

# Valves & Regulators



- ▶ **Electronic Products**
- ▶ **Pressure Transducers**
- ▶ **Mechanical Pressure Products**
- ▶ **Valves & Regulators**
- ▶ **Temperature Products**
- ▶ **Level Products**
- ▶ **Air Suspension Valves**

## Barksdale - the total control solutions partner

At Barksdale, our goal is to help our customers “Control Every Move”. For us, this isn’t simply a motto, but rather a vision that guides the way we do business with our valued customers. At every stage in the process from needs assessment, design and manufacturing to customer support, we provide peace of mind by delivering a total controls solution tailored to meet the specific needs of each customer. We accomplish this by leveraging the following:

**A Highly Experienced Team** of engineers that work closely with customers to meet, exceed and even anticipate their every control need.

**A Diverse Product Portfolio** of quality standard and custom-tailored product solutions that help control Pressure, Temperature, Level and Flow in the most demanding applications in the industry.

Our **Global Reach and Support** via our:

Worldwide direct sales force of experts

Manufacturing facilities in North America and Europe

Team of highly capable and friendly customer support staff that make it easy to do business with Barksdale anywhere in the world

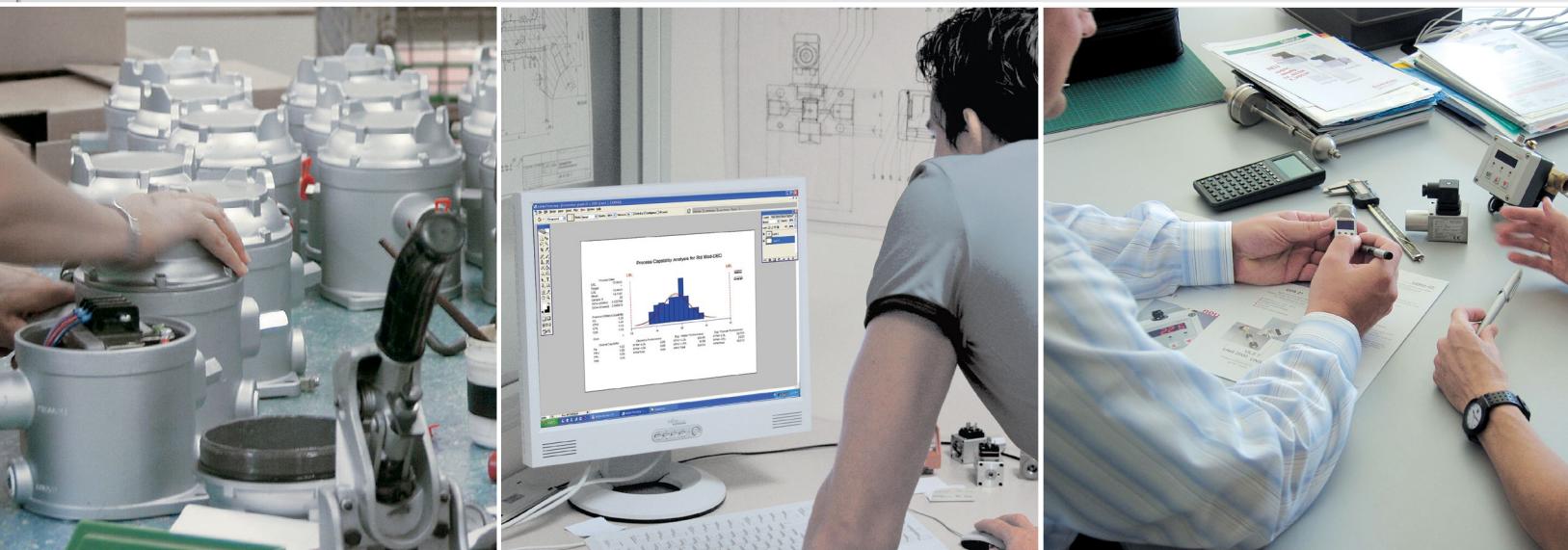
### Dedicated Tools & Processes

Production Part Approval Process (PPAP) to satisfy the most stringent quality control requirements

Compliance with ISO 9001:2000 standards

ATEX / IECx compliant facilities

6 Sigma culture / Process Capability



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## Interflow and Non-Interflow in Barksdale Valves

Interflow in a Barksdale Shear-Seal® valve is a small amount of fluid flow from the Pressure A and B ports to the return port through the clearance between the rotor and the body. This interflow occurs whenever the valve is shifted from one position to another or when the valve is being used for throttling. This is due to the Shear-Seal® in the valve being only partially covered by the rotor. Interflow is not leakage and does not occur when the valve is fully engaged.

The interflow in a Shear-Seal® valve is beneficial in that it reduces the hydraulic shock or “water hammer” that can occur when a valve is closed rapidly. The small amount of interflow between ports acts as a cushion as the fluid flow is stopped in the system.

Non-interflow valves are constructed with Shear-Seal®s using a much smaller flow passage than a comparably sized interflow valve. By doing this, the orifice in the pressure seal and rotor are completely covered during transition thus preventing interflow. Non-interflow valves may be required when precise control of a cylinder is needed and the small settling associated with interflow valves can not be tolerated. Non-interflow valves have a much lower flow rate than interflow valves with the same port size. Mandatory higher force is required to actuate them.

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Barksdale Shear-Seal® Valves are available with many standard options as well as special order features. Many of the options available are listed below. Consult Factory for additional details and availability for a particular valve model. Don't see what you need here? Call us - we're only a phone call away.

Seal Material	Std. P/N Suffix
Butyl	-Z10
Neoprene	-Z12
Viton®	-Z13
EPR	-Z15
Silicone	-Z16
FSR	-Z17
Thiokol	-Z18
Disogrin	-Z21

Modification	Std. P/N Suffix
2-Position 45° CW detent	-Z30
2-Position 45° CCW detent	-Z31
2-Position 90° detent	-Z32
No valve detent	-Z33
No valve handle	-Z34
Valve with actuator mounting Hardware only (no actuator)	-Z35

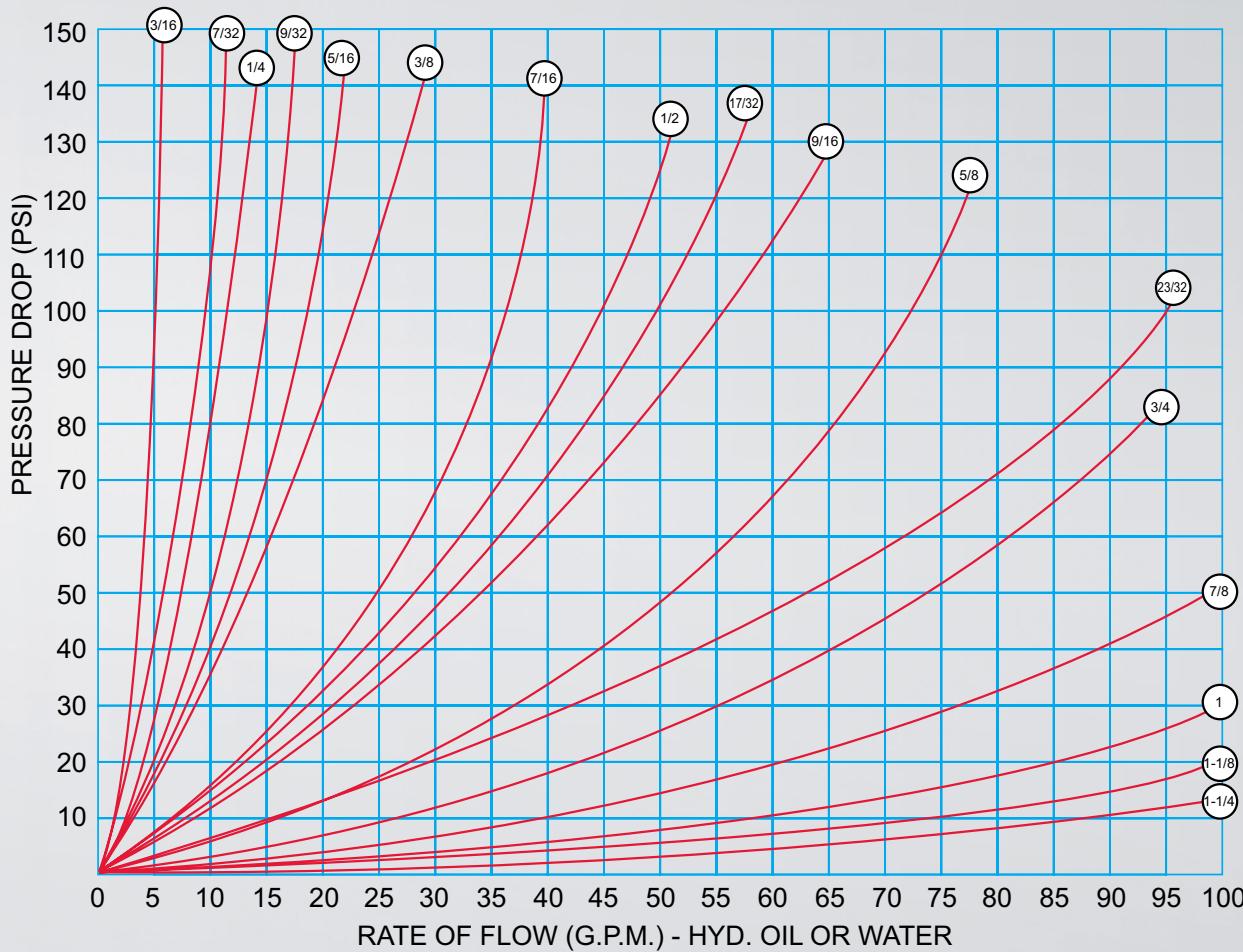
## Maintenance

1. Disassemble and inspect. Replace or repair damaged or worn parts and “O” rings; clean all parts including solenoid and plunger. Grease valve parts before assembly. The solenoid should be cleaned at least every 1,000,000 cycles or every six months. The valve should be checked every 2,000,000 or once a year.
2. All Barksdale manual selector valves for water service are equipped with a grease fitting in the housing. On untreated water, valve should be lubricated through this fitting. Frequency of lubrication depends entirely on duty cycle of valve. An increase in handle load will indicate exactly what lubrication schedule should be followed. Use water resistant lubricant such as Socony-Vacuum “Sovarex 2W”, Shell “Alvania” or equivalent. Preceding operation may be disregarded if valve is used on water treated with soluble oil.
3. At the first sign of excessive internal leakage the valve should be disassembled and the source of leakage repaired. Allowing valve to continue in operation may cause damage to other components, as the escaping fluid is generally in the form of a jet stream.

**WARNING:** Reverse assembly of any valve parts may result in high case pressure and possible injury. Assembly drawings, sales drawings and parts lists MUST be consulted.

## Pressure Drop Curves

(Theoretical)



## Pressure Drop

Barksdale's Shear-Seal® Valves have a much lower pressure drop than other valve technologies. This is possibly due to smooth internal passages and transitions within the valves which keep turbulent fluid flow to a minimum. This translates to less heat build-up and higher pressures available to perform the required work.

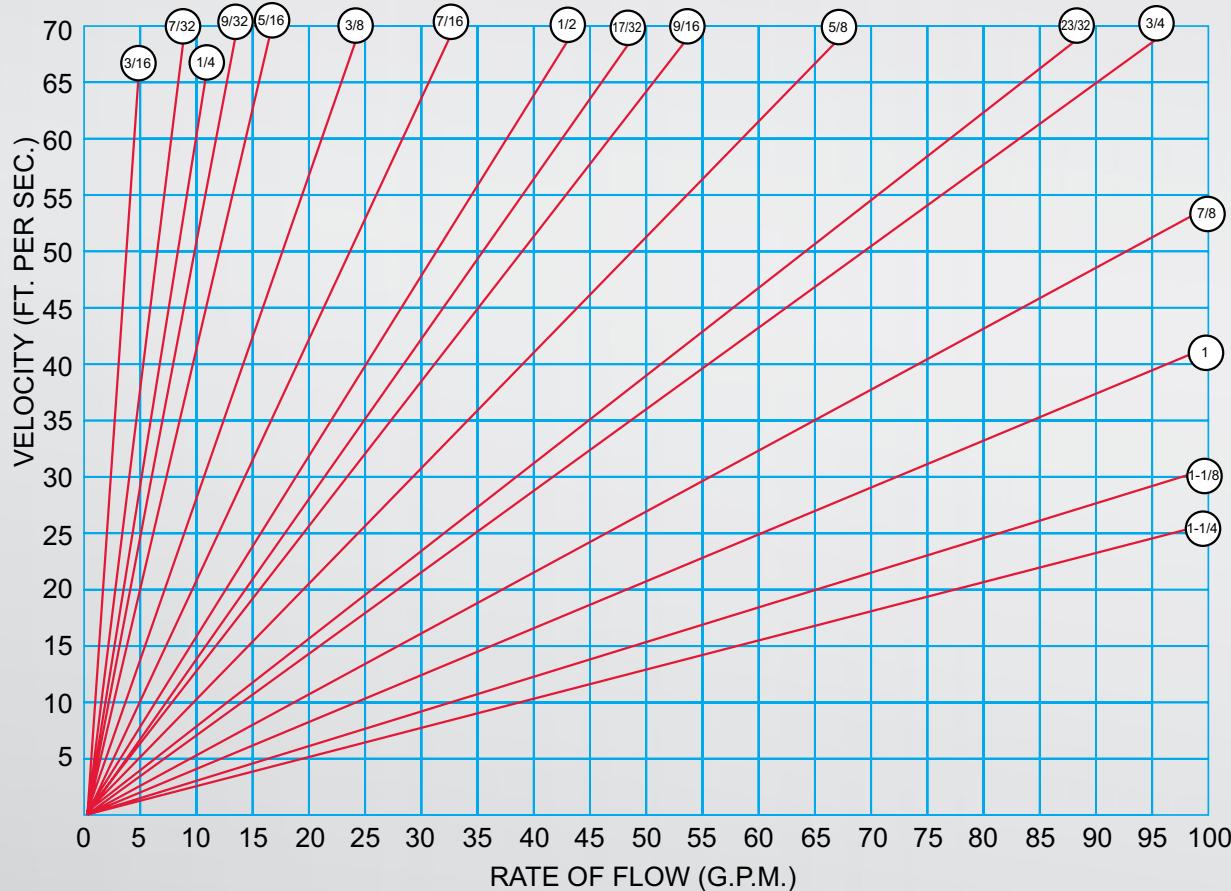
## Determine Pressure Drop for Barksdale Shear-Seal Valves

1. Determine the Rate of Flow in G.P.M. or L.P.M. for fluid being controlled.
2. Determine minimum flow passage for valve from valve data sheet or sales drawing.
3. Locate the Pressure Drop Curve from the chart above for the appropriate minimum flow passage (indicated by the small circles at each curve).
4. Read the Pressure Drop from the vertical axis at the point where the flow rate (horizontal axis) intersects the appropriate pressure drop curve.

**Note:** The Pressure Drop is about the same in all flow directions.

## Velocity Curves

(Theoretical)



## Fluid Velocity

Barksdale's Shear-Seal® Valves control fluid at a much higher velocity than other types of valve technologies. This means that a smaller valve can be used to do the same types of job, saving you space and component costs. The recommended velocity for Barksdale valves is about 30 ft/sec (9.1 m.sec) for continuous operation. However, the valve can easily handle higher velocities up to 60 ft/sec (19.3 m/sec) for intermittent duty.

## Determining Fluid Velocity in a Shear-Seal Valve for a known Rate of Flow

1. Determine the Rate of Flow in G.P.M. or L.P.M. for fluid being controlled.
2. Determine minimum flow passage for valve from valve data sheet or sales drawing.
3. Locate the Velocity curve from the chart above for the appropriate minimum flow passage (indicated by the small circles at each curve).
4. Read the Velocity from the vertical axis at the point where the flow rate (horizontal axis) intersects the appropriate Velocity curve.

## Trouble-Shooting Pointers

### Barksdale Manual Directional Control Valves

<u>SUSPECTED TROUBLE</u>	<u>SOLUTION</u>	<u>SUSPECTED TROUBLE</u>	<u>SOLUTION</u>
<b>High force required to shift valve</b> <b>Possible Cause</b>		<b>Internal Leakage around Shear-Seal</b>	
1 Restriction or blockage in "return" port causing back pressure in excess of maximum allowable for valve style	1 Remove restriction	1 Worn Shear-Seal O-ring	1 Replace O-ring
2 Valve installed in system incorrectly allowing pressure to be applied to return port	2 Install valve correctly		
3 Bent detent disk rubbing valve housing	3 Repair or replace detent disk		
4 Dirt or debris under thrust washer causing tipping of rotor	4 Disassemble and clean valve		
5 Worn or missing pin rotor pin on shaft which allows rotor to rub on housing	5 Disassemble and replace shaft pin		
6 Worn or scored thrust washers causing bearings to bind	6 Replace thrust washers and bearings. If balls run on top of rotor inspect this area for damage as well.		
7 Pressure in excess of valve rating	7 Reduce working pressure of valve in system with regulator, relief valve or other means.		
8 Lip worn off of Shear-Seal®	8 Replace Shear-Seals®		
9 Galling between Shear-Seal® and rotor	9 This is typically an affect of rotor tipping. Replace Shear-Seal®. If possible grind and lap rotor and use shim on top of rotor to make up difference that is ground off. Otherwise replace rotor.		
<b>SUSPECTED TROUBLE</b> <b>Symptom: Leakage around shaft</b>	<b>SOLUTION</b>	<b>SUSPECTED TROUBLE</b> <b>External Leakage Between Body and Housing</b>	<b>SOLUTION</b>
1 Worn shaft O-ring	1 Replace shaft O-ring	1 Improperly installed body O-ring	1 Replace body O-ring and install completely in O-ring groove
2 Enlarged shaft hole in housing caused by side load on shaft. Typically only found when valve is actuated by some mechanical means which is misaligned	2 Replace housing. Inspect shaft for wear and replace if necessary. Correct side loading condition.	2 Excessive back pressure in housing caused by restriction or blockage in return port. Back pressure can cause body bolts to stretch and allow leakage at body O-ring	2 Check pressure at return port with pressure gauge and insure it is below maximum rating for valve. Replace body O-ring
		3 Body bolts not tightened to specification on assembly drawing.	3 Replace body O-ring and tighten bolts as per assembly drawing

## Shear-Seal® Directional Control Valve

Series 9000, 9020

## Features

- Original Shear-Seal® technology
- Interflow/non interflow
- Easy panel mounting
- Tolerates contaminates
- Spring return option



Shown with option "D" red ball type handle

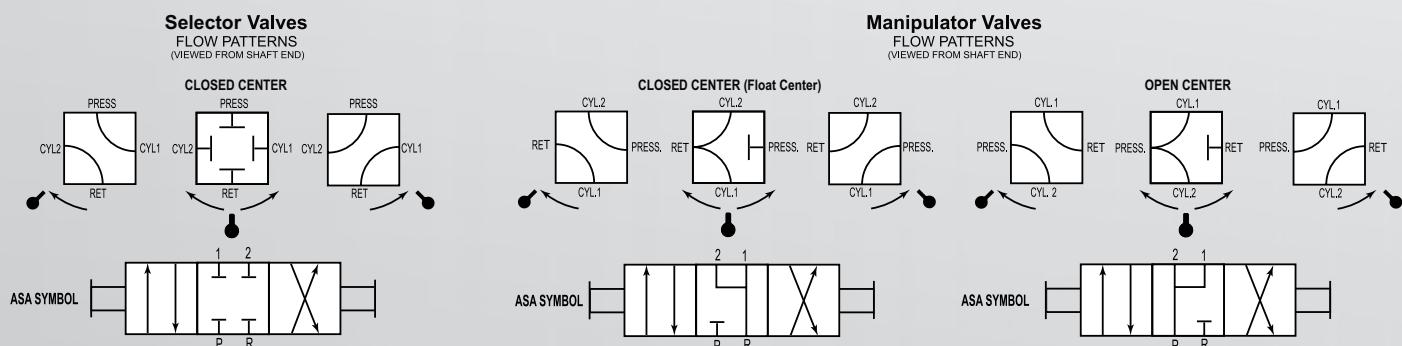
## Applications

- Pilot valve for pneumatic valve actuators
- Gas manifold controls
- Manual control of 2-position cylinder

## General Specifications\*

<b>Working Pressure:</b>	Pneumatic or hydraulic from 150 psi to 350 psi (10.3 to 24.1 bar); see table	<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)
<b>Cv, Minimum Orifice:</b>	See table	<b>Wetted Material:</b>	Anodized aluminum
<b>Back Pressure:</b>	Must not exceed 250 psi (17.2 bar) at return port for satisfactory operation	Standard O-Rings:	Buna N
<b>Proof Pressure:</b>	1-1/2 times working pressure except at return port (without damage to valve)	Pressure Seals:	Brass
<b>Burst Pressure:</b>	2-1/2 times working pressure except at return port (300 psi, 20.7 bar)	Rotor:	Hard anodized aluminum
		<b>Handle Rotation:</b>	90°; 45° each side of center
		<b>Detent:</b>	2- Position detent (-M, -MR) 3-Position detent (-M, -MC, -MR)

\* See product configurator for additional options.

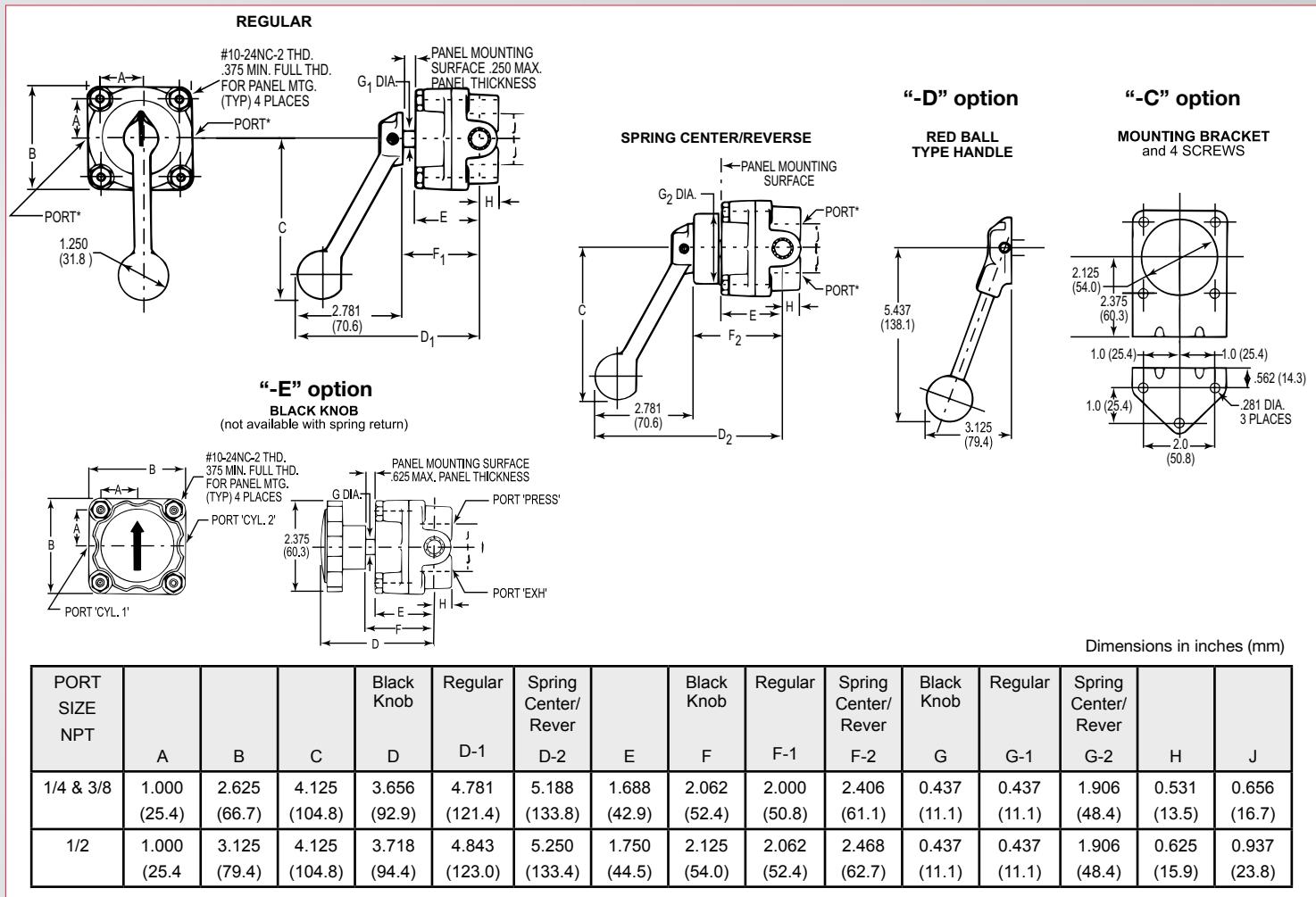


	Port Size NPT	Min. Flow Passage Dia.	Cv Factor	Air and Oil Rated Pressure psi (bar)	Manipulator Rated Pressure psi (bar)	Approx. Shipping Weight lbs. (kg)
9000 Series Non Interflow	1/4"	3/16"	0.52	150 (10.3)	150 (10.3)	2 (0.9)
	3/8"					
	1/2"					
9020 Series Interflow	1/4"	3/8"	2.3	350 (24.1)	250 (17.2)	2 (0.9)
	3/8"					
	1/2"					

# Shear-Seal® Directional Control Valve

Series 9000, 9020

## Technical Drawings



## Product Configurator

Example: 902 2 -M

Series

900	Non interflow
902	Interflow

Port Size

1	1/4" pressure port
2	3/8" pressure port
3	1/2" pressure port

Operation

-M	Manual operation
-MC	Manual (spring return to center)
-MR	Manual (spring return to reverse)

Optional O-ring Material

-Z13 Viton seals

Options

-B <sup>1</sup>	2-position 90° rotation (no center position)
-C	Mounting bracket w/ 4 screws
-D	Red ball type handle
-CD	Mounting bracket & red ball type handle
-E	Black knob (not available for spring return)

Flow Pattern

	Blank if closed center selector
-A	Closed center manipulator
-G	Open center manipulator

Notes:  
1. Only for -M, -MR

# Valves

## Low Pressure OEM Valves

## Series 9040, 9080

### Features

- Original Shear-Seal® technology
- Low pressure drop
- Tolerates contaminates
- Spring return option
- Flexible design

Patent # 3,014,499

### Applications

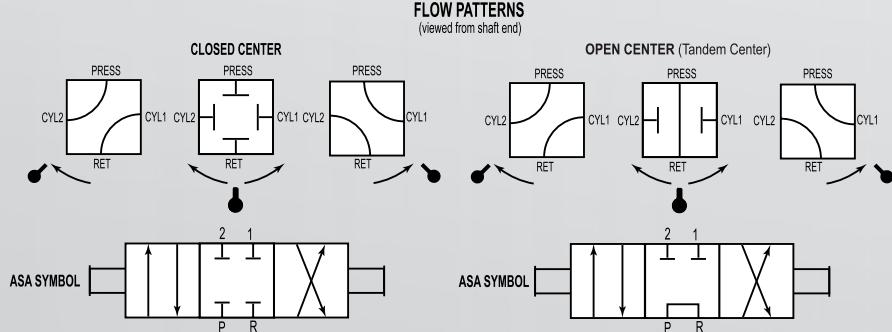
- Paper mill controls
- Air pilot valves
- Halon fill systems
- Heating oil control
- Compressed gas manifold control



### General Specifications\*

<b>Working Pressure:</b>	Gasses or hydraulic fluids up to 500 psi (34 bar)	<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)
<b>Flow Capacity, Cv:</b>	See table	<b>Wetted Material:</b>	Hard anodized aluminum
<b>Back Pressure:</b>	Must not exceed 250 psi (17.2 bar) at return port for satisfactory operation	Pressure Seals:	Brass
<b>Pressure Drop:</b>	14 psi (0.96 bar) at 20 ft/sec See Supplemental Guide for more detailed information	Shaft:	Stainless steel
<b>Proof Pressure:</b>	1-1/2 times working pressure except at return port	Body, Housing:	Anodized aluminum
<b>Burst Pressure:</b>	2-1/2 times working pressure except at return port (500 psi [34 bar])	Bearings:	PTFE/stainless steel
		Standard O-rings:	Buna N, others available

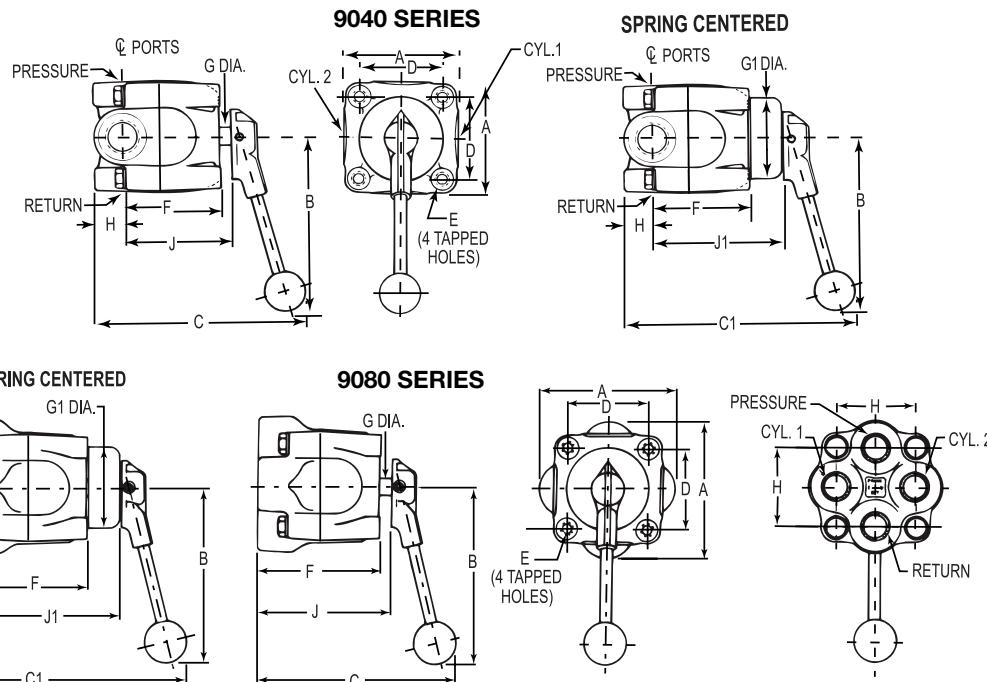
\* See product configurator for additional options.



# Low Pressure OEM Valves

# Series 9040, 9080

## Technical Drawings



### 9040 Series Regular (side) Porting

Port Size NPT	A	B	C	C1	D	E	F	G Dia.	G1 Dia.	H	J	J1
1/2" & 3/4"	3.5 (88.9)	5.44 (138)	7.37 (187.3)	7.94 (201.6)	2.56 (65.0)	3/8 - 16 NC	3.03 (77.0)	0.56 (14.2)	2.56 (65.0)	0.88 (22.4)	3.38 (85.9)	3.94 (100)
1"	4.5 (114)	8.44 (214)	8.16 (207)	9.03 (229.4)	3.31 (84.1)	1/2 - 13 NC	3.59 (91.2)	0.75 (19.1)	3.375 (85.7)	1.06 (26.9)	3.94 (100)	4.81 (122.2)
1-1/2"	6.38 (162)	10.35 (263)	9.66 (245)	10.53 (267.5)	4.75 (121)	3/4 - 10 NC	4.656 (118.3)	0.88 (22.4)	3.375 (85.7)	1.37 (34.9)	5.03 (128)	5.906 (150)

### 9080 Series Straight (bottom) Porting

Port Size NPT	A	B	C	C1	D	E	F	G Dia.	G1 Dia.	H	J	J1
1/2" & 3/4"	4.19 (106)	5.44 (138)	7.34 (186)	7.9 (200.8)	2.56 (65.0)	3/8 - 16 NC	3.88 (98.6)	0.56 (14.2)	2.56 (65.0)	2.50 (65.5)	4.22 (107)	4.78 (121)

Dimensions in inches (mm)

## Product Configurator

Example: 904 5 R 0 A C 3												
Series —												
904		Regular (side) porting										
908		Straight (bottom) porting										
Port Size —												
3		1/2" NPT ports										
4		3/4" NPT ports										
5		1" NPT ports (Series 904 only)										
7		1-1/2" NPT ports (Series 904 only)										
Style —												
R		Regular (side) porting, (Series 904)										
S		Straight (bottom) porting, (Series 908)										
Pressure Range —												
0		500 psi max.										
Service —												
A		Air (pneumatic) or hydraulic fluid										
Flow Pattern —												
C		Closed center										
O		Open center (tandem center)										
Options												
-		See Supplemental Guide for complete list										
Options												
-A		SAE porting										
-MC		Spring centering										
Position												
3		Three position										

## High Pressure OEM Valves

Series 6140, 6180

## Features

- Original Shear-Seal® technology
- Low pressure drop
- Tolerates contaminates
- Spring return option
- Flexible design for OEM requirements

## Applications

- Hydraulic presses
- Military equipment
- Paper mill controls
- Hydraulic pilot valves
- Railroad maintenance equipment
- Halon fill systems

Patent# 3,014,499

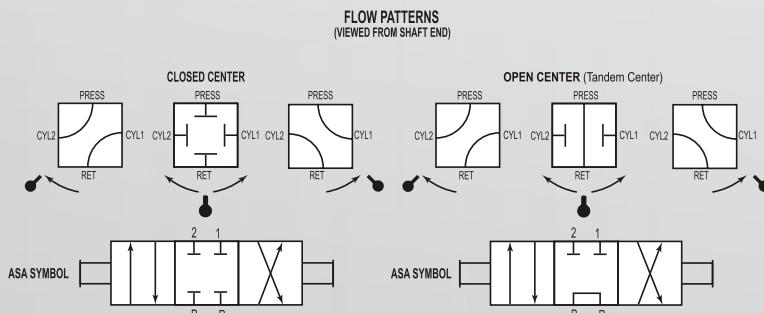


## General Specifications\*

Working Pressure:	Hydraulic fluid up to 3000 psi (206 bar)
Flow Capacity, Cv:	See table
Back Pressure:	Must not exceed 250 psi (17.2 Bar) at return port for satisfactory operation
Pressure Drop:	14 psi (0.96 bar) at 20 ft/sec See Supplemental Guide for more detailed information
Proof Pressure:	1-1/2 times working pressure except at return port
Burst Pressure:	2-1/2 times working pressure except at return port (see flow chart)

Media Temperature Range:	-40° to +250°F (-40° to +121°C)
Wetted Material:	
Rotor:	Hard anodized aluminum
Pressure Seals:	Brass
Shaft:	Stainless steel
Body Housing:	Anodized aluminum
Bearings:	Carbon steel
Standard O-rings:	Buna N, others available
Back-up Rings:	PTFE

\* See product configurator for additional options.



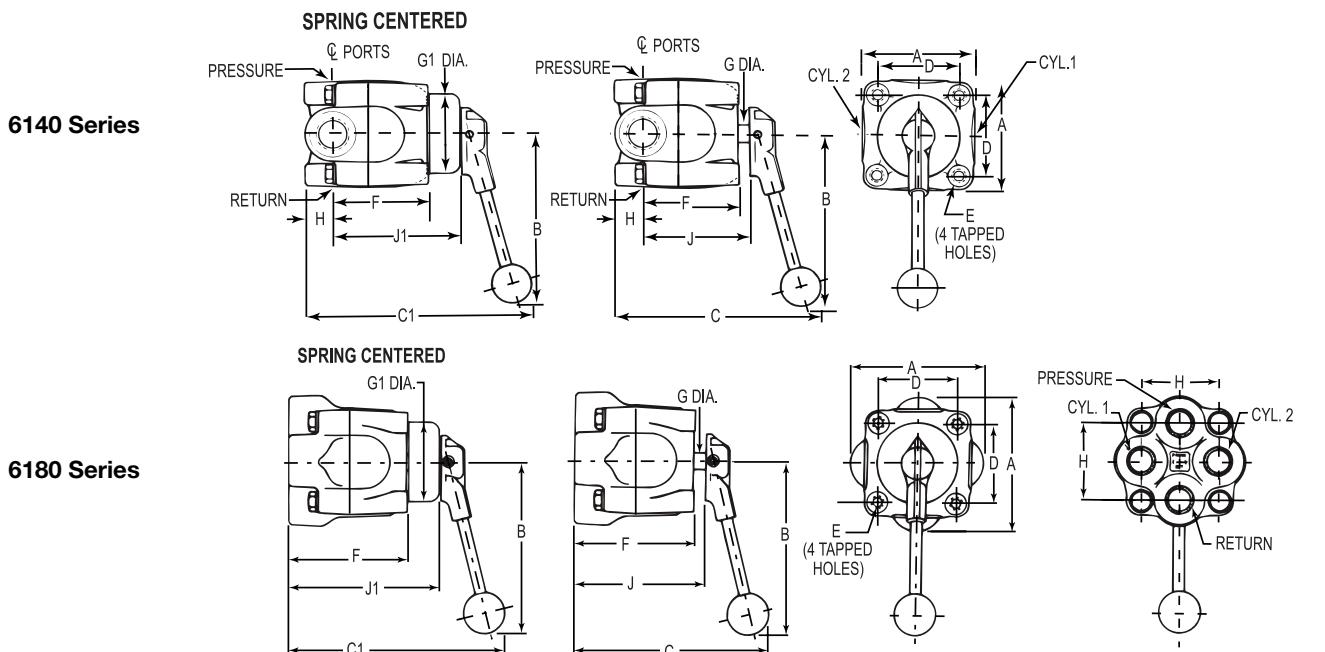
Main Valve Port Size	Flow Capacity (Approx.) Service: Oil			Min. Flow Passage Dia.	Cv Factor	Approx. Shipping Weight lbs (kgs)	Return Port Burst Rating
	20 ft/sec gpm (l/min)	40 ft/sec gpm (l/min)	60 ft/sec gpm (l/min)				
1/4" & 3/8"	5 (19)	10 (38)	Use Heavy Duty Valve	5/16"	1.56	1.7 (0.8)	3,000 psi (207 bar)
1/2" & 3/4"	14 (53)	28 (106)		17/32"	4.80	3.8 (1.7)	
1"	25 (95)	51 (190)		23/32"	9.20	7.6 (3.5)	
1-1/2"	62 (235)	124 (471)		1-1/8"	24.0	18.5 (8.4)	

\*\* 6140 Series only

# High Pressure OEM Valves

## Series 6140, 6180

### Technical Drawings



#### 6140 Series In-Line (side) Porting

Port Size NPT	A	B	C	C1	D	E	F	G Dia.	G1 Dia.	H	J	J1
1/4" & 3/8"	2.63 (66.8)	5.44 (138)	6.38 (161.9)	6.718 (170.6)	1.81(46.0)	5/16 - 18 NC	2.31(58.7)	0.44 (11.2)	1.91(48.5)	0.56 (14.2)	2.66 (67.6)	3.03 (77.0)
1/2" & 3/4"	3.5 (88.9)	5.44 (138)	7.37 (187)	7.93 (201)	2.56 (65.0)	3/8 - 16 NC	3.03 (77.0)	0.56 (14.2)	2.56 (65.0)	0.88 (22.4)	3.38 (85.9)	3.94 (100)
1"	4.5 (114)	8.44 (214)	8.16 (207)	9.03 (229.3)	3.31 (84.1)	1/2 - 13 NC	3.59 (91.2)	0.75 (19.1)	3.38 (86)	1.06 (26.9)	3.94 (100)	4.81 (122)
1-1/2"	6.38 (162)	10.35 (263)	9.66 (245)	10.53 (268)	4.75 (121)	3/4 - 10 NC	4.6 (118)	0.88 (22.4)	3.38 (86)	1.34 (34.0)	5.03 (128)	5.91 (150)

#### 6180 Series Straight (bottom) Porting

Port Size NPT	A	B	C	C1	D	E	F	G Dia.	G1 Dia.	H	J	J1
1/4" & 3/8"	2.63 (66.8)	5.44 (138)	6.13 (156)	6.50 (165)	1.81(46.0)	5/16 - 18 NC	2.66 (67.6)	0.44 (11.2)	1.91(48.5)	1.50 (38.1)	3.00 (76.2)	3.38 (85.9)
1/2" & 3/4"	4.19 (106)	5.44 (138)	7.34 (186)	7.91 (201)	2.56 (65.0)	3/8 - 16 NC	3.88 (98.6)	0.56 (14.2)	2.56 (65.0)	2.50 (65.5)	4.22 (107)	4.78 (121)

Dimensions in inches (mm)

### Product Configurator

#### Series

614	Regular (side) porting
618	Straight (bottom) porting

Example: 614 2 R 3 H C 3

#### Port Size

1	1/4" NPT ports
2	3/8" NPT ports
3	1/2" NPT ports
4	3/4" NPT ports
5	1" NPT ports (614 only)
7	1-1/2" NPT ports (614 only)

#### Pressure

3 3,000 psi

#### Working Media

H Hydraulic oil

#### Flow Pattern

C Closed center  
O Open center (tandem center)

#### Position

3 3-position

#### Options

See Supplemental Guide for complete list

#### Options

-A	SAE Porting
-MC	Spring centering *
-NF	Non-interflow (port size 1/4" and 3/8" NPT only)

\* For 1" ported pressure rating 2,500 psi  
Not available on 1-1/2" ported valves.

#### Style

R	Regular (side) porting (series 614)
S	Straight (bottom) porting (series 618)

**Barksdale®**

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## High Pressure OEM Manipulator Valves

Series 6900, 6940

## Features

- Original Shear-Seal® technology
- Low pressure drop
- Tolerates contaminates
- Spring return option
- Special flow pattern for OEM designs

## Applications

- Hydraulic presses
- Military equipment
- Paper mill controls
- Pipe forming
- Railroad maintenance equipment

Patent# 3,014,499

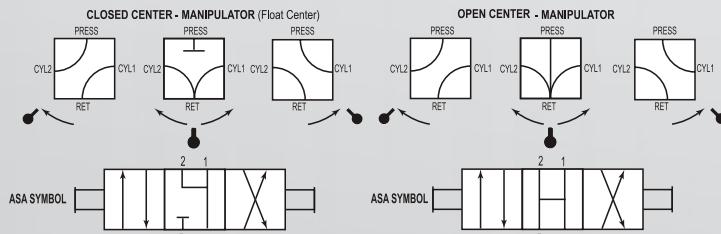


## General Specifications\*

<b>Working Pressure:</b>	Hydraulic fluid up to 3000 psi (206 bar)
<b>Flow Capacity, Cv:</b>	See table
<b>Back Pressure:</b>	Must not exceed 250 psi (17.2 Bar) at return port for satisfactory operation
<b>Pressure Drop:</b>	14 psi (0.96 bar) at 20 ft/sec See Supplemental Guide for more detailed information
<b>Proof Pressure:</b>	1-1/2 times working pressure except at return port
<b>Burst Pressure:</b>	2-1/2 times working pressure except at return port (3000 psi [206 bar])

<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)
<b>Wetted Material:</b>	
Rotor:	Hard anodized aluminum
Pressure Seals:	Brass
Shaft:	Stainless steel
Body Housing:	Anodized aluminum
Bearings:	Carbon steel
Standard O-rings:	Buna N, others available
Back-up Rings:	Teflon®

\* See product configurator for additional options.

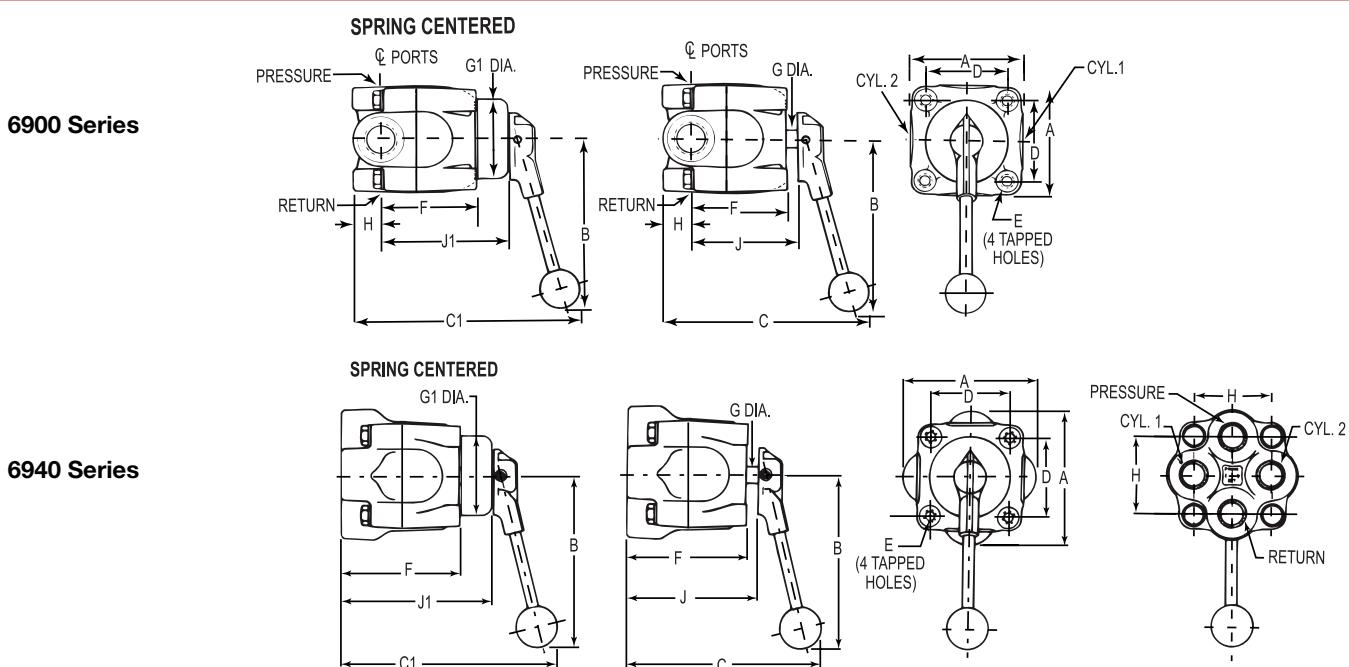
FLOW PATTERNS  
(VIEWED FROM SHAFT END)

Main Valve Port Size	Flow Capacity (Approx.) Service: Oil			Min. Flow Passage Dia.	Cv Factor	Approx. Shipping Weight lbs (kgs)
	20 ft/sec gpm (l/min)	40 ft/sec gpm (l/min)	60 ft/sec gpm (l/min)			
1/4" & 3/8"	5 (19)	10 (38)	Use Heavy Duty Valve	5/16"	1.56	1 1/2 (0.7)
1/2" & 3/4"	14 (53)	28 (106)		17/32"	4.80	3 (1.4)
1"	25 (95)	51(190)		23/32"	9.20	10 1/2 (4.6)
1-1/2"	62 (235)	124 (471)		1-1/8"	24.0	20 (9.1)

# High Pressure OEM Manipulator Valves

Series 6900, 6940

## Technical Drawings



### 6900 Series In-Line (side) Porting

Port Size NPT	A	B	C	C1	D	E	F	G Dia.	G1 Dia.	H	J	J1
1/4" & 3/8"	2.63 (66.8)	5.44 (138)	6.38 (161.9)	6.718 (170.6)	1.81(46.0)	5/16 - 18 NC	2.31(58.7)	0.44 (11.2)	1.91(48.5)	0.56 (14.2)	2.66 (67.6)	3.03 (77.0)
1/2" & 3/4"	3.5 (88.9)	5.44 (138)	7.37 (187)	7.93 (201)	2.56 (65.0)	3/8 - 16 NC	3.03 (77.0)	0.56 (14.2)	2.56 (65.0)	0.88 (22.4)	3.38 (85.9)	3.94 (100)
1"	4.5 (114)	8.44 (214)	8.16 (207)	9.03 (229.3)	3.31 (84.1)	1/2 - 13 NC	3.59 (91.2)	0.75 (19.1)	3.38 (86)	1.06 (26.9)	3.94 (100)	4.81 (122)
1-1/2"	6.38 (162)	10.35 (263)	9.66 (245)	10.53 (268)	4.75 (121)	3/4 - 10 NC	4.6 (118)	0.88 (22.4)	3.38 (86)	1.34 (34.0)	5.03 (128)	5.91 (150)

### 6940 Series Straight (bottom) Porting

Port Size NPT	A	B	C	C1	D	E	F	G Dia.	G1 Dia.	H	J	J1
1/4" & 3/8"	2.63 (66.8)	5.44 (138)	6.13 (156)	6.50 (165)	1.81(46.0)	5/16 - 18 NC	2.66 (67.6)	0.44 (11.2)	1.91(48.5)	1.50 (38.1)	3.00 (76.2)	3.38 (85.9)
1/2" & 3/4"	4.19 (106)	5.44 (138)	7.34 (186)	7.91 (201)	2.56 (65.0)	3/8 - 16 NC	3.88 (98.6)	0.56 (14.2)	2.56 (65.0)	2.50 (65.5)	4.22 (107)	4.78 (121)

Dimensions in inches (mm)

## Product Configurator

### Series

690	Regular (side) porting, manipulator flow pattern
694	Straight (bottom) porting, manipulator flow pattern

Example: 690 2 R 3 H C 3

### Port Size

1	1/4" NPT ports
2	3/8" NPT ports
3	1/2" NPT ports
4	3/4" NPT ports
5	1" NPT ports (Series 690 only)
7	1-1/2" NPT ports (Series 690 only)

### Pressure

3 3,000 psi

### Options

-Zxx See Supplemental Guide for complete list

### Working Media

H Hydraulic oil

### Options

-A	SAE Porting
-MC	Spring centering*
-NF	Non-interflow (port size 1/4" and 3/8" NPT only)

\* For 1" ported pressure rating 2,500 psi  
Not available on 1-1/2" ported valves.

### Flow Pattern

C	Closed center manipulator (float center)
O	Open center (tandem center)

### Position

3 3-position

### Style

R	Regular (side) porting (Series 690)
S	Straight (bottom) porting (Series 694)

## Heavy Duty Valves

## Series 140, 200, 920, 5620

Patent# 2.696.219

## Features

- Original Shear-Seal® technology
- High velocity flow
- Tolerates contaminates
- Low handle load at high pressures
- Spring return option
- Low pressure drop



## Applications

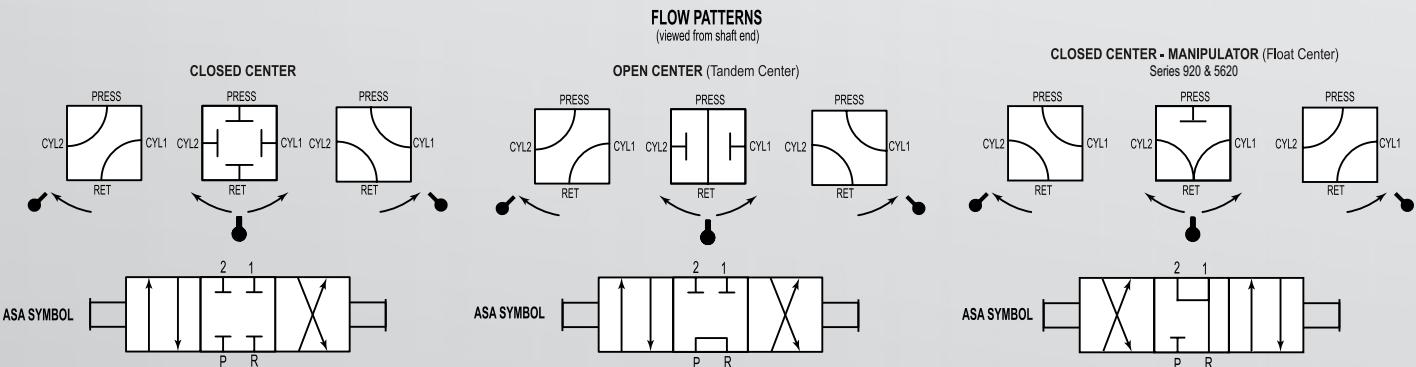
- Land-based and offshore drilling equipment
- Steel mills
- Nitrogen charging panels
- Refineries and chemical processing plants
- Power generation facilities

## General Specifications\*

<b>Working Pressure:</b>	Air (pneumatic) up to 4,000 psi (275 bar) hydraulic oil or lubricated water up to 6,000 psi (413 bar)
<b>Flow Capacity, Cv:</b>	See table
<b>Back Pressure:</b>	Must not exceed 250 psi (17 bar) at return port for satisfactory operation
<b>Pressure Drop:</b>	14 psi (0.96 bar) at 20 ft/sec See Supplemental Guide for more detailed information
<b>Proof Pressure:</b>	1.5x working pressure except at return port
<b>Burst Pressure:</b>	2.5x working pressure except at return port 3,000 psi (206 bar)

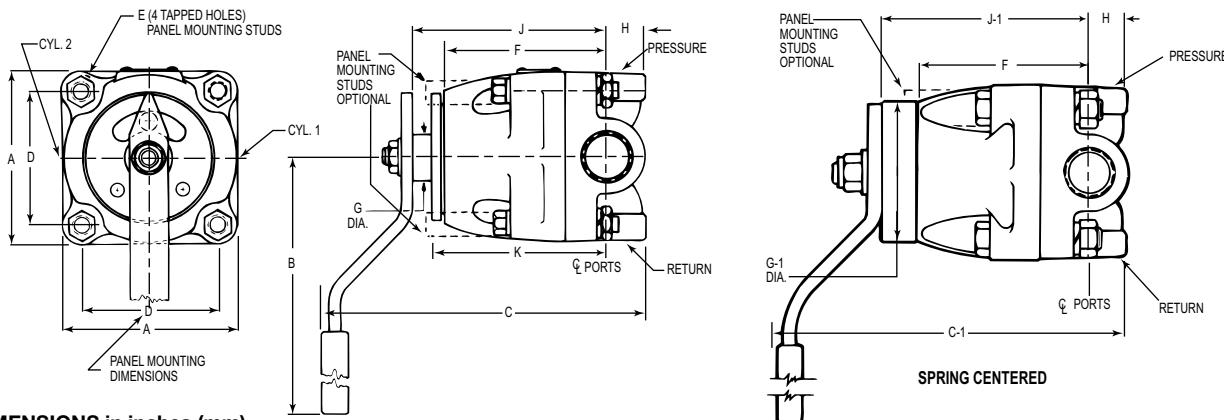
<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)
<b>Rotor:</b>	400 series stainless steel
<b>Pressure Seals:</b>	Stainless steel
<b>Shaft:</b>	Stainless steel
<b>Body:</b>	Bronze
<b>Housing:</b>	Ductile iron
<b>Standard O-ring:</b>	Buna N, others available
<b>Back-up Rings:</b>	Teflon®

\* See product configurator for additional options.



	Main Valve Port Size	Flow Capacity (Approx.)				Cv Factor	Approx. Shipping Weight lbs (kgs)		
		Service: Oil and Lubricated Water							
		20 ft/sec gpm (l/min)	40 ft/sec gpm (l/min)	60 ft/sec gpm (l/min)	Min. Flow Passage Dia.				
140/920 Series Valve	1/4"	3 (11)	6 (23)	9 (34)	1/4"	0.95	4.5 (2)		
	3/8" & 1/2"	9 (34)	19 (72)	28 (106)	7/16"	3.20	8.5 (3.9)		
	3/4" & 1"	25 (95)	50 (189)	75 (284)	23/32"	9.20	23.0 (10.5)		
	1-1/2"	57 (217)	114 (433)	171 (650)	1-3/32"	21.00	48.5 (22)		
200/562 Series Valve	1/4"	3 (11)	6 (23)	9 (34)	1/4"	0.95	4.5 (2)		
	1/2"	5 (19)	10 (38)	15 (57)	5/16"	1.60	8.5 (3.9)		
	1"	9 (34)	19 (72)	28 (106)	7/16"	3.20	23.0 (10.5)		

## Technical Drawings



DIMENSIONS in inches (mm)

Port Size NPT	A	B	C	C-1	D	E	F	G Dia.	G-1 Dia.	H	J	J-1	K (max.)
1/4"	2.6 (66)	5 (127)	4.7 (119)	4.87 (124)	1.8 (46)	3/8 - 16 NC	2.4 (61)	0.7 (18)	1.9 (48)	0.6 (15)	2.9 (74)	3.1 (79)	2.7 (69)
3/8" & 1/2"	3.3 (84)	7.0 (178)	6.8 (173)	6.8 (173)	2.4 (61)	3/8 - 16 NC	3.2 (81)	1.1 (28)	2.6 (66)	0.7 (18)	4.0 (102)	3.9 (99)	3.5 (88)
3/4" & 1"	4.6 (117)	10.0 (254)	8.7 (221)	9.9 (251)	3.6 (91)	1/2 - 13 NC	4.3 (109)	1.3 (33)	3.6 (91)	1.0 (25)	5.2 (132)	6.4 (163)	4.8 (122)
1-1/2" *	6.8 (173)	12.0 (305)	10.5 (267)	11.8 (300)	5.3 (135)	3/4 - 10 NC	5.8 (147)	1.3 (33)	3.6 (91)	1.5 (38)	6.5 (165)	7.8 (198)	6.1 (155)

\* 1 1/2" available in Series 14 and 92 only

## Product Configurator

Example: 20 3 P 6 W C 3															
Series														Optional O-ring material & modifications <sup>1</sup>	
14	3,000 psi (206 bar), 4-way selector with 5,000 psi (344 bar) option													-Zxx	See Supplemental Guide for complete list
20	6,000 psi (413 bar), 4-way selector														
92	3,000 psi (206 bar), 4-way closed center manipulator with 5,000 psi (344 bar) option														
562	6,000 psi (413 bar), 4-way closed center manipulator														
Port Size														Options	
1	1/4" NPT ports													-MC <sup>2</sup>	Spring centering <sup>2</sup>
2	3/8" NPT ports (Series 14 & 92 only)													-MS	SAE porting
3	1/2" NPT ports													-M <sup>3</sup>	5,000 psi hydraulic working pressure (Only 1" sizes for models 14 & 92)
4	3/4" NPT ports (Series 14 & 92 only)													-G <sup>4</sup>	1/4" NPT gauge ports for CYL 1 & 2
5	1" NPT ports													-D	Divertor flow pattern (Excludes models 92 & 562 all sizes)
7	1-1/2" NPT ports (Series 14 & 92 only)													-LD <sup>5</sup>	Lockout Device (Only available on 1/2" & 1" oil and gas valves)
Port Location															
R	Regular side porting														
P	Panel mount with side porting														
Pressure Range															
3	3,000 psi lubricated water or hydraulic, 2,000 psi (137 bar) air (Series 14 & 92)														
6	6,000 psi lubricated water or hydraulic, 4,000 psi (275 bar) air (Series 20 & 562)														
Working Media															
A	Air (pneumatic)														
W	Lubricated water or hydraulic oil														
Flow Pattern															
C	Closed center (Series 14, 20)														
O	Open center (tandem center) (Series 14, 20)														
Q	Closed center manipulator (float center) (Series 92, 562)														
Position															
3	Three position														

## Notes:

1. See Supplemental Guide for the appropriate "Z" number
2. For 3/4" & 1" ported valve pressure rating 1,500 psi (103 bar) max in water or hydraulic; 1,000 psi (69 bar) max in air. Not available on 1-1/2" ported valves
3. Only available with 1" port sizes for models 14 & 92.
4. Not available with Panel Mount

## Oil and Gas BOP Control Valves

Part Number	Port Size	Pressure Range	Position	Flow Pattern
145R3WC3-Q6	1" NPT	3K psi lub. water or hyd. oil	3	Selector
145R3WC3-Q8	1" NPT	3K psi lub. water or hyd. oil	3	Divertor
145R3WC3-Q32	1" NPT	3K psi lub. water or hyd. oil	3	Selector
145R3WC3-Q33	1" NPT	3K psi lub. water or hyd. oil	3	Divertor
145R3WC3-Q16	1" NPT	5K psi lub. water or hyd. oil	3	Selector
145R3WC3-Q17	1" NPT	5K psi lub. water or hyd. oil	3	Divertor

Refer to sales drawings for technical reference and specifications

Part Number	Port Size	Pressure Range	Position	Flow Pattern
147R3WC3-Q4	1.5" NPT	3K psi lub. water or hyd. oil	3	Selector
147R3WC3-MS-Q4	1.5" SAE	3K psi lub. water or hyd. oil	3	Selector
147R3WC3-Q7	1.5" NPT	3K psi lub. water or hyd. oil	3	Divertor
147R3WC3-MS-Q7	1.5" SAE	3K psi lub. water or hyd. oil	3	Divertor
925R3WQ3-Q8	1" NPT	5K psi lub. water or hyd. oil	3	Manipulator
927R3WQ3-Q4	1.5" NPT	3K psi lub. water or hyd. oil	3	Manipulator
927R3WQ3-MS-Q4	1.5" SAE	3K psi lub. water or hyd. oil	3	Manipulator

## Subplate Mounted Heavy Duty Valve

Series 3760

## Features

- Original Shear-Seal® technology
- Convenient sub-plate manifold mounting
- Low pressure drop
- High velocity flow
- Tolerates contaminates
- Low handle load at high pressures

Patent # 2.696.219



## Applications

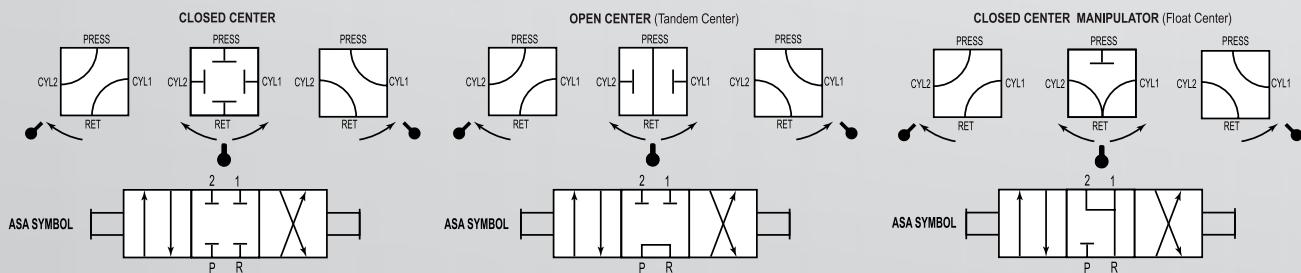
- Steel mills
- Shipboard hydraulic control systems
- Refineries and chemical processing plants
- Power generation facilities

## General Specifications\*

<b>Working Pressure:</b>	Hydraulic oil or lubricated water up to 4,500 psi (310 bar)
<b>Flow Capacity, Cv:</b>	See table
<b>Back Pressure:</b>	Must not exceed 250 psi (17.2 Bar) at return port for satisfactory operation
<b>Pressure Drop:</b>	14 psi (0.96 bar) at 20 ft/sec * See Supplemental Guide for more detailed information
<b>Proof Pressure:</b>	1-1/2 times working pressure except at return port
<b>Burst Pressure:</b>	2-1/2 times working pressure except at return port (3,000 psi [206 bar])
<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)

<b>Wetted Material:</b>	
Rotor:	400 series stainless steel
Pressure Seals:	Stainless steel
Shaft:	Stainless steel
Body:	Bronze
Housing:	Ductile iron
Standard O-rings:	Buna N, others available
Back-up Rings:	PTFE

\* See product configurator for additional options.

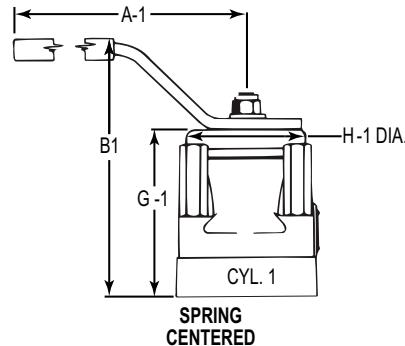
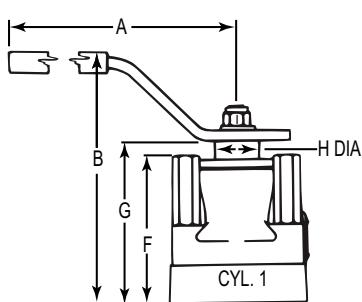
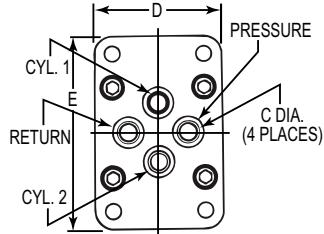


Main Valve Port Size	Flow Capacity (Approx.)			Min. Flow Passage Dia.	Cv Factor	Approx. Shipping Weight lbs (kgs)			
	Service: Oil and Lubricated Water								
	20 ft/sec gpm (l/min)	40 ft/sec gpm (l/min)	60 ft/sec gpm (l/min)						
3760 Series Valve	1/2"	9 (34)	19 (72)	7/16"	3.20	9.5 (4.3)			
	1"	25 (95)	50 (189)	23/32"	9.20	25 (11.3)			
	1-1/2"	57 (217)	114 (433)	1-3/32"	21.00	53 (24)			

# Subplate Mounted Heavy Duty Valve

Series 3760

## Technical Drawings



### Valve Dimensions - inches (mm)

Size	A	A-1	B	B-1	C	D	E	F	G	G-1	H	H-1
1/2"	7.00 (178)	9.00 (229)	5.81 (148)	6.06 (154)	0.47 (12)	3.44 (87)	5.44 (138)	3.56 (90)	3.94 (100)	4.06 (103)	1.06 (27)	2.63 (67)
1"	10.0 (254)	14.0 (356)	7.63 (194)	8.81 (224)	0.75 (19)	4.75 (121)	6.88 (175)	4.81 (122)	5.13 (130)	6.19 (157)	1.25 (32)	3.56 (90)
1-1/2"	12.00 (305)	14.0 (356)	8.75 (222)	10.0 (254)	1.25 (32)	6.81 (173)	9.38 (238)	5.94 (151)	6.25 (159)	7.5 (191)	1.25 (32)	3.56 (90)

## Product Configurator

Example: 376 5 M 3 W C 3

### Series

376 Basic 376 series valve

### Port Size

3	1/2" NPT ports
5	1" NPT ports
7	1-1/2" NPT ports

### Style

M Manifold porting

### Pressure Range

3 3,000 psi lubricated water or hydraulic oil

### Working Media

W Lubricated water or hydraulic

### Flow Pattern

C	Closed center
O	Open center (tandem center)
Q	Closed center manipulator

### Position

3 3-position

### Options

See Supplemental Guide for complete list

### Options

-MC	Spring centering *
-H	4,500 psi rated

\* For 1" ported valve pressure rating 1,500 psi  
Not available on 1-1/2" ported valves

# Actuated Heavy Duty Valves Series II - 14, 18, 92, 376, 20, 562

## Features

- ▶ Original Shear-Seal® technology
- ▶ Air or hydraulic integrated actuator
- ▶ 2- and 3-position
- ▶ Superior shifting performance
- ▶ High velocity flow
- ▶ Compact design
- ▶ Corrosion resistant materials
- ▶ Position indication

Patent# US D521.598 S

Patent# US D521.599 S



## Applications

- ▶ Land-based & offshore oil drilling controls
- ▶ BOP control units
- ▶ Steel mills
- ▶ Shipboard hydraulic control systems
- ▶ Refineries and chemical processing plants

## General Specifications\*

### - Main Valve

<b>Working Pressure:</b>	Hydraulic up to 3,000 or 6,000 psi (206 bar or 413 bar) Air up to 2,000 or 4,000 psi (138 or 276 bar)
<b>Back Pressure:</b>	Must not exceed 250 psi (17.2) bar at return port for satisfactory operation
<b>Proof Pressure:</b>	1-1/2 times working pressure except at return port
<b>Burst Pressure:</b>	2-1/2 times working pressure except at return port (3,000 psi [206 bar])
<b>Pressure Drop (all Valves):</b>	See supplemental guide for detailed information
<b>Porting:</b>	1/4", 3/8", 1/2", 3/4", 1", & 1-1/2" NPT Standard (SAE J1926 Option)
<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)
<b>Handle Detent:</b>	All valves have 3-position detents for manual shift to Center position
<b>Panel Mounting:</b>	Standard for 1/4", 3/8", 1/2" valves Refer to sales drawings for 1" & 1-1/2" valves
<b>Wetted Materials:</b> Body: Shaft: Rotor & Seals: Standard O-Rings:	Al-Ni bronze Stainless steel 400 series stainless steel Buna N
<b>External:</b> Housing: Hardware: Handle & Detent Disc:	Al-Ni Bronze Stainless Steel Stainless Steel

### - Pilot Actuator

<b>Working Pressure:</b> Air:	80 psi (5.2 bar) minimum 250 psi (17.2 bar) maximum 500 psi (34 bar) minimum 1,500 psi (103 bar) maximum
<b>Porting:</b>	1/4"- 18 NPT (2)
<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)
<b>Speed of Operation:</b>	Greater than or equal to 1/2 second to avoid damage.
<b>Materials:</b> Cylinder:	Air -Amalga (Std.) -Stainless steel (Opt.) Hydraulic - Stainless steel (Std.)
End Plate:	Stainless steel 1/4", 3/8", 1/2" Al-Ni Bronze 3/4" 1" & 1-1/2"
Hardware:	Stainless steel



\* See product configurator for additional options.

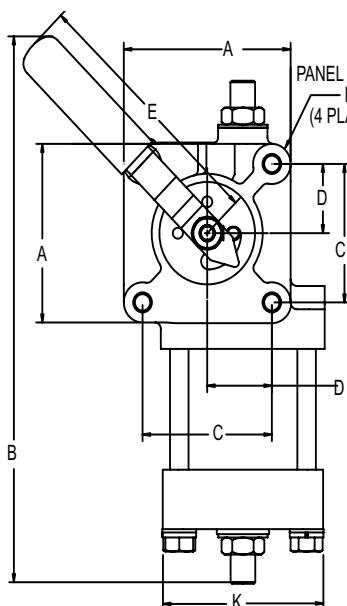
# Valves

## Actuated Heavy Duty Valves

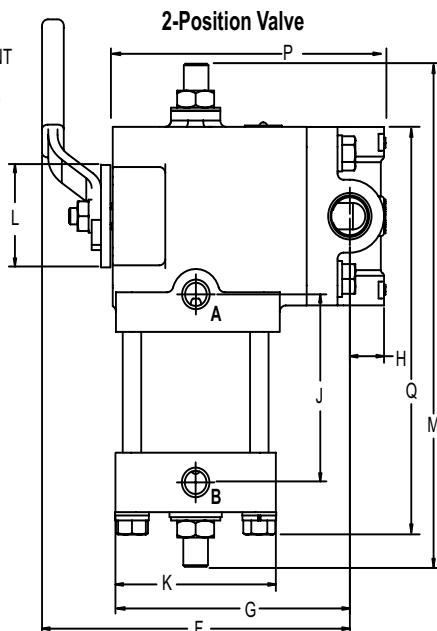
## Series II - 14, 18, 92, 376, 20, 562

### Technical Drawings

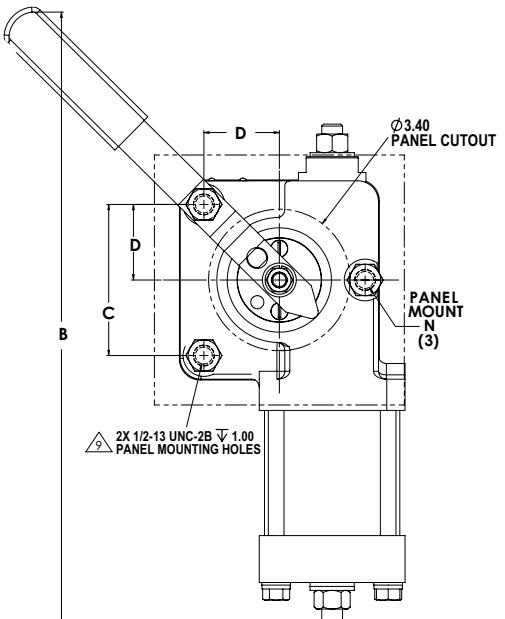
#### 2-Position Valve



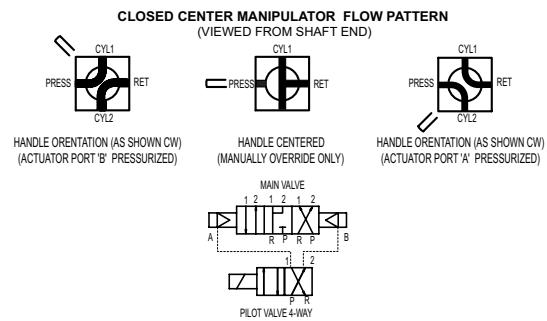
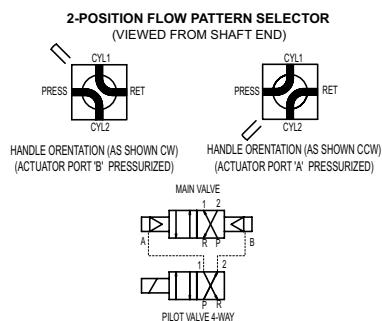
1/4", 3/8", 1/2"



3/4", 1", 1 1/2"



Refer to Sales Drawings for  
more detailed information



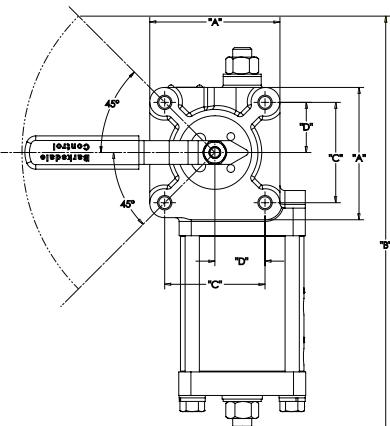
Porting	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U
1/4" NPT	2.75 (69.9)	10.38 (254.0)	2.00 (50.8)	1.00 (25.4)	5.00 (127.0)	5.72 (146.1)	4.25 (108)	0.50 (12.7)	3.34 (85)	3.25 (82.6)	1.94 (49.2)	9.43 (231.7)	3/8-18 UNC (124.0)	4.88 (189.0)	7.44 NA	NA	NA	NA	
3/8" & 1/2" NPT	3.406 (86.5)	10.937 (277.8)	2.625 (66.7)	1.312 (33.3)	5.00 (127.0)	6.25 (158.8)	4.750 (120.65)	0.688 (17.46)	3.531 (89.7)	3.25 (82.6)	1.94 (49.2)	9.531 (242.1)	3/8-18 UNC (139.7)	5.50 (199.3)	7.85 NA	NA	NA	NA	
3/4" & 1" 2 pos NPT	4.781 (121.4)	14.375 (365.1)	3.625 (92)	1.812 (46)	9.00 (228.6)	8.75 (222.3)	6.562 (166.6)	1.00 (25.4)	4.25 (108)	3.50 (88.9)	3.00 (76.2)	12.00 (482.0)	1/2-13 UNC (192.0)	7.562 (257.0)	10.125 NA	NA	NA	NA	
1-1/2" 2 pos NPT	6.75 (171.5)	16.00 (406.4)	5.312 (134.9)	2.656 (67.5)	9.00 (228.6)	10.50 (266.7)	8.139 (209)	1.50 (38.1)	4.00 (101.6)	4.75 (120.7)	3.00 (76.2)	12.00 (482.0)	1/2-13 UNC (211.1)	8.31 NA	NA	NA	NA	NA	

## Actuated Heavy Duty Valves

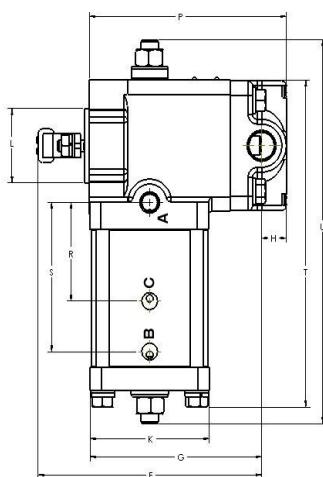
## Series II - 14, 18, 92, 376, 20, 562

## Technical Drawings

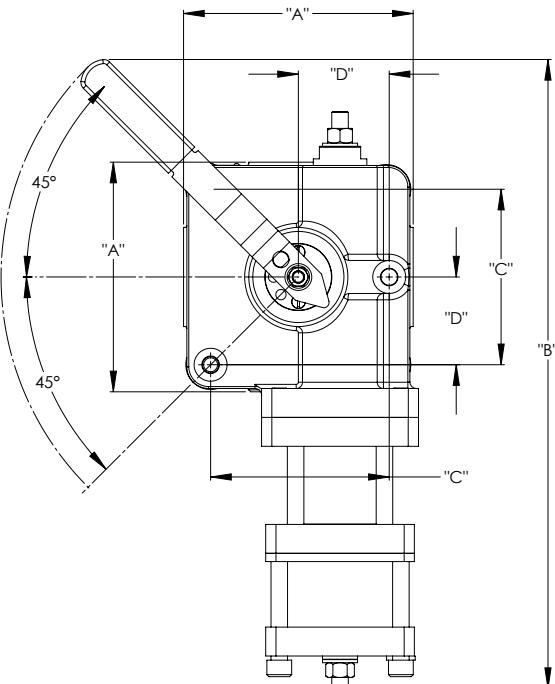
## 3-Position Valve



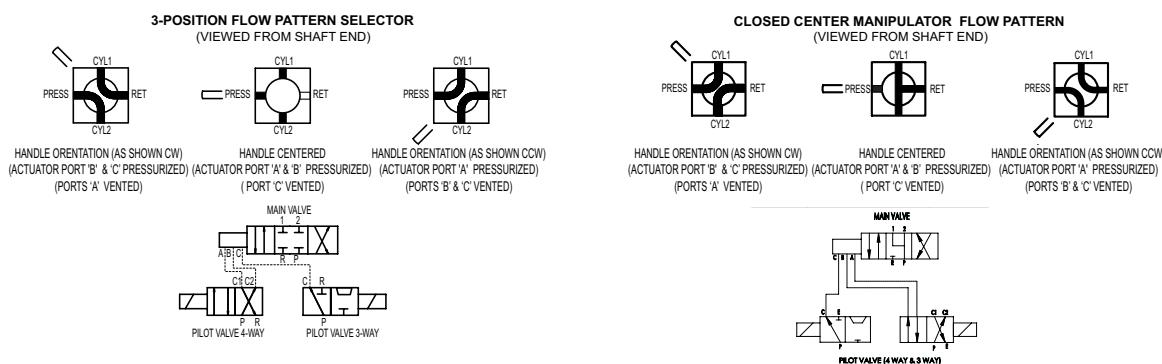
1/4", 3/8", 1/2"



3/4", 1", 1 1/2"



Refer to Sales Drawings for  
more detailed information



Porting	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U
1/4" NPT	2.75 (69.9)	10.38 (254.0)	2.00 (50.8)	1.00 (25.4)	5.00 (127.0)	5.72 (146.1)	4.25 (108)	0.50 (12.7)	3.34 (85)	3.25 (82.6)	1.94 (49.2)	9.43 (231.7)	3/8-18 UNC (124.0)	4.88 (189.0)	7.44 (62)	2.44 (95.3)	3.75 (214.4)	6.44 (265.9)	
3/8" & 1/2" NPT	3.406 (86.5)	10.937 (277.8)	2.625 (66.7)	1.312 (33.3)	5.00 (127.0)	6.25 (158.8)	4.75 (120.65)	0.688 (17.46)	3.531 (89.7)	3.25 (82.6)	1.94 (49.2)	9.531 (242.1)	3/8-18 UNC (139.7)	5.50 (199.3)	7.85 (65.1)	2.56 (98.4)	3.88 (220.7)	8.688 (260.4)	
3/4" & 1" 3 pos NPT	4.813 (122.3)	17.313 (439.8)	3.625 (92)	1.812 (46)	9.00 (228.6)	8.750 (222.3)	6.562 (166.6)	1.00 (25.4)	4.250 (108)	4.50 (114.3)	3.00 (76.2)	12.00 (482.0)	1/2-13 UNC (192.1)	7.563 (444.5)	NA (100)	3.938 (179.4)	7.063 (100)	NA (385.8)	
1-1/2" 3-Pos NPT	7.00 (177.8)	18.75 (476.3)	5.25 (133.4)	2.656 (67.5)	9.00 (228.6)	10.50 (266.7)	8.138 (209)	1.50 (38.1)	4.00 (101.6)	4.50 (114.3)	3.00 (76.2)	17.50 (444.5)	1/2-13 UNC (211.1)	8.31 (211.1)	NA (106.4)	4.188 (185.7)	7.313 (444.5)	NA (17.50)	

# Valves

## Actuated Heavy Duty Valves Series II - 14, 18, 92, 376, 20, 562

### Flow Capacity

		Flow Capacity (Approx.) Service: Oil and Lubricated Water				Min. Flow Passage Dia.	Cv Factor	Approx. Shipping Weight 2 Pos.	Approx. Shipping Weight 3 Pos.
		Main Valve Port Size	20 ft/sec. gpm (l/min.)	40 ft/sec. gpm (l/min.)	60 ft/sec. gpm (l/min.)				
A14/A92 & A376 Series Valve	1/4"	3 (11)	6 (23)	9 (34)	1/4"	0.95	30	32	
	3/8" & 1/2"	9 (34)	19 (72)	28 (106)	7/16"	3.20	35	37	
	3/4" & 1"	25 (95)	50 (189)	75 (284)	23/32"	9.20	50	52	
	1-1/2"	57 (217)	114 (433)	171 (650)	1-3/32"	21.00	129	134	
A20/A562 Series Valve	1/4"	3 (11)	6 (23)	9 (34)	1/4"	0.95	30	32	
	1/2"	5 (19)	10 (36)	15 (57)	5/16"	1.60	35	37	
	1"	9 (34)	19 (72)	28 (106)	7/16"	3.20	50	52	

### Product Configurator

Example: A 14 5 R 3 W C 2													
<b>Actuator Media</b> <table border="1"> <tr> <td>A</td> <td>Air cylinder</td> </tr> <tr> <td>H</td> <td>Hydraulic cylinder</td> </tr> </table>		A	Air cylinder	H	Hydraulic cylinder								
A	Air cylinder												
H	Hydraulic cylinder												
<b>Series II Models</b> <table border="1"> <tr> <td>14</td> <td>3,000 psi (206 bar), 4-way selector or diverter</td> </tr> <tr> <td>92</td> <td>3,000 psi (206 bar), 4-way closed center manipulator</td> </tr> <tr> <td>18</td> <td>3,000 psi (206 bar), straight porting, 4-way selector, diverter or manipulator</td> </tr> <tr> <td>376</td> <td>3,000 psi (206 bar), 4-way sub-plate mount selector/diverter or closed center manipulator</td> </tr> <tr> <td>20</td> <td>6,000 psi (412 bar), 4-way selector or diverter</td> </tr> <tr> <td>562</td> <td>6,000 psi (412 bar), 4-way closed center manipulator</td> </tr> </table>		14	3,000 psi (206 bar), 4-way selector or diverter	92	3,000 psi (206 bar), 4-way closed center manipulator	18	3,000 psi (206 bar), straight porting, 4-way selector, diverter or manipulator	376	3,000 psi (206 bar), 4-way sub-plate mount selector/diverter or closed center manipulator	20	6,000 psi (412 bar), 4-way selector or diverter	562	6,000 psi (412 bar), 4-way closed center manipulator
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<b>Port Size</b> <table border="1"> <tr> <td>1</td> <td>1/4" NPT</td> </tr> <tr> <td>2</td> <td>3/8" NPT (14 and 92 series only)</td> </tr> <tr> <td>3</td> <td>1/2" NPT</td> </tr> <tr> <td>4</td> <td>3/4" NPT (14 and 92 series only)</td> </tr> <tr> <td>5</td> <td>1" NPT</td> </tr> <tr> <td>7</td> <td>1 1/2" NPT (14, 92 and 376 series only)</td> </tr> </table>		1	1/4" NPT	2	3/8" NPT (14 and 92 series only)	3	1/2" NPT	4	3/4" NPT (14 and 92 series only)	5	1" NPT	7	1 1/2" NPT (14, 92 and 376 series only)
1	1/4" NPT												
2	3/8" NPT (14 and 92 series only)												
3	1/2" NPT												
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5	1" NPT												
7	1 1/2" NPT (14, 92 and 376 series only)												
<b>Port Location</b> <table border="1"> <tr> <td>R</td> <td>Regular side porting</td> </tr> <tr> <td>S</td> <td>Straight (Bottom) porting (18 Series Only)</td> </tr> <tr> <td>M</td> <td>Manifold porting (376 series only)</td> </tr> <tr> <td>P</td> <td>Panel mount with side porting (Standard for 1/4", 3/8", 1/2")</td> </tr> </table>		R	Regular side porting	S	Straight (Bottom) porting (18 Series Only)	M	Manifold porting (376 series only)	P	Panel mount with side porting (Standard for 1/4", 3/8", 1/2")				
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M	Manifold porting (376 series only)												
P	Panel mount with side porting (Standard for 1/4", 3/8", 1/2")												
<b>Pressure Range</b> <table border="1"> <tr> <td>3</td> <td>3,000 psi lubricated water or hydraulic oil, 2,000 psi air (14, 92 &amp; 376 Series)</td> </tr> <tr> <td>6</td> <td>6,000 psi lubricated water or hydraulic oil, 4,000 psi air (20 &amp; 562 series)</td> </tr> </table>		3	3,000 psi lubricated water or hydraulic oil, 2,000 psi air (14, 92 & 376 Series)	6	6,000 psi lubricated water or hydraulic oil, 4,000 psi air (20 & 562 series)								
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<b>Working Media</b> <table border="1"> <tr> <td>W</td> <td>Lubricated water or hydraulic oil</td> </tr> <tr> <td>A</td> <td>Air or other gasses</td> </tr> </table>		W	Lubricated water or hydraulic oil	A	Air or other gasses								
W	Lubricated water or hydraulic oil												
A	Air or other gasses												
<b>Flow Pattern</b> <table border="1"> <tr> <td>C</td> <td>Closed center</td> </tr> <tr> <td>O</td> <td>Open center (tandem center)</td> </tr> <tr> <td>Q</td> <td>Closed center manipulator Standard on 92 and 562 series Optional on 376 Series in closed center only Not available on 14 and 20 Series</td> </tr> </table>		C	Closed center	O	Open center (tandem center)	Q	Closed center manipulator Standard on 92 and 562 series Optional on 376 Series in closed center only Not available on 14 and 20 Series						
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<b>Notes:</b> <ol style="list-style-type: none"> <li>See Supplemental Guide for the appropriate "Z number"</li> <li>-G option is limited to 1" and 1.5" port sizes</li> <li>Only available with 1" &amp; 1 1/2" port sizes for models 14 &amp; 92. 1 1/2" size with 316 Stainless Steel Body as standard.</li> <li>Not available for 1.5" port size with Air Cylinder Actuator</li> <li>Only for air Actuators.</li> </ol>													
<b>Position</b> <table border="1"> <tr> <td>2</td> <td>2-position actuator, 90° rotation</td> </tr> <tr> <td>3<sup>4</sup></td> <td>3-position actuator</td> </tr> </table>		2	2-position actuator, 90° rotation	3 <sup>4</sup>	3-position actuator								
2	2-position actuator, 90° rotation												
3 <sup>4</sup>	3-position actuator												
<b>Barksdale®</b> CONTROL PRODUCTS													

## Actuated Heavy Duty Valves

Series III-L

## Features

- ▶ Original Shear-Seal® technology
- ▶ 2 & 3 position valve
- ▶ 2 position actuated valve
- ▶ Manual override
- ▶ Air or hydraulic integrated actuator
- ▶ Superior shifting performance
- ▶ High flow with low pressure drop
- ▶ Rugged integrated solution
- ▶ Extended shaft for alternate position sensor
- ▶ Robust detent stop
- ▶ Panel mounting option
- ▶ Position indication option
- ▶ Suitable for hydraulic & water glycol media

Patent# US D686.298 S



## Applications

- ▶ Land-based oil drilling controls
- ▶ Workover rigs
- ▶ BOP accumulator units
- ▶ Mobile drilling rigs
- ▶ Test systems

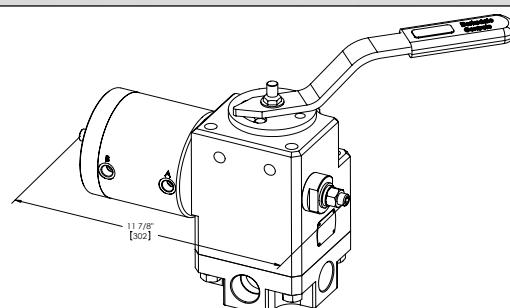
## General Specifications\*

## Main Valve

<b>Media Type:</b>	Hydraulic oil or water based with stainless steel body
<b>Working Pressure:</b> 1" Size:	Hydraulic up to 3,000 or 5,000 psi (206 bar or 345 bar)
<b>Back Pressure:</b>	250 psi (17.2 bar) max at return port
<b>Proof Pressure:</b>	1.5x working pressure except at return port
<b>Burst Pressure:</b>	2x working pressure except at return port [3,000 psi (206 bar)]
<b>Porting:</b>	1" NPT standard Optional: SAE 16 (SAE J1926)
<b>Media Temperature Range:</b>	-30° to +185°F (-34.4° to +85°C)
<b>Handle Detent:</b>	All valves have 3-position detents for manual shift to center position
<b>Wetted Materials:</b> Body: Shaft: Rotor & Seals: Standard O-Rings:	Phosphate coated carbon steel or stainless steel option Stainless steel 400 series stainless steel Buna N Option: Viton®, Neoprene, EPR
<b>External Materials:</b> Housing: Hardware: Handle & Detent Disc:	Phosphate coated carbon steel Plated carbon steel Plated carbon steel
<b>Flow Characteristics:</b>	Cv Factor = 9.2 Capacity : 75 GPM @ 60ft/sec

## Pilot Actuator

<b>Working Pressure:</b> Air:	Range: 80 to 120 psi (5.5 to 8.3 bar)
Hydraulic:	Range: 200 to 1,000 psi (13.8 to 68.9 bar)
<b>Porting:</b>	1/4"- 18 NPT
<b>Media Temperature Range:</b>	-30° to +185°F (-34.4° to +85°C)
<b>Speed of Operation:</b>	1/2 second or more for 90° throw to avoid damage (Restrict actuator flow to control speed)
<b>Materials:</b> Cylinder (Air/Hydraulic):	Hard anodized aluminum
End Plate:	Anodized aluminum
Hardware:	Plated carbon steel
<b>Weight:</b> (Valve & actuator)	48 lbs (21.8 kg) : pneumatic model 49 lbs (22.2 kg) : hydraulic model



Series III-L

\* See product configurator for additional options.



# Explosion Proof Position Indicator

Reliable valve position feedback

## Features

- ▶ Fits all Series II & Series III-L valves
- ▶ 2 position and 3 position
- ▶ 30 VDC max, 500 mA (PLC compatible)
- ▶ Explosion proof
- ▶ Intrinsically safe
- ▶ UL & ATEX / IECEx certified
- ▶ NEMA 4X, IP66

## Applications

- ▶ Valve status output
- ▶ BOP closing unit 'OPEN-CLOSE' signal
- ▶ Hydraulic power units



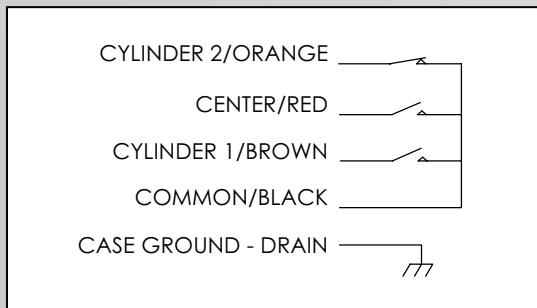
## General Specifications\*

<b>Housing Material:</b>	Stainless steel
<b>Enclosure:</b>	NEMA 4X, IP66
<b>Electrical Rating:</b>	30 VDC max, 500 mA (carry current)
Electrical Connection:	1/2" NPT rotating female conduit connection with 39" cable
Electrical Cable:	UL listing, 4 conductors, 22 AWG TPE flame resistant jacket. Resistance to oils, fuels, and solvents
Maximum Contact Resistance:	100 milliohms
<b>Switch Type:</b>	SPST

\* See Product Configurator for additional options.

<b>Approvals:</b>	cULus: Class I, Groups A (UL only), B, C & D, Class II, Groups E, F & G. Intrinsically safe when installed per I.S. Control Drawing 272263. ATEX/IECEx certification: CE 0081 DEMKO 09 ATEX 0816092X $\text{\textcircled{E}}$ II 2 G D, Ex d IIC T6 Gb, Ex ib IIC T6 GB, Ex tb IIIC T80°C Db IP66, -40°C $\leq$ Tamb $\leq$ +60°C IECEx UL 08.0022X
<b>Valve Position Feedback:</b>	2-position 3-position
<b>Operating Temperature:</b>	-40 to +140°F (-40 to 60°C)
<b>Installation Instructions:</b>	<ul style="list-style-type: none"> <li>- Connect electrical wires</li> <li>- Lightly lubricate the position indicator O-rings (2)</li> <li>- Fully insert switch into stop screw</li> <li>- Rotate position indicator for optimum cable exit</li> <li>- Secure set screws (2)</li> </ul>
<b>Weight:</b>	2 lbs.

## Wiring Code



# Explosion Proof Position Indicator

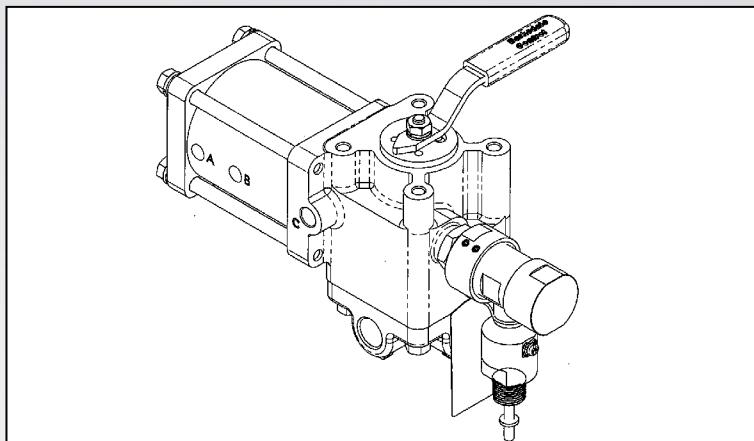
Model 371MT7

Reliable valve position feedback

When ordering together with Series II or Series III-L valves

Product Configurator

Example: Series II or Series III-L valve part number **-B** **-W180**



Base Model

**-B** Position indicator

Option

Blank	Standard cable length is 39"
<b>-WXXX</b>	Extra cable length (XXX noted in inches)

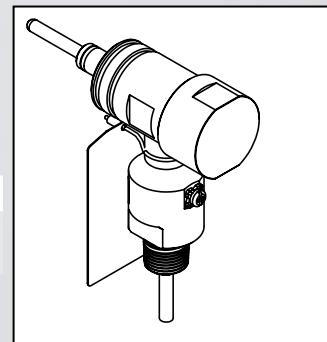
When ordering separately as replacement or spare part

Product Configurator

Example: **371MT7** **3**

Option

Blank	Standard cable length is 39"
<b>-WXXX</b>	Extra cable length (XXX noted in inches)



When ordering to retrofit existing valves without -B option

Product Configurator

Example: **371MT73-KIT**  
**371MT75-KIT**

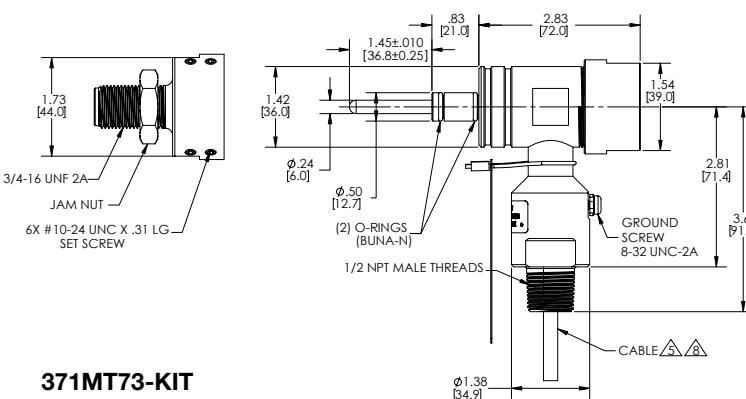
Size

<b>371MT73-KIT</b>	Fits 1/4" & 1/2" Series II valves
<b>371MT75-KIT</b>	Fits Series II 1", 1 1/2" and Series III-L 1"

Option

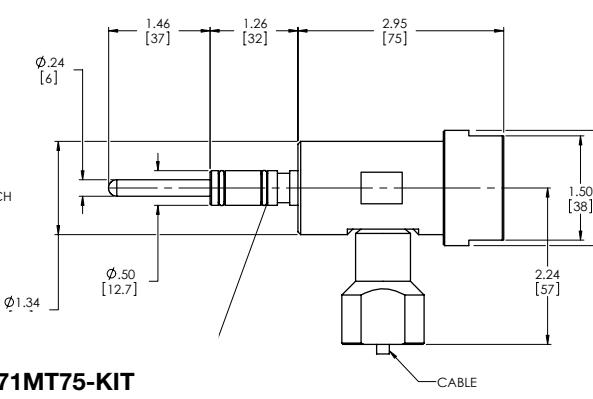
Blank	Standard 1 meter cable
<b>-WXXX</b>	Extra cable length (XXX noted in inches)

Example: 371MT73-W180-KIT



**371MT73-KIT**

Example: 371MT75-KIT



**371MT75-KIT**

## High Pressure Valve

Series 4140

## Features

- Original Shear-Seal® technology
- All stainless steel construction
- SAE porting standard
- NPT porting available
- Pressures to 15,000 psi
- Low pressure drop
- Low handle load

## Applications

- Offshore drilling equipment
- Refineries and chemical processing plants
- Gas compression systems
- Marine umbilical reels

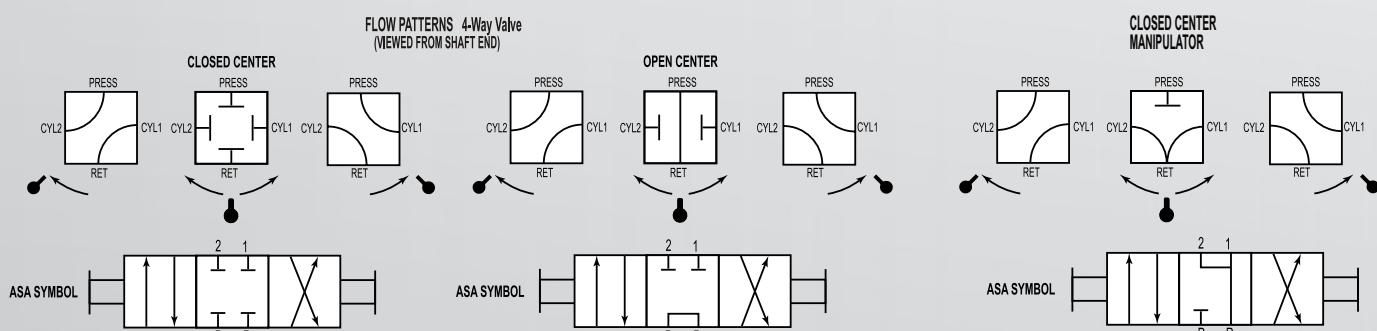


## General Specifications\*

<b>Working Pressure:</b>	10,000 psi (700 bar) standard 15,000 psi option with appropriate port size and port type
<b>Flow Capacity, Cv:</b>	See table
<b>Back Pressure:</b>	Must not exceed 250 psi (17.2 bar) at return port for satisfactory operation
<b>Pressure Drop:</b>	14 psi (0.96 bar) at 20 ft/s
<b>Proof Pressure:</b>	1-1/2 times working pressure except at return port
<b>Burst Pressure:</b>	2-1/2 times working pressure except at return port (3,000 psi [206 bar]) maximum

<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)
<b>Rotor:</b>	400 series stainless steel
<b>Pressure Seals:</b>	Stainless steel
<b>Shaft:</b>	Stainless steel
<b>All External Components:</b>	300 series stainless steel
<b>Standard O-ring:</b>	Buna N
<b>Back-up Rings:</b>	Teflon®

\* See product configurator for additional options and Supplemental Guide for more detailed information.

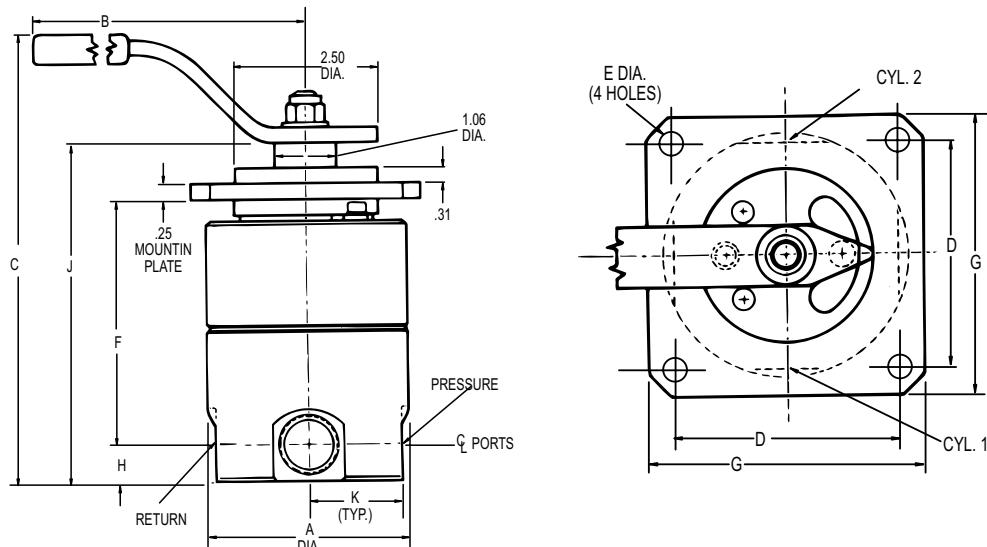


Main Valve Port Size	Flow Capacity (Approx.)			Min. Flow Passage Dia.	Cv Factor	Approx. Shipping Weight lbs (kgs)
	20 ft/sec gpm (l/min)	40 ft/sec gpm (l/min)	60 ft/sec gpm (l/min)			
1/4" or SAE-4	4 (15)	8 (30)	12 (45)	9/32"	0.95	13.5 (6.2)
3/8" or SAE-6	4 (15)	8 (30)	12 (45)	9/32"	0.95	13.5 (6.2)
1/2" or SAE-8	4 (15)	8 (30)	12 (45)	9/32"	0.95	13.5 (6.2)

# High Pressure Valve

Series 4140

## Technical Drawings



Port Size	A Dia.	B	C	D	E Dia.	F	G	H	J	K
1/4" or SAE-4	3.50 (89)	7.00 (178)	7.69 (195)	3.25 (83)	0.28 (7)	4.22 (107)	4.00 (102)	0.63 (16)	5.81(148)	1.63 (41)
3/8" or SAE-6	3.50 (89)	7.00 (178)	7.69 (195)	3.25 (83)	0.28 (7)	4.22 (107)	4.00 (102)	0.63 (16)	5.81(148)	1.63 (41)
1/2" or SAE-8	3.50 (89)	7.00 (178)	7.69 (195)	3.25 (83)	0.28 (7)	4.22 (107)	4.00 (102)	0.63 (16)	5.81(148)	1.63 (41)

## Product Configurator

Example: 414 1 R 9 W C 3 -MS

Series

414 Basic 3 position 4 way

Port Size

- 1 1/4" NPT ports
- 2 3/8" NPT ports
- 3 1/2" NPT ports

Style

R Regular (side) porting

Operating Pressure

9 10,000 psi

Service

W Lubricated water or hydraulic oil

Flow Pattern

- C Closed center
- O Open center (tandem center)
- Q Closed center manipulator (float center)  
(Not available in 15,000 psi)

Options

-MC	Spring centering
	15,000 psi
-O	Size Type
	1/4" NPT, MS, MP
	3/8" MS, MP
	1/2" MS, MP
-NF	Non-Interflow (Consult factory)

Port Type

blank	NPT porting
-MS	SAE J1926 porting
-MP	Medium pressure porting (1/2" is actually 9/16")

Position

3 Three position

## Microtorque® Valve

518, 526 Series

### Features

- Original Shear-Seal® technology
- Compact design
- Non-interflow option
- Spring return option
- Multiple handle types
- 2 or 3 position detent

### Applications

- Work holding clamps and systems
- Hydraulic presses and lifting systems
- Hydraulic test equipment
- Grease injection equipment
- Hydraulic power units



### General Specifications\*

<b>Media:</b>	Hydraulic oil
<b>Working Pressure:</b>	6,000 psi (415 bar) **
<b>Flow Capacity, Cv:</b>	See table
<b>Back Pressure:</b>	Must not exceed 250 psi (17.2 bar)*** at return port for satisfactory operation
<b>Proof Pressure:</b>	1-1/2 times working pressure except at return port
<b>Burst Pressure:</b>	2-1/2 times working pressure except at return port
<b>Media Temperature Range:</b>	-40° to +250°F (-40° to +121°C)
<b>Porting:</b>	1/4" NPT, SAE for 1/4" tubing, or DO3 pattern for manifold mounting
<b>Panel Mounting:</b>	Panel mounting nut (-P option)
<b>Manifold Mounting:</b>	ISO 4401-03 mounting pad DO3 Manifold mounting shipped with (4) #10-24 screws and O-Rings
<b>Handle Rotation:</b>	90°; 45° each side of center position

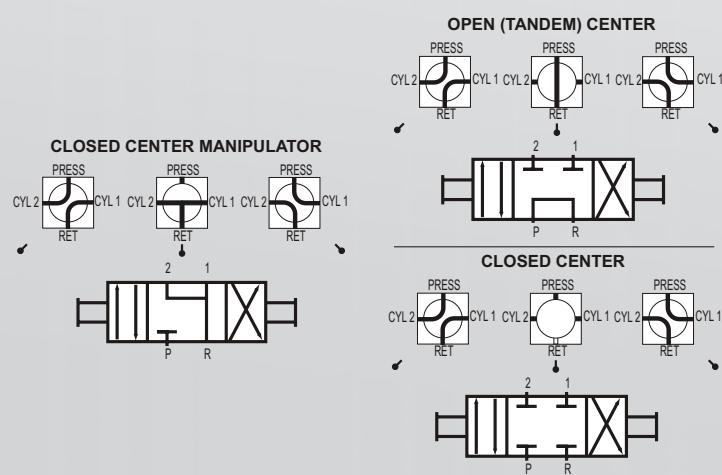
<b>Detent:</b> 2-position:	Detent at 90° positions
3-position:	Detents at center and 2 extreme positions
<b>Optional Spring Return:</b>	Available to center or either shifted position 5,000 psi (345 bar) max working pressure on spring return option
<b>Body &amp; Housing:</b>	Anodized aluminum
<b>Shaft, Rotor, Pressure Seals:</b>	400 series stainless steel
<b>Standard O-Rings:</b>	Buna N, others available
<b>Back-up Rings:</b>	PTFE
<b>Bearings:</b>	Hardened steel
<b>Shipping Weight:</b>	.95 lbs

\* See product configurator for additional options.

\*\* Consult factory for pressure up to 10,000 psi (690 bar)

\*\*\* For requirements in excess of 250 psi (17.2 bar) at return port consult factory

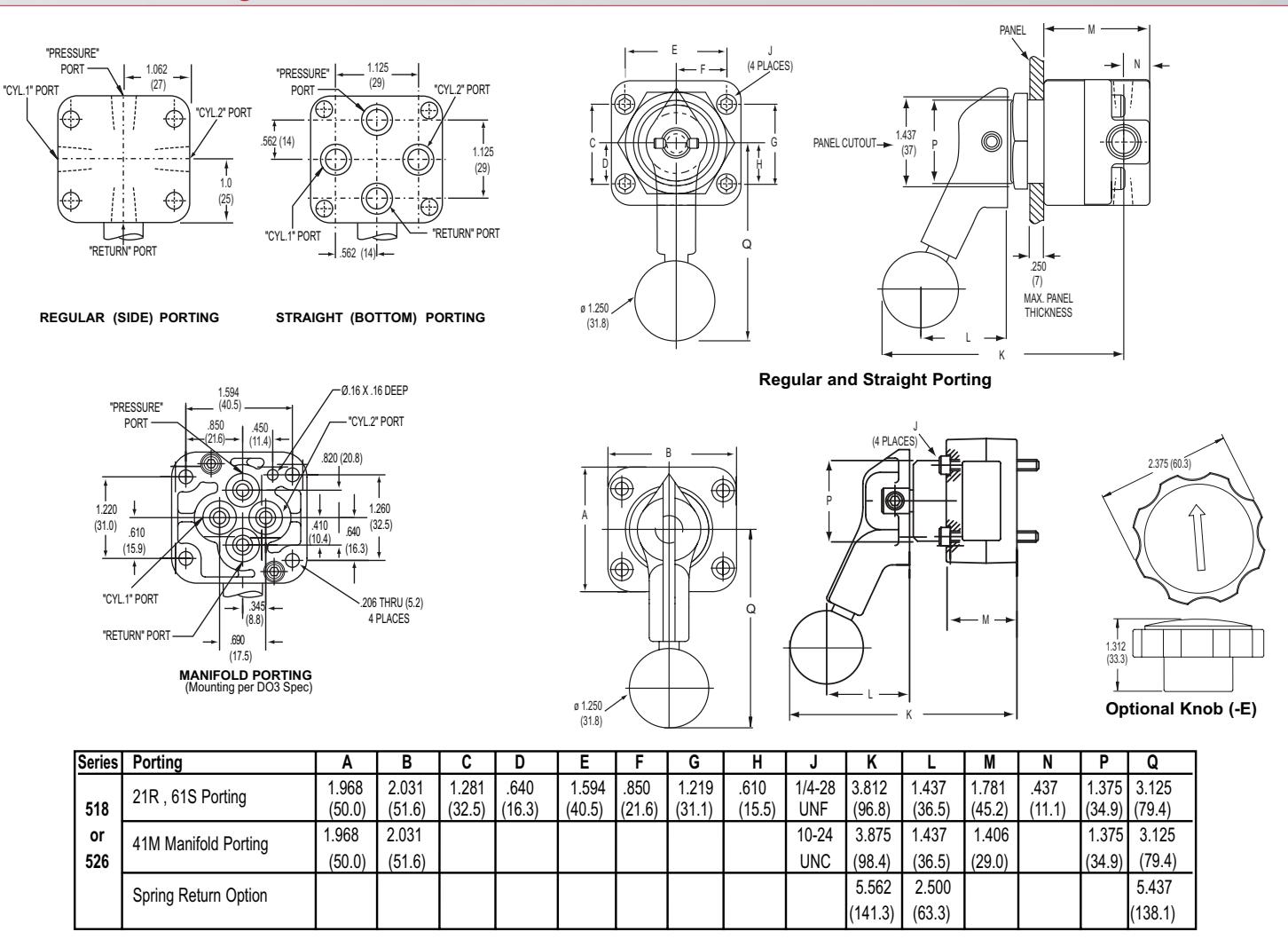
	Flow Capacity (Approx.)			
	20 ft/sec (6.1 m/s) gpm (l/min)	40 ft/sec (12.2 m/s) gpm (l/min)	Min. Flow Passage Dia.	Cv Factor
518 Series Interflow	1.4 (5.6)	2.8 (11)	0.17"	0.40
526 Series Non-Interflow	0.36 (1.4)	0.72 (2.7)	0.086"	0.09



# Microtorque® Valve

518, 526 Series

## Technical Drawings



## Product Configurator

Series	518 Interflow	518 41M	6 H C 3	Position
526 Non-interflow				-Zxx Optional O-ring material <sup>2</sup>
Porting	21R Regular (side) porting	Working Media	H Hydraulic oil	Options
41M Manifold porting (D03)	Flow Pattern	C 4-way closed center	-MC Spring return to center <sup>1</sup>	
61S Straight (bottom) Porting	O 4-way open center	-MR Spring return to right (Pressure port to C1) <sup>1</sup>		
	M 4-way manipulator	-ML Spring return to left (Pressure port to C2) <sup>1</sup>		
	Closed center	-MS SAE porting for 1/4" tubing		
Pressure Range	Flow Pattern	-E Black knob (not available with spring return)		
6 6,000 psi	O 4-way open center	-P Panel mounting nut p/n 22357		
	M 4-way manipulator			
	Closed center			
	Detent Position			
	2 2-position 90° rotation			
	3 3-position			

1. 5,000psi max working pressure for spring return option  
 2. See supplemental guide for the appropriate "Z" number

## 1/2" Heavy Duty Hydraulic Regulator

Series 20313

## Features

- Original Shear-Seal® technology
- Self adjusting
- High flow capacity
- Tolerates contaminated media
- Fail-safe motor control options

## Applications

- BOP Control Units
- Coiled tube reels
- Oil and gas systems
- Pressure sensitive applications



## General Specifications\*

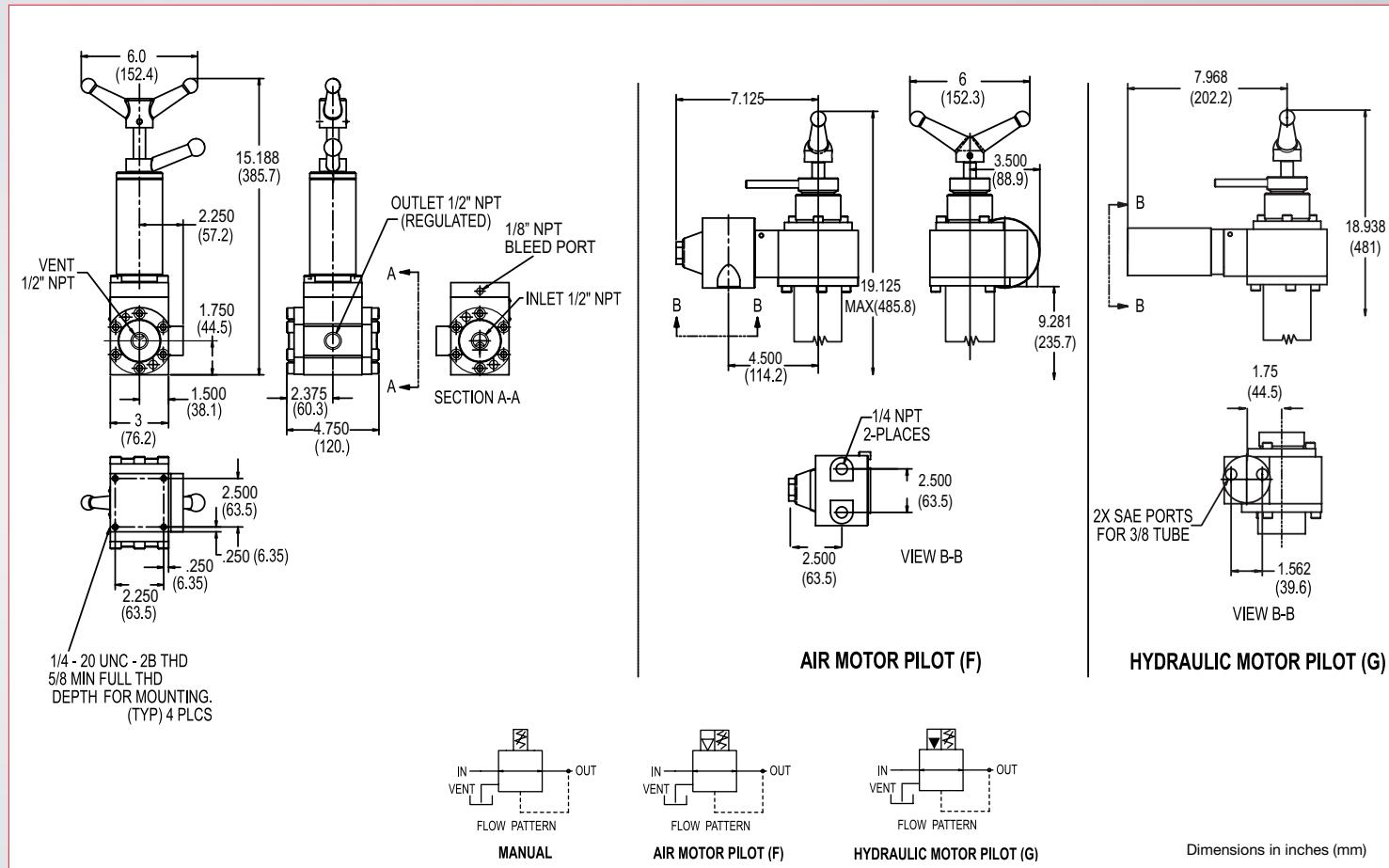
<b>Pressure:</b> Supply/Inlet Pressure:	5,000 psi (345 bar)	<b>Materials of Construction:</b> Body:	Stainless steel (standard)
Regulated Pressure Range: High Sensitivity Full Range	300 - 1600 psi (21 - 110 bar) 300 - 3000 psi (21 - 207 bar)	Flanges:	Stainless steel (standard)
Media:	Hydraulic oil or lubricated water	Spring Tower Housing: Manual Pneumatic Motor model Hydraulic Motor model	Phosphate coated alloy steel (std.) Phosphate coated alloy steel (std.) Phosphate coated alloy steel (std.)
Fluid Temperature Range:	-30° to +250°F (-40° to +121°C)	Standard O'ring Material:	Buna N
Proof Pressure:	7,500 psi (517 bar)	Socket Head Screws:	Stainless steel (standard)
<b>Flow:</b> Flow Rate:	45 GPM (@ 50/ft/s)	Wetted Parts:	Stainless steel
Cv Inlet:	6.7	<b>Pneumatic Pilot Motor</b> ("F" prefix): Pilot Motor Working Pressure:	60 - 100 psi (4.1 - 6.9 bar)
Cv Vent:	6.7	Porting A & B:	1/4" NPT
<b>Porting:</b> Inlet:	1/2" NPT Standard, SAE Option	Operating Temperature Range:	32° to +250°F (0° to +120°C)
Outlet:	1/2" NPT Standard, SAE Option	<b>Hydraulic Pilot Motor</b> ("G" prefix): Pilot Motor Working Pressure:	400 - 1600 PSI (6.9 - 110 bar)
Vent:	1/2" NPT Standard, SAE Option	Porting A & B:	SAE for 3/8" Tube (Size -6)
Bleed Port:	1/4" Dia. hole	Operating Temperature Range:	-40° to +250°F (-40° to +121°C)
		<b>Approximate Shipping Weight:</b> Manual:	21 lbs. (9.5 kg)
		Pneumatic or Hydraulic Motor:	44 lbs. (20.0 kg)

\* See product configurator for additional options.

# 1/2" Heavy Duty Hydraulic Regulator

Series 20313

## Technical Drawings



## Product Configurator

Example:	20313S6WQ2	Option
		Blank NPT porting
		-MS SAE porting
Adjustment Method		Regulated Pressure Range
Blank Manual		Blank High sensitivity 300 - 1600 psi (21 - 110 bar)
F Pneumatic failsafe motor		-1 Full range 300 - 3000 psi (21 - 207 bar)
G Hydraulic failsafe motor		

Series

20313S6WQ2

1/2" Shear-Seal® Regulator

## 1" Pressure Regulator

Series 20415

## Features

- ▶ Original Shear-Seal® technology
- ▶ Self adjusting
- ▶ High flow capacity
- ▶ Tolerates contaminated media
- ▶ Fail-safe motor control options
- ▶ Self venting

## Applications

- ▶ Coiled tube reels
- ▶ Land-based oil drilling controls
- ▶ BOP control units



## General Specifications\*

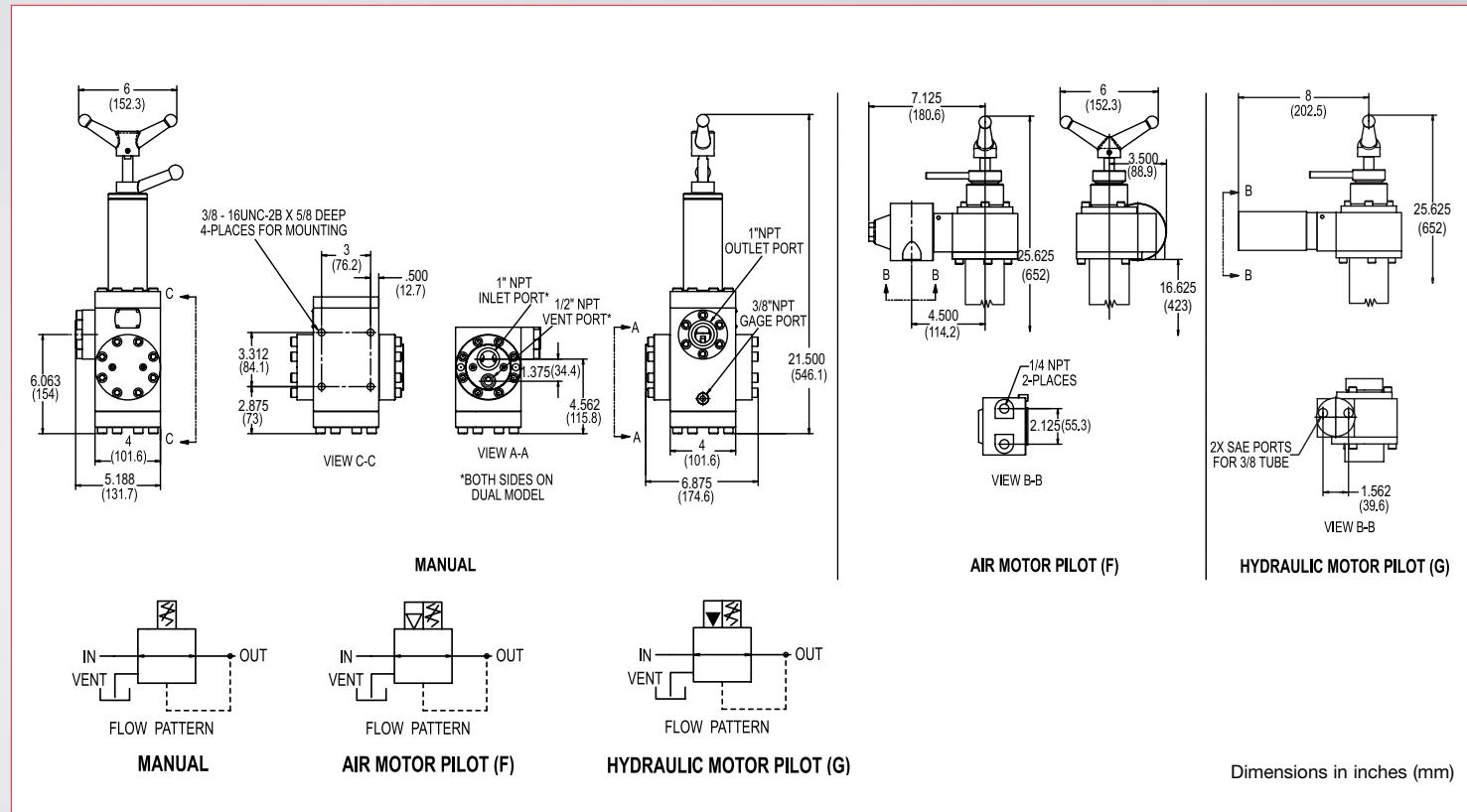
<b>Pressure:</b>		<b>Materials of Construction:</b>	
Supply/Inlet Pressure:	3,000 psi (207 bar)	Body:	Stainless steel (std.)
Regulated Pressure Range: High Sensitivity Full Range	500 - 1600 psi (34 - 110 bar) 500 - 2800 psi (34 - 193 bar)	Flanges:	Phosphate coated alloy steel (std.) Option: Stainless steel
Media:	Hydraulic oil or lubricated water	Spring Tower: Manual Pneumatic Motor Model Hydraulic Motor Model	Stainless steel (std.) Painted alloy steel (std.) Painted alloy steel (std.) Option: Stainless steel
Fluid Temperature Range:	-30° to +250°F (-40° to +121°C)	Standard O'ring Material:	Buna N
Proof Pressure:	4,500 psi (310 bar)	Socket Head Screws:	Zinc plated alloy steel (std.) Option: Stainless steel
<b>Flow:</b>		Wetted Parts:	
Flow Rate:	70 GPM (@ 50 ft/s)	Stainless steel & bronze	
Cv Inlet:	9.8	<b>Pneumatic Pilot Motor ("F" prefix):</b>	
Cv Vent:	0.6	Pilot Motor Working Pressure: 80 - 120 PSI (5.5 - 8.3 bar)	
<b>Porting:</b>		Porting A & B: 1/4" NPT	
Inlet 1:	1" NPT Standard, SAE Optional	Operating Temperature Range: 32° to +250°F (0° to +120°C)	
Outlet (regulated):	1" NPT Standard, SAE Optional	<b>Hydraulic Pilot Motor ("G" prefix):</b>	
Vent:	1/2" NPT Standard, SAE Optional	Pilot Motor Working Pressure: 400 - 1600 PSI (6.9 - 110 bar)	
Gauge Port:	3/8" NPT Standard, SAE Optional	Porting A & B: SAE for 3/8" Tube (Size -6)	
		Operating Temperature Rating: -40° to +250°F (-40° to +121°C)	
<b>Approximate Shipping Weight:</b>		<b>Approximate Shipping Weight:</b>	
Manual: 47 lbs. (21.3 kg)		Pneumatic or Hydraulic Motor: 70 lbs. (31.8 kg)	

\* See product configurator for additional options.

## 1" Pressure Regulator

## Series 20415

## Technical Drawings



# Product Configurator

### Example:

20415S3WQ2

## Adjustment Method

Blank	Manual
F	Pneumatic failsafe motor
G	Hydraulic failsafe motor

## Series

20415S3WQ2

1" Pressure regulator  
(3/4" full flow regulator)



## Option

Blank	NPT porting
-MS	SAE porting
-SS	Stainless steel flanges & trim
-L <sup>1</sup>	Reversed porting
-BP	Bypass Function

### Regulated Pressure Range (Manual & Hydraulic)

Blank	High sensitivity	500 - 1600 psi (34 - 110 bar)
-1	Full range	500 - 2800 psi (34 - 193 bar)

### Regulated Pressure Range (Pneumatic motor)

Blank	High sensitivity	500 - 1500 psi (34 - 103 bar)
-1	Full range	500 - 2800 psi (34 - 193 bar)

**Note:**

Note:

1. Supply/Vent ports installed on right side of regulated port.  
Blank flange installed on left side of regulated port.

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## 1" Increased Sensitivity Pressure Regulator

Series 20495

## Features

- Original Shear-Seal® technology
- Ultra flow regulator
- Fail-safe motor control options
- Tolerates contaminated media
- Self venting
- Surge dampening

## Applications

- Coiled tube reels
- Land-based and offshore oil drilling controls
- Wireline service tractors
- Pressure sensitive applications



## General Specifications\*

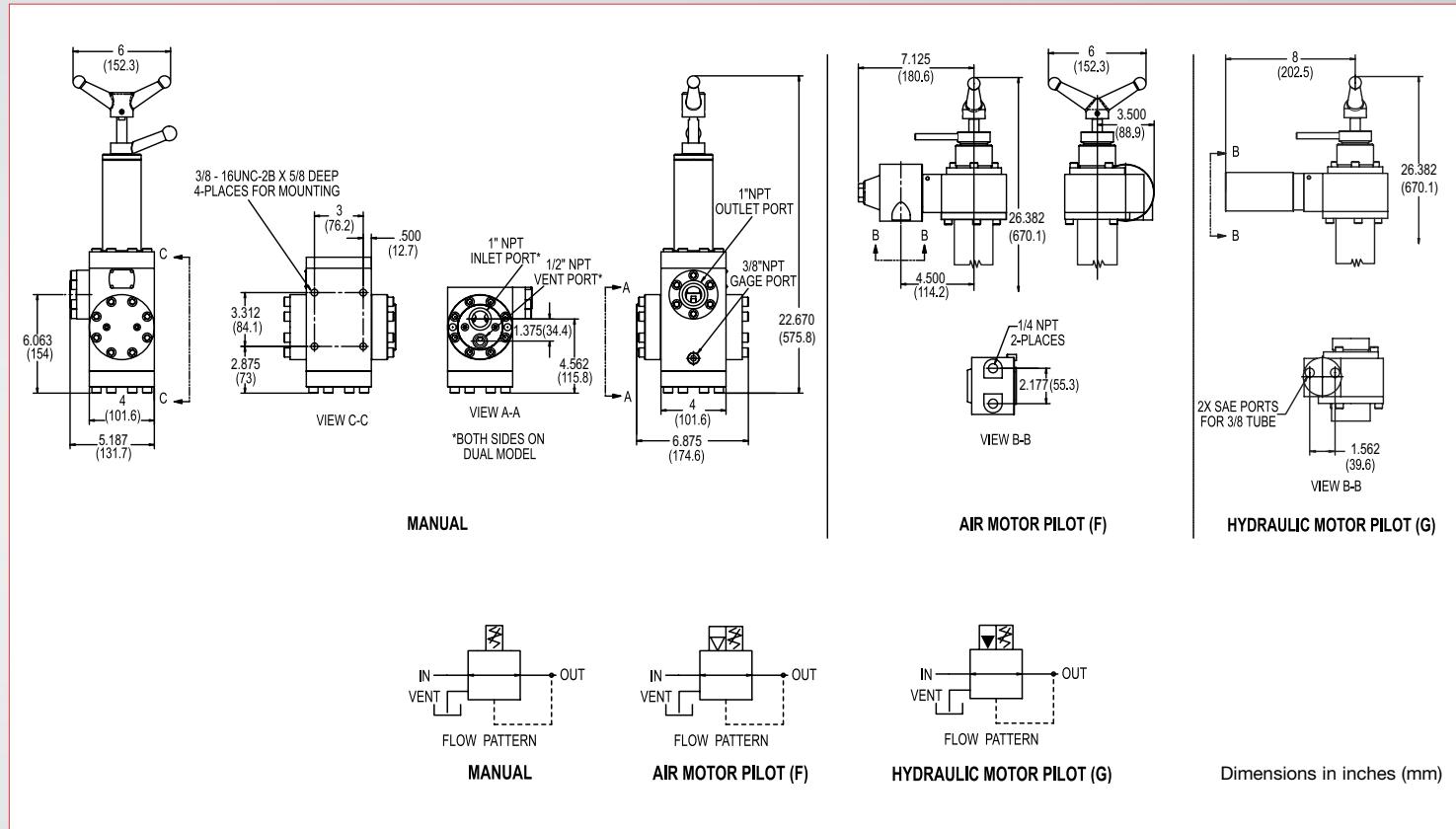
<b>Pressure:</b>		<b>Materials of Construction:</b>	
Supply/Inlet Pressure:	3,000 psi (207 bar) 5,000 psi (345 bar)	Body:	Stainless steel (standard)
Regulated Pressure Range at 3,000 psi Supply Pressure:		Flanges:	Phosphate coated alloy steel (std.) Option: Stainless steel
High Sensitivity:	300 - 1600 psi (20.7 - 110 bar)	Spring Tower:	Stainless steel (std.)
Full Range:	300 - 2800 psi (20.7 - 193 bar)	Manual Pneumatic Motor model Hydraulic Motor model	Phosphate coated alloy steel (std.) Phosphate coated alloy steel (std.)
Regulated Pressure Range at 5,000 psi Supply Pressure:		Standard O'ring Material:	Buna N
High Sensitivity:	500 - 1800 psi (34 - 124 bar)	Socket Head Screws:	Stainless steel (std.)
Full Range:	500 - 3300 psi (34 - 228 bar)	Wetted Parts:	Stainless steel
Media:	Hydraulic oil or lubricated water		
Fluid Temperature Range:	-30° to +250°F (-34° to +121°C)	<b>Pneumatic Pilot Motor ("F" prefix):</b>	60 - 100 psi (4.1 - 6.9 bar)
Proof Pressure:	7,500 psi (517 bar)	Pilot Motor Working Pressure:	
<b>Flow:</b>		Porting A & B:	1/4" NPT
Flow Rate:	70 GPM (@ 50 ft/s)	Operating Temperature Range:	32° to +250°F (0° to +120°C)
Cv Inlet:	9.8	<b>Hydraulic Pilot Motor ("G" prefix):</b>	
Cv Vent:	0.6	Pilot Motor Working Pressure:	400 - 1600 psi (6.9 - 110 bar)
<b>Porting:</b>		Porting A & B:	SAE for 3/8" Tube (Size -6)
Inlet 1:	1" NPT Standard, SAE Optional	Operating Temperature Rating:	-40° to +250°F (-40° to +121°C)
Outlet (regulated):	1" NPT Standard, SAE Optional	<b>Approximate Shipping Weight:</b>	
Vent:	1/2" NPT Standard, SAE Optional	Manual:	47 lbs. (21.3 kg)
Gauge Port:	3/8" NPT Standard, SAE Optional	Pneumatic or Hydraulic Motor:	70 lbs. (31.8 kg)

\* See product configurator for additional options.

# 1" Increased Sensitivity Pressure Regulator

Series 20495

## Technical Drawings



## Product Configurator

Example: 20495S6WQ2

### Adjustment Method

Blank	Manual
F	Pneumatic failsafe motor
G	Hydraulic failsafe motor

### Series

20495S6WQ2	1" Pressure regulator (3/4" full flow regulator)
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### Option

Blank	NPT porting
-MS	SAE porting
-SS	Stainless steel flanges & trim
-L <sup>1</sup>	Reversed porting
-BP	Bypass Function

### Regulated Pressure Range

	Inlet Pressure	Regulated Range
Blank	3000 psi 5000 psi	300 - 1600 psi (20.7 - 110 bar) 500 - 1800 psi (34 - 124 bar)
-1	3000 psi 5000 psi	300 - 2800 psi (20.7 - 193 bar) 500 - 3300 psi (34 - 228 bar)

### Note:

- Supply/Vent ports installed on right side of regulated port.  
Blank flange installed on left side of regulated port.



## 1" Land Pressure Regulator

## Series L20415

## Features

- ▶ Original Shear-Seal® technology
- ▶ Self adjusting
- ▶ High flow capacity
- ▶ Large regulated pressure range
- ▶ Tolerates contaminated media
- ▶ Fail-safe motor control options
- ▶ Self venting

## Applications

- ▶ Coiled tube reels
- ▶ Land-based oil drilling controls
- ▶ BOP control units
- ▶ Pressure sensitive applications



## General Specifications\*

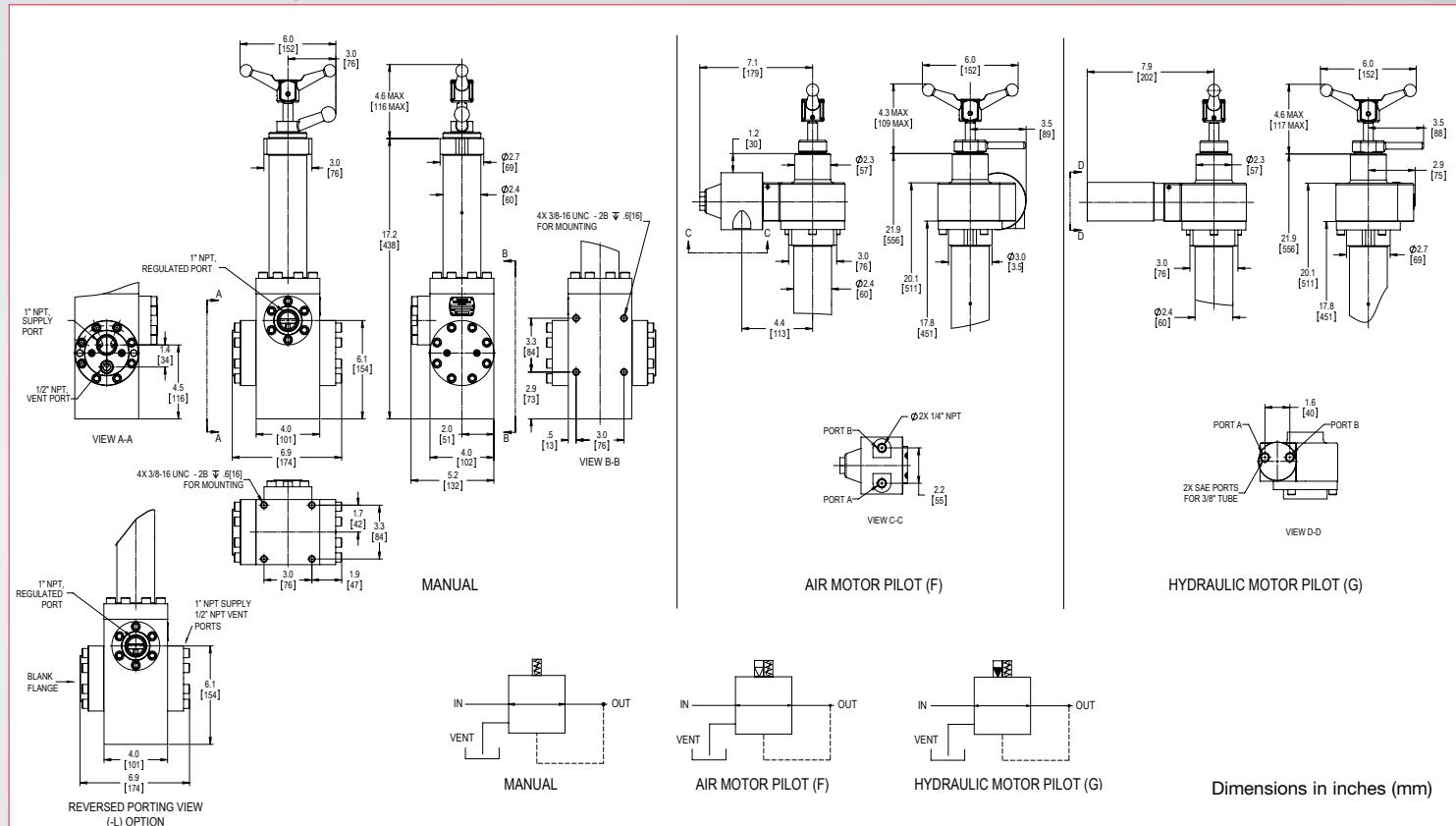
<b>Pressure:</b> Supply/Inlet Pressures:  Regulated Pressure Range at 3,000 psi Supply Pressure: High Sensitivity: Full Range:  Regulated Pressure Range at 5,000 psi Supply Pressure: High Sensitivity: Full Range:  Media:  Fluid Temperature Range:  Inlet Proof Pressure:  Case Proof Pressure:	3,000 psi (207 bar) 5,000 psi (345 bar)  300 - 1600 psi (21 -110 bar) 300 - 2800 psi (21- 193 bar)  500 - 1600 psi (34 -110 bar) 500 - 3000 psi (34 - 207 bar)  Hydraulic Oil  -30° to +185°F (-34° to +85°C)  7,500 psi (517 bar)  4,500 psi (310 bar)	<b>Materials of Construction:</b> Body, Flanges, & Spring Housing:  Slide, Inlet, Vent, & Blocking Plates:  Hardware:  O'ring Material:  Backup Ring Material:	Phosphate coated carbon steel/ductile iron  400 Series stainless steel  Plated alloy steel, 300 series stainless steel  Buna N  PTFE
<b>Flow:</b> Flow Rate:  Cv Inlet:  Cv Vent:	70 GPM (@ 50 ft/s)  9.2  0.6	<b>Pneumatic Pilot Motor</b> ("F" prefix): Pilot Motor Working Pressure:  Porting A & B:  Operating Temperature Range:	80 - 120 psi (5.5 - 8.3 bar)  1/4" NPT  -30° to +185°F (-34° to +85°C)
<b>Porting:</b> Supply:  Outlet (regulated):  Vent:	1" NPT Standard, SAE Optional  1" NPT Standard, SAE Optional  1/2" NPT Standard, SAE Optional	<b>Hydraulic Pilot Motor</b> ("G" prefix): Pilot Motor Working Pressure:  Porting A & B:  Operating Temperature Rating:	400 - 1600 psi (6.9 - 110 bar)  SAE for 3/8" Tube (Size -6)  -30° to +185°F (-34° to +85°C)
		<b>Approximate Shipping Weight:</b> Manual Unit:  Pneumatic Motor Unit:  Hydraulic Motor Unit:	50 lbs. (22.6 kg)  73 lbs. (34 kg)  70 lbs. (31.8 kg)

\* See product configurator for additional options.

# 1" Land Pressure Regulator

Series L20415

## Technical Drawings



## Product Configurator

Example: L 20415S6HQ2

Land Pressure Regulator

### Adjustment Method

Blank	Manual
F	Pneumatic failsafe motor
G	Hydraulic failsafe motor

### Series

20415S6HQ2 1" Land pressure regulator  
(3/4" full flow regulator)

### Options

Blank	NPT porting
-MS	SAE porting
-L1	Reversed porting
-BP	Bypass Function

### Regulated Pressure Range

	Inlet Pressure	Regulated Range
Blank	High sensitivity	3000 psi 300 - 1600 psi (21 - 110 bar) 5000 psi 500 - 1600 psi (34 - 110 bar)
-1	Full range	3000 psi 300 - 2800 psi (21 - 193 bar) 5000 psi 500 - 3000 psi (34 - 207 bar)

### Note:

- Supply/Vent ports installed on right side of regulated port.  
Blank flange installed on left side of regulated port.

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## 1" Hydraulic Pilot Pressure Regulator

Series H20495

## Features

- ▶ Original Shear-Seal® technology
- ▶ Self adjusting
- ▶ High flow capacity
- ▶ Wide regulated pressure range
- ▶ Tolerates contaminated media
- ▶ Self venting

## Applications

- ▶ Land and offshore oil drilling controls
- ▶ BOP control units
- ▶ Natural gas production
- ▶ Pressure sensitive applications



## General Specifications

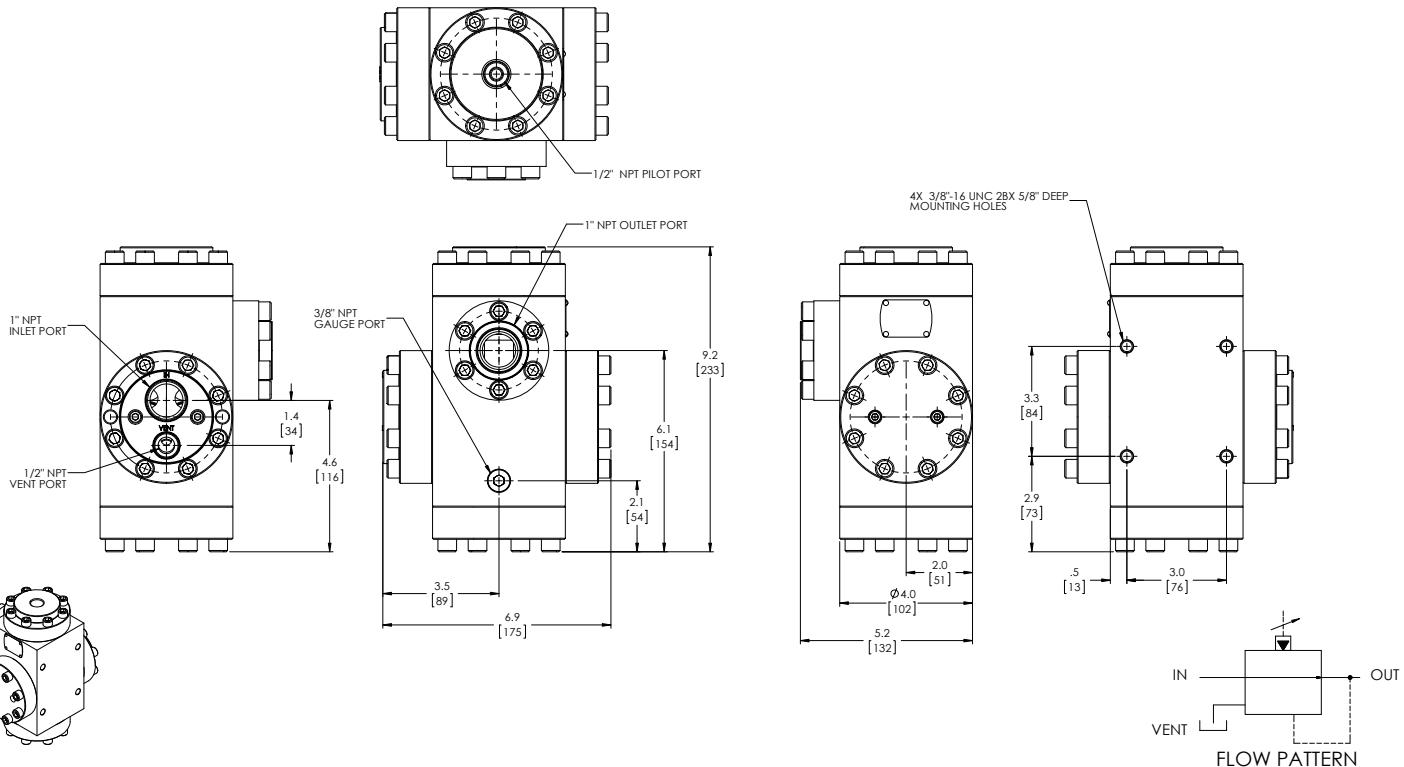
<b>Pressure:</b>	
Supply/Inlet Pressures:	3,000 psi (207 bar) 5,000 psi (345 bar)
Regulated Pressure Range at 3,000 psi Supply Pressure: Full Range:	300 - 2800 psi (21- 193 bar)
Regulated Pressure Range at 5,000 psi Supply Pressure: Full Range:	300 - 4000 psi (21 - 275 bar)
Ambient Temperature Range:	-30° to +185°F (-34° to +85°C)
Inlet Proof Pressure:	7,500 psi (517 bar)
Case Proof Pressure:	6,000 psi (413 bar)
<b>Flow:</b>	
Flow Rate:	70 GPM (@ 50 ft/s)
Cv Inlet:	9.2
Cv Vent:	0.6
<b>Porting:</b>	
Supply:	1" NPT Standard, SAE Optional
Outlet (regulated):	1" NPT Standard, SAE Optional
Pilot:	1/2" NPT Standard, SAE Optional
Vent:	1/2" NPT Standard, SAE Optional
Gauge Port:	3/8" NPT Standard, SAE Optional
<b>Materials of Construction:</b>	
Body:	400 Series stainless steel
Flanges:	Phosphate coated carbon steel
Slide, Inlet, Vent, & Blocking Plates:	400 Series stainless steel
Hardware:	Plated alloy steel, 300 series stainless steel
O'ring Material:	Buna N
Backup Ring Material:	PTFE
<b>Approximate Shipping Weight:</b>	
Manual Unit:	40 lbs. (18.1 kg)



# 1" Hydraulic Pilot Pressure Regulator

Series H20495

## Technical Drawings



## Product Configurator

Example:	H	20495S6WQ2	
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H Hydraulic Pilot Pressure Regulator

## Series

20495S6WQ2

1" Hydraulic pilot pressure regulator  
(3/4" full flow regulator)

## Options

Blank	NPT porting
-MS	SAE porting
-SS	Stainless steel flanges and trim

**1-1/2" Stainless Steel Pressure Regulator****Series S20517****Features**

- ▶ Original Shear-Seal® technology
- ▶ Stainless steel construction
- ▶ SAE J518-2 code 62 pressure connections
- ▶ High flow capacity
- ▶ Wide regulated pressure range
- ▶ Tolerates contaminated media
- ▶ Fail-safe motor control options
- ▶ Self venting
- ▶ Surge dampening

**Applications**

- ▶ Offshore and land-based oil drilling controls
- ▶ BOP control units
- ▶ Pressure sensitive equipment

**General Specifications\***

<b>Pressure:</b>		<b>Materials of Construction:</b>	
Supply/Inlet Pressures:	3,000 psi (207 bar) 5,000 psi (345 bar)	External Components	316 Series stainless steel
Regulated Pressure Range at 3,000 psi Supply Pressure:		Body, Flanges, & Spring Housing:	Nickel Plated 17-4 ST STL
High Sensitivity: Full Range:	300 - 1600 psi (21 - 110 bar) 300 - 2800 psi (21 - 193 bar)	Adjusting Handle, Gear Housing (for motorized models)	316 Series stainless steel
Regulated Pressure Range at 5,000 psi Supply Pressure:		Hardware:	400 Stainless steel
High Sensitivity: Full Range:	500 - 1600 psi (34 - 110 bar) 500 - 3000 psi (34 - 207 bar)	Wetted Components Slide, Inlet, Vent & Blocking Plates, Pressure Seals:	300 Series stainless steel
Ambient Temperature Range:	-30° to +185°F (-34° to +85°C)	Other Internal Wetted Components:	Buna N
Inlet Proof Pressure:	7,500 psi (517 bar)	O'ring Material:	PTFE
Case Proof Pressure:	4,500 psi (310 bar)	Backup Ring Material:	
<b>Flow:</b>		<b>Pneumatic Pilot Motor ("F" prefix):</b>	
Flow Rate:	120 GPM (@ 50 ft/s)	Pilot Motor Working Pressure:	Painted steel
Cv Outlet:	17.5	Porting A & B:	80 - 120 psi (5.5 - 8.3 bar)
Cv Vent:	1.6	Operating Temperature Range:	1/4" NPT
<b>Porting:</b>		<b>Hydraulic Pilot Motor ("G" prefix):</b>	
Supply 1:	1" SAE J518 code 62 flange; NPT or SAE porting option	Pilot Motor Working Pressure:	Painted steel
Supply 2:	1" SAE J518 code 62 flange; NPT or SAE porting option	Porting A & B:	400 - 1600 psi (6.9 - 110 bar)
Outlet (Regulated):	1-1/2" SAE J518 code 62 flange; NPT or SAE porting option	Operating Temperature Rating:	SAE for 3/8" tube (Size -6)
Vent:	1" SAE J518 code 62 flange; NPT or SAE porting option	<b>Approximate Shipping Weight**:</b>	
		Manual Unit:	-30° to +185°F (-34° to +85°C)
		Pneumatic Motor Unit:	85 lbs. (38.6 kg)
		Hydraulic Motor Unit:	105 lbs. (47.6 kg)
			105 lbs. (47.6 kg)

\* See product configurator for additional options.

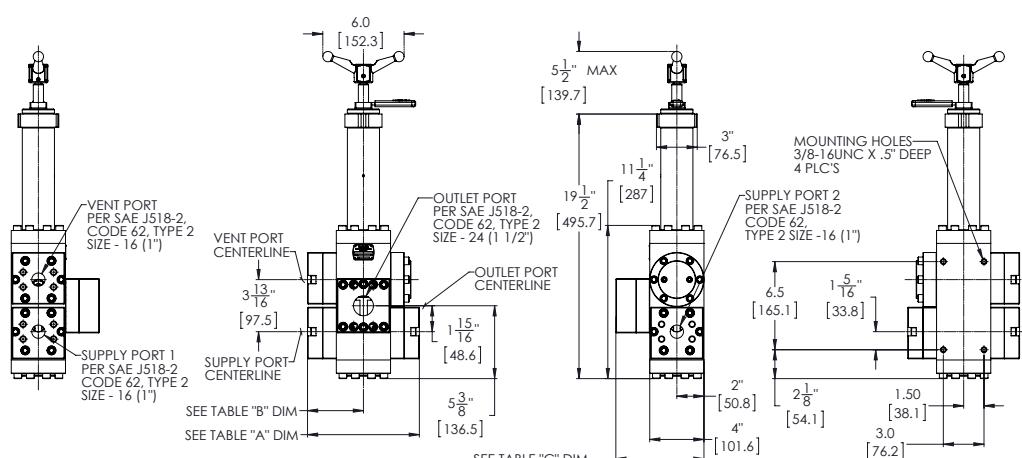


# 1-1/2" Stainless Steel Pressure Regulator

Series S20517

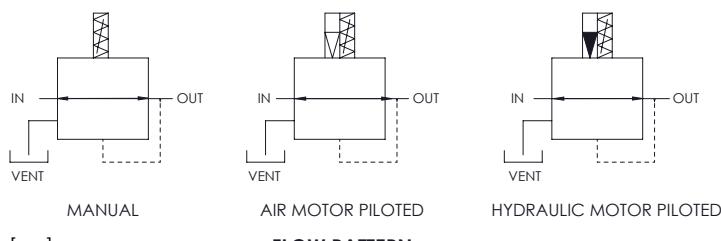
## Technical Drawings

For more detail, see sales drawing

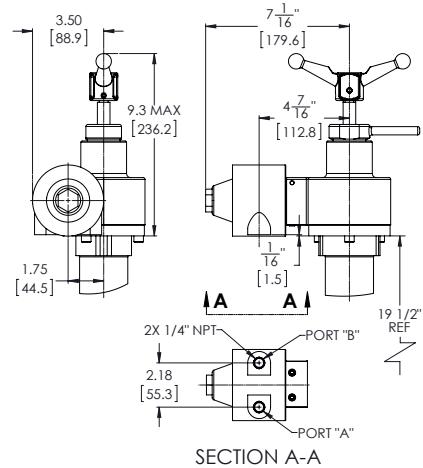


### MANUALLY ADJUSTED REGULATOR

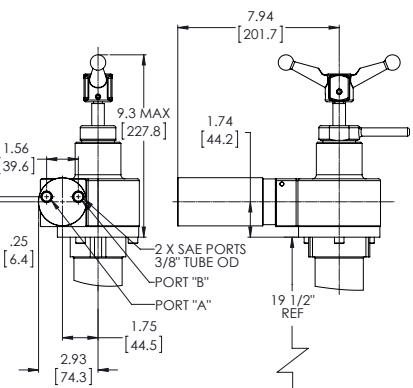
PORTING OPTION	DIM "A"	DIM "B"	DIM "C"
SAE J518-2 CODE 62 (SHOWN)	8-1/4"	4-1/8"	6-1/2"
NPT	7"	3-1/2"	5-5/32"
SAE J1926	7"	3-1/2"	5-5/32"



Dimensions in inches [mm]



### AIR MOTOR PILOTED



### HYDRAULIC MOTOR PILOTED

## Product Configurator

Example:

S

20517S6HQ2

S Stainless steel pressure regulator

### Adjustment Method

Blank	Manual
F	Pneumatic motor
G	Hydraulic motor

### Series

20517S6HQ2

1-1/2" Stainless steel pressure regulator

### Option

Blank	SAE J518 code 62 flanges (4 bolt)
-NPT	NPT porting
-MS	SAE porting
-BP	Bypass Function

### Regulated Pressure Range

	Inlet Pressure	Regulated Range
Blank	High sensitivity	3000 psi 300 - 1600 psi (21 - 110 bar)
		5000 psi 500 - 1600 psi (34 - 110 bar)
-1	Full range	3000 psi 300 - 2800 psi (21 - 193 bar)
		5000 psi 500 - 3000 psi (34 - 207 bar)

## 1-1/2" Land Pressure Regulator

## Series L20517

## Features

- Original Shear-Seal® technology
- High flow capacity
- Large regulated pressure range
- Tolerates contaminated media
- Fail-safe motor control options
- Self venting
- Surge dampening

## Applications

- Land-based oil drilling controls
- BOP control units
- Pressure sensitive equipment

## General Specifications\*

<b>Pressure:</b>		<b>Materials of Construction:</b>	
Supply/Inlet Pressures:	3,000 psi (207 bar) 5,000 psi (345 bar)	Body, Flanges, & Spring Housing:	Phosphate coated carbon steel/ductile iron
Regulated Pressure Range at 3,000 psi Supply Pressure:	300 - 1600 psi (21 - 110 bar)	Slide, Inlet, Vent, & Blocking Plates:	400 Series stainless steel
High Sensitivity:	300 - 2800 psi (21 - 193 bar)	Hardware:	Plated alloy steel, 300 series stainless steel
Full Range:		O'ring Material:	Buna N
Regulated Pressure Range at 5,000 psi Supply Pressure:	500 - 1600 psi (34 - 110 bar)	Backup Ring Material:	PTFE
High Sensitivity:	500 - 3000 psi (34 - 207 bar)	Socket Head Screws:	Zinc plated alloy steel (std.)
Full Range:		Wetted Parts:	Stainless steel
Media:	Hydraulic Oil		
Fluid Temperature Range:	-30° to +185°F (-34° to +85°C)		
Inlet Proof Pressure:	7,500 psi (517 bar)	<b>Pneumatic Pilot Motor ("F" prefix):</b>	
Case Proof Pressure:	4,500 psi (310 bar)	Pilot Motor Working Pressure:	80 - 120 psi (5.5 - 8.3 bar)
<b>Flow:</b>		Porting A & B:	1/4" NPT
Flow Rate:	120 GPM (@ 50 ft/s)	Operating Temperature Range:	-30° to +185°F (-34° to +85°C)
Cv Inlet:	17.5		
Cv Vent:	1.6	<b>Hydraulic Pilot Motor ("G" prefix):</b>	
		Pilot Motor Working Pressure:	400 - 1600 psi (6.9 - 110 bar)
<b>Porting:</b>		Porting A & B:	SAE for 3/8" Tube (Size -6)
Supply 1:	1" NPT Standard, SAE Optional	Operating Temperature Rating:	-30° to +185°F (-34° to +85°C)
Supply 2:	1" NPT Standard, SAE Optional		
Outlet (Regulated):	1-1/2" NPT Standard, SAE Optional	<b>Approximate Shipping Weight:</b>	
Vent:	1" NPT Standard, SAE Optional	Manual Unit:	70 lbs. (31.8 kg)
		Pneumatic Motor Unit:	90 lbs. (40.8 kg)
		Hydraulic Motor Unit:	90 lbs. (40.8 kg)

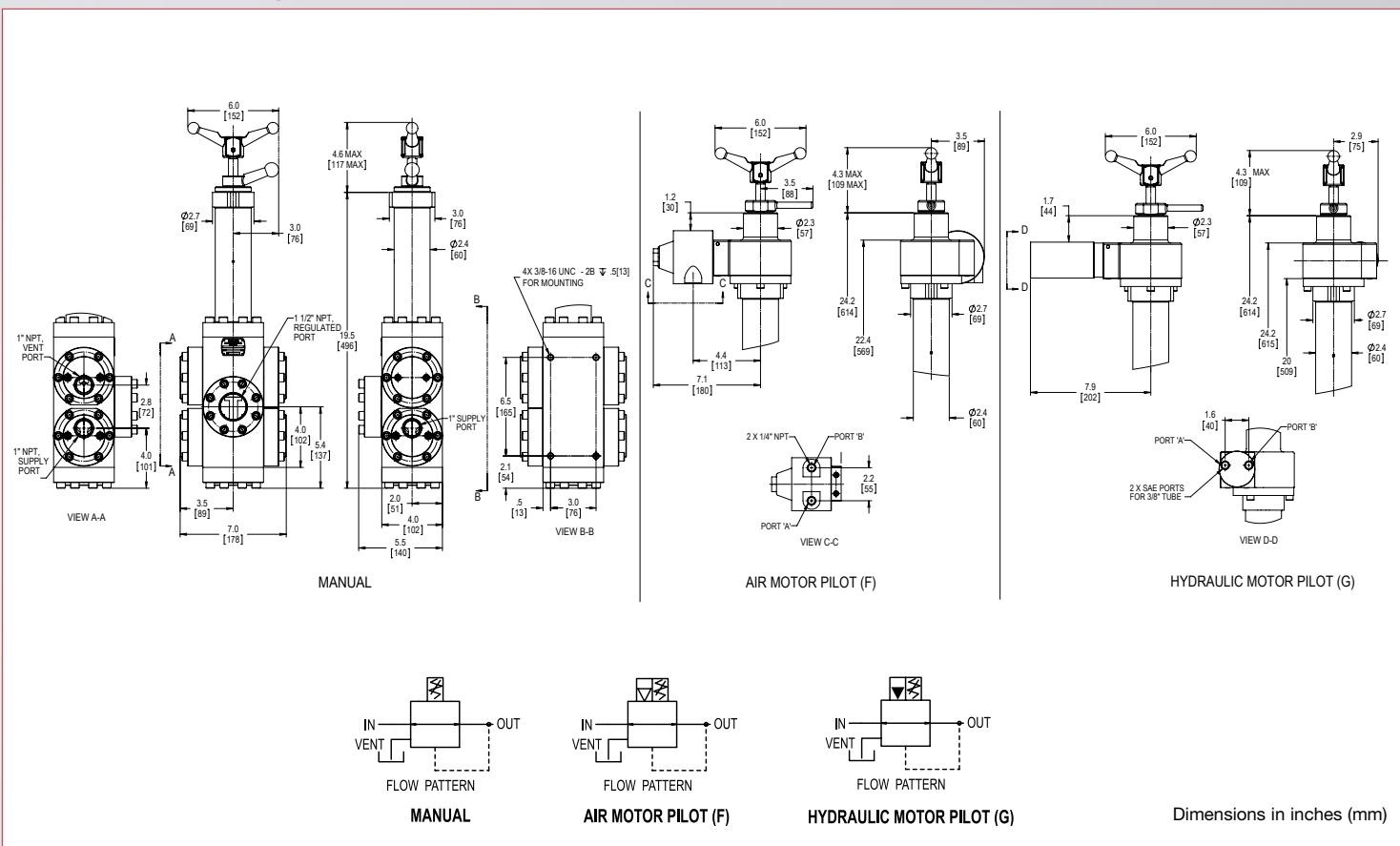
\* See product configurator for additional options.



# 1-1/2" Land Pressure Regulator

Series L20517

## Technical Drawings



## Product Configurator

Example:		L	20517S6HQ2		
L	Land pressure regulator				
<b>Adjustment Method</b>					
Blank	Manual				
F	Pneumatic failsafe motor				
G	Hydraulic failsafe motor				
<b>Option</b>					
Blank	NPT porting				
-MS	SAE porting				
-BP	Bypass Function				
<b>Regulated Pressure Range</b>					
		Inlet Pressure	Regulated Range		
Blank	High sensitivity	3000 psi	300 - 1600 psi (21 - 110 bar)		
		5000 psi	500 - 1600 psi (34 - 110 bar)		
-1	Full range	3000 psi	300 - 2800 psi (21 - 193 bar)		
		5000 psi	500 - 3000 psi (34 - 207 bar)		

## Series

20517S6HQ2 1-1/2" Land pressure regulator



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## 1-1/2" Heavy Duty Hydraulic Regulator

Series 20597

## Features

- Original Shear-Seal® technology
- High flow capacity
- Large pressure range
- Tolerates contaminated media
- Fail-safe motor control options
- Self venting
- Surge dampening

## Applications

- Land-based and offshore oil drilling controls
- BOP control units
- Pressure sensitive equipment



## General Specifications\*

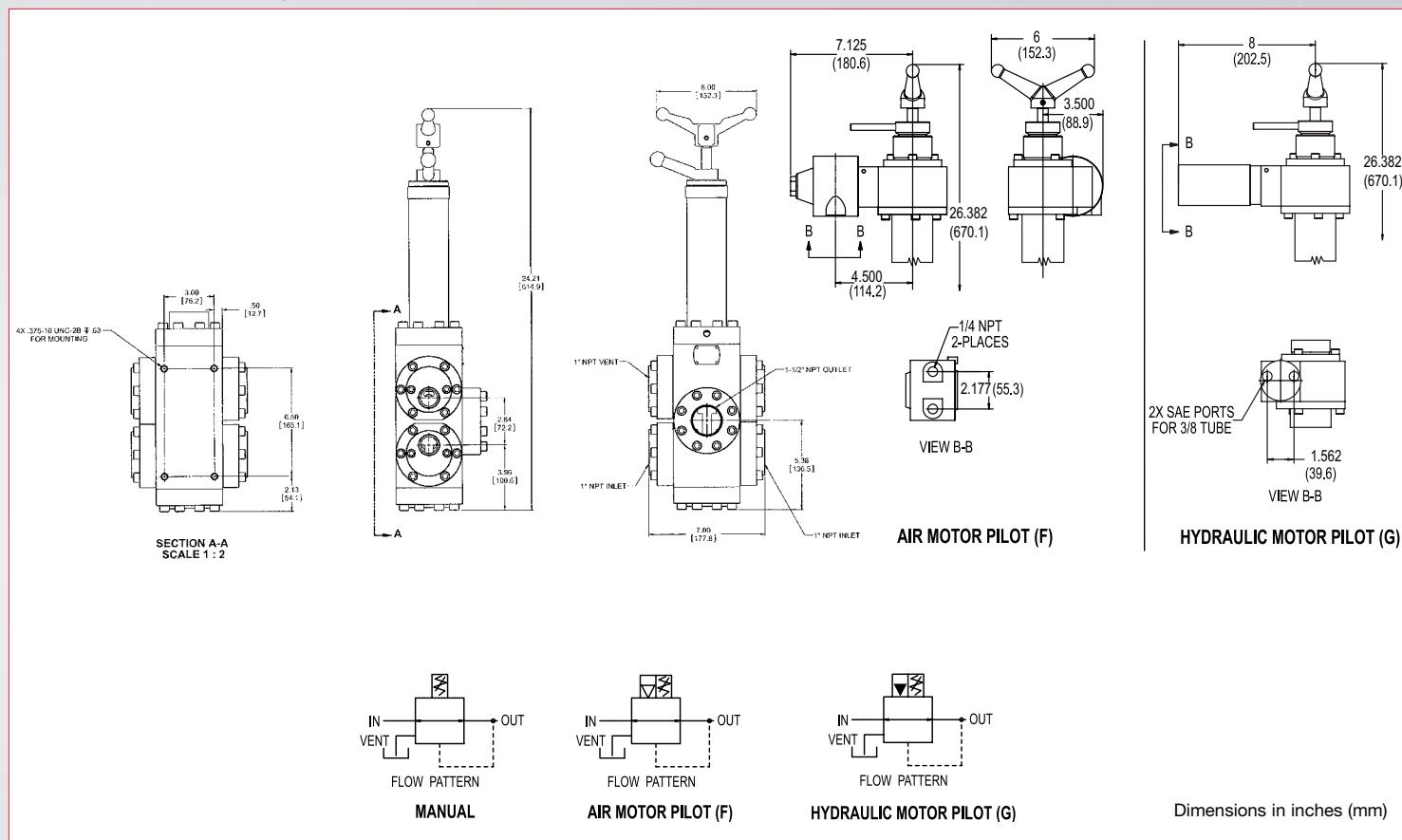
<b>Pressure:</b>		<b>Materials of Construction:</b>	
Supply/Inlet Pressure:	3,000 psi (207 bar) 5,000 psi (345 bar)	Body:	Stainless steel (std.)
Regulated Pressure Range at 3,000 psi Supply Pressure:	200 - 1600 psi (13.7 - 110 bar)	Flanges:	Phosphate coated alloy steel (std.) Option: Stainless steel
High Sensitivity: Full Range:	350 - 2800 psi (24.1 - 193 bar)	Spring Tower: Manual	Stainless steel (std.)
Regulated Pressure Range at 5,000 psi Supply Pressure:	300 - 1600 psi (21 - 110 bar)	Pneumatic Motor model	Phosphate coated alloy steel (std.)
High Sensitivity: Full Range:	500 - 3300 psi (34 - 228 bar)	Hydraulic Motor model	Phosphate coated alloy steel (std.)
Media:	Hydraulic oil or lubricated water	Standard O'ring Material:	Buna N
Fluid Temperature Range:	-30° to +250°F (-34° to +121°C)	Socket Head Screws:	Stainless steel (std.)
Proof Pressure:	7,500 psi (517 bar)	Wetted Parts:	Stainless steel
<b>Flow:</b>		<b>Pneumatic Pilot Motor ("F" prefix):</b>	
Flow Rate:	120 GPM (@ 50 ft/s)	Pilot Motor Working Pressure:	80 - 120 psi (5.5 - 8.3 bar)
Cv Inlet:	17.5	Porting A & B:	1/4" NPT
Cv Vent:	2.6	Operating Temperature Range:	32° to +250°F (0° to +120°C)
<b>Porting:</b>		<b>Hydraulic Pilot Motor ("G" prefix):</b>	
Inlet 1:	1" NPT Standard, SAE Optional	Pilot Motor Working Pressure:	400 - 1600 psi (6.9 - 110 bar)
Inlet 2:	1" NPT Standard, SAE Optional	Porting A & B:	SAE for 3/8" Tube (Size -6)
Outlet:	1-1/2" NPT Standard, SAE Optional	Operating Temperature Rating:	-40° to +250°F (-40° to +121°C)
Vent:	1" NPT Standard, SAE Optional	<b>Approximate Shipping Weight:</b>	
		Manual:	67 lbs. (30.4 kg)
		Pneumatic or Hydraulic Motor:	90 lbs. (40.8 kg)

\* See product configurator for additional options.

# 1-1/2" Heavy Duty Hydraulic Regulator

Series 20597

## Technical Drawings



## Product Configurator

### Adjustment Method

Blank	Manual
F	Pneumatic failsafe motor
G	Hydraulic failsafe motor

### Series

20597S6WQ2 1-1/2" Pressure regulator

Example: 20597S6WQ2

### Option

Blank	NPT porting
-MS	SAE porting
-SS	Stainless steel flanges & trim
-BP	Bypass Function



		Inlet Pressure	Regulated Range
Blank	High sensitivity	3000 psi	200 - 1600 psi (13.7 - 110 bar)
		5000 psi	300 - 1600 psi (21 - 110 bar)
-1	Full range	3000 psi	350 - 2800 psi (24.1 - 193 bar)
		5000 psi	500 - 3300 psi (34 - 228 bar)

## Pressure Relief Valve

## Series 8010

## Features

- ▶ High flow
- ▶ Extended seat life
- ▶ Factory pre-set or field adjustable
- ▶ Optional tamper-proof cap
- ▶ Stainless steel internals
- ▶ Metal-to-metal seal

## Applications

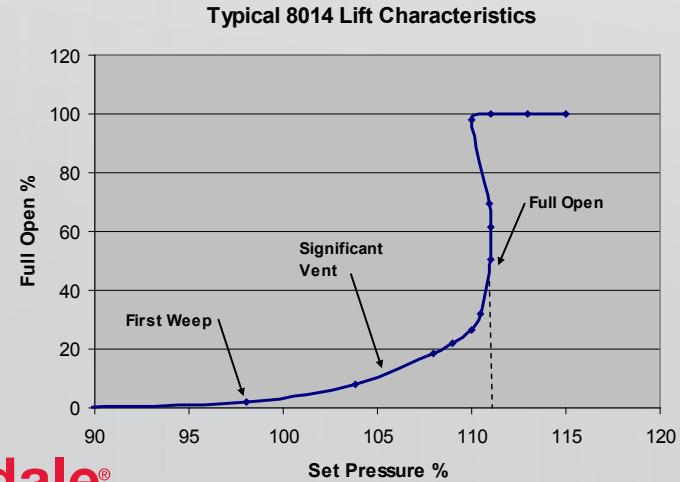
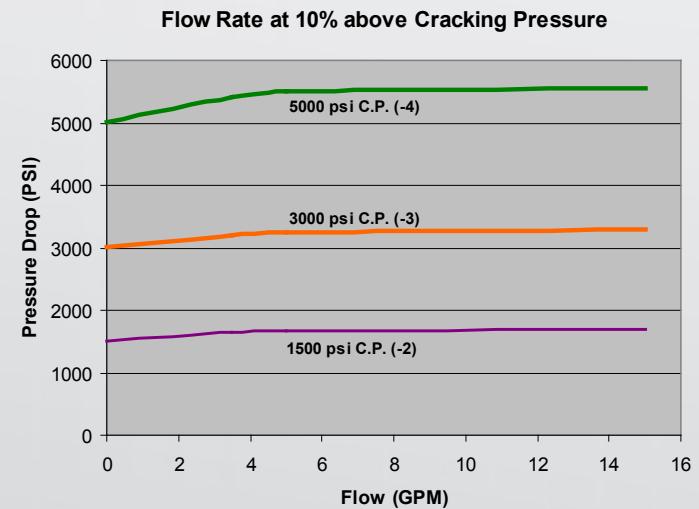
- ▶ Pump system safety
- ▶ Hydraulic power units
- ▶ Tank protection
- ▶ Accumulator systems

## General Specifications\*

<b>Working Pressure:</b>	Hydraulic oil up to 5500 psi (380 bar)
<b>Process Fitting Proof Pressure:</b>	10,000 psi (690 bar)
<b>Max Housing Back Pressure:</b>	1000 psi (69 bar)
<b>Pressure Ranges:</b>	500 - 1500 psi (35 - 105 bar) 1600 - 3500 psi (110 - 240 bar) 3600 - 5500 psi (248 - 380 bar)
<b>Maximum Flow Rate:</b>	15 GPM
<b>Wetted Material:</b> Process Fitting:	Heat-treated 410 stainless steel
Adjustment Stud:	316 stainless steel
Washer:	304 stainless steel
Spring Retainer:	416 stainless steel
Spring:	Powder-coated high strength steel
Ball:	Tungsten carbide
Housing:	Powder-coated ductile iron
<b>Weight:</b>	2.5 lbs.
<b>Pressure Connection:</b>	3/4" NPTM x 3/4" NPTF
<b>Orifice Size:</b>	0.318" (typical)
<b>Temperature Range:</b>	-40° to +200°F (-40° to +93°C)
<b>Pressure Settings:</b>	It is recommended that cracking pressure be set 10% above working pressure.



<b>Pressure Setpoint Adjustment:</b>	Loosen hex nut with open-end wrench. Using allen key turn adjustment screw clockwise to increase, counterclockwise to decrease set point.
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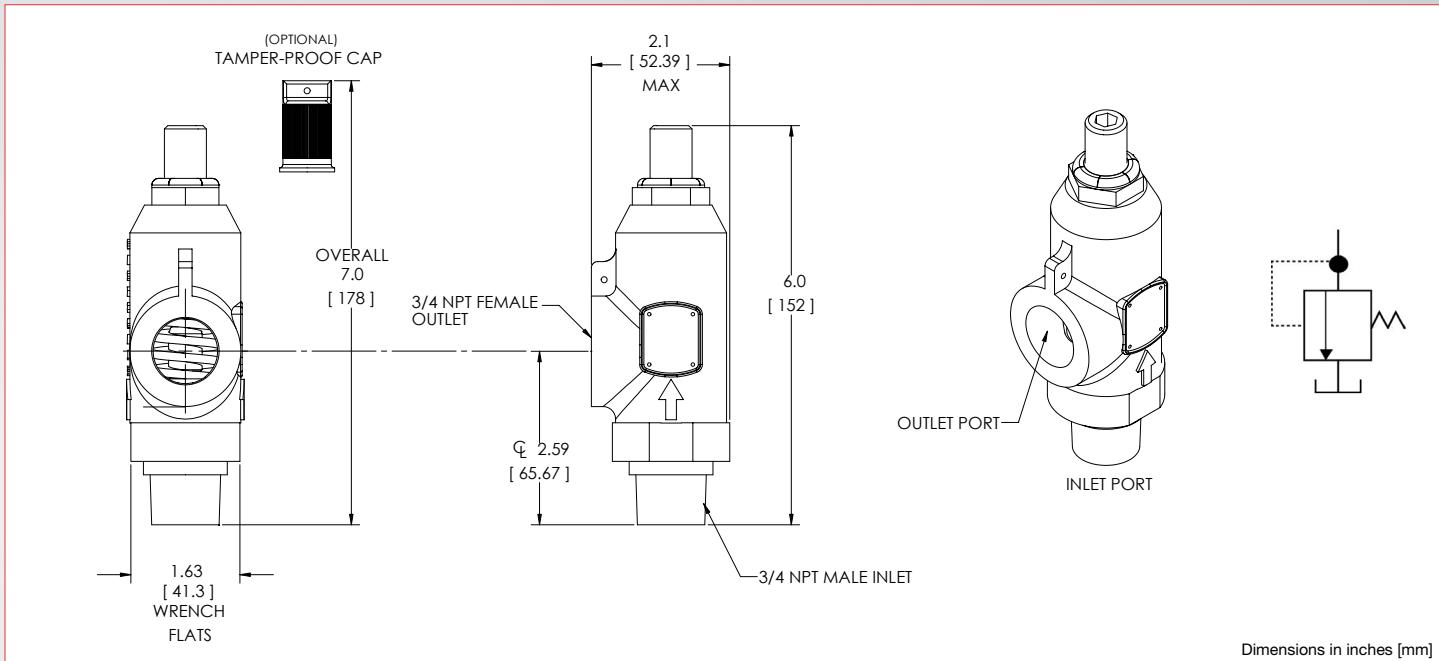


\* See product configurator for additional options.

# Pressure Relief Valve

Series 8010

## Technical Drawings



## Product Configurator

Example: 801 4 -3 -33

### Prefix

Tamper-proof cap (optional)\*

### Base Model

801 Inlet male - outlet female porting

### Port Size

4 3/4" NPT ports

### Pressure Range

	Adjustable Range		Approx. Blowdown psi (bar)	Proof Pressure psi (bar)	Tolerance psi (bar)			
	psi (bar)							
	Min.	Max.						
-2	500 (35)	1500 (105)	200 (15)	10,000 (690)	±150 (10)			
-3	1600 (110)	3500 (240)	400 (28)	10,000 (690)	±350 (24)			
-4	3600 (248)	5500 (380)	600 (42)	10,000 (690)	±550 (38)			

### Housing

Blank

Corrosion Resistant Ductile Iron (standard)

### Factory Set Point

Blank	Field Adjustable
-XX	Insert set point** Example: 3370 psi = -34 3310 psi = -33 700 psi = -07



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