

Seamless Pipes Manufacturer

Seamless Pipe

Seamless PIPES mainly find applications in **Pressure Piping, Cryogenic Pressure Vessels and piping, High pressure Equipments, [heat exchanger tubes](#), Boilers, Air Pre Heater, Air Cooler Tubes, Steam Release Pipes, Steam trap piping etc.** They are used in Industries like Refineries, Power Plants, Steel Plants, Chemical Factories, Fertilizer plants, and Ship Building etc.

Seamless Pipes can be manufactured in Straight Lengths of Single Random Length, Double Random Length or Fixed Length.

Our [Seamless Tubes](#) are manufactured by the Cold Drawn Process (Drawn on Mandrel) to provide the closest dimensional tolerance and smooth Outside and Inside Finish. Further to achieve the desired Mechanical Properties the tubes are Heat Treated (Normalized , Stress Relieved , Annealed , Tempered Etc) as per the Customer / Grade requirement. Straightening is done on Multiple Roll Straightening Machines to achieve accuracy up 1mm: 1000mm Straightness. Our stringent Quality checks and Best Packing practices (For Exports Special 4 Layer Packing) ensure that the material delivered to the customer is of the highest quality and reaches the destination in best condition.

We manufacture these tubes as per various international standards such as :

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| ➤ ASTM A 53 GR A/ ASME SA 53 GR A | ➤ ASTM A 53 GR B/ASME SA 53 GR B |
| ➤ ASTM A 106 GR A/ASME SA 106 GR A | ➤ ASTM A 106 GR B/ ASME SA 106 GR B |
| ➤ ASTM A 106 GR C/ ASME SA 106 GR C | ➤ ASTM A 213/ ASME SA 213 (P2,P5,P11,P12,P22 etc) |
| ➤ ASTM A 333 GR 1/ ASME SA 334 GR 1 (LOW TEMPERATURE APPLICATION) | ➤ ASTM A 333 GR 3 / ASME SA 334 GR 3 (LOW TEMPERATURE APPLICATION) |
| ➤ ASTM A 333 GR 6 / ASME SA 334 GR 6 (LOW TEMPERATURE APPLICATION) | ➤ ASTM A 333 GR 7 / ASME SA 334 GR 7 (LOW TEMPERATURE APPLICATION) |
| ➤ EN 10216 | ➤ BS 3059 |

We can manufacture straight lengths up to 15 Meters with Outside Diameter ranging from 3/8"NB TO 5" NB .

