





# EXCELLENCE THROUGH QUALITY ASSURANCE



OPECOM 14. 500 TECHNOLOGY

INNOVATION

QUALITY

TRAINING & SUPPORT

SERVICES

Contact Us at: 09646458212 / 08427683447
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#### UNIVERSAL LENGTH MEASURING MACHINE



Model	Lab Microcal 100	Lab Microcal 600
Measuring Range - External		0 – 600 MM
Measuring Range - Internal	3 – 100* MM	3 – 450* MM
Instrument Uncertainty	0.7 + L/1000μm (0.4+L/1000μm)*	
Resolution	0.1 μm/0.01*μm	
Repeatability	0.3μm at ± 2 sigma (0.2 μm at ± 2 sigma)*	

#### **TOOL PRESETTER**





**TOOL SCAN** 

**TOOL SET** 

## **SOLUTION FOR GEARS**



**OVER BALL DIAMETER SNAP GAUGE** 



**SPAN SNAP GAUGE** 



**CNC UNIVERSAL GEAR ROLL TESTER** 





**CNC/ AUTOMATIC BEVEL GEAR ROLL TESTER (MODEL GRT B100)** 



### **UP GRADATION OF GEAR TESTER**

- Up-gradation of old CNC gear tester under taken by Aditya Engineering Company with the following scope :-
  - Mechanical restoration and geometrical alignment as required by machine standard.
  - 2. Replacement of old electronics with new drive & controller.
  - 3. New Gear Soft 5.0 window based gear software.
  - 4. Various option are available to suit cu

spection, cam, cutter, gear shifter drums, spline shaft etc. 5. All required accessories and fixtures of gear measuring are manufactured inhouse at our end.

- Features
- Low cost up-gradation of old CNC 3 Axis / 4 Axis Gear Tester with indigenous software and electronics.
- Up-gradation are possible on most of the old CNC gear checking machines like Klingelnberg, Hofler, M & M, Mahr, Osaka, Maag & others.
- · Renishaw scanning probe SP600 3D Probe
- Use of latest drive & controller from Delta tau.
- Setting of all mechanical parts to achieve required geometrical accuracies up to class 2 of VDI  $\overset{\circ}{2}612$  / 13standards.



GEAR D.M.P.



**GEAR SHAFT MEASURING MACHINE** 



## AIR GAUGING SOLUTION



**'C' TYPE AIR GAUGE** 



**'E' TYPE AIR GAUGE** 



Single Colour Column



Tri - Colour Column Air Electronic Four



**AIR RING GAUGES** 



**AIR PLUG GAUGES** 



Air Electronic Display Unit



**ELECTRONIC GAUGING** 



**CONTACT TYPE GAUGES** 



**CONNECTING ROD** PNEUMATIC FIXTURE



**CONNECTING ROD CONTACT TYPE MEASUREMENT** 

### **MEASURING TOOLS**



**MEASURING PIN SET** 



**SLIP GAUGE SET** 



THREE WIRE SET



**DIAL SNAP GAUGE** 



**ADJUSTABLE SNAP GAUGE** 



**FLOATING CARRIAGE MICROMETER** 



**DIGITAL VERNIER CALIPER** 



DIAL TYPE VERNIER CALIPER



CONVENTIONAL VERNIER CAIPER



**EXTERNAL MICROMETER** 



**DIGITAL MICROMETER** 



**INTERNAL MICROMETER** 



DIAL THICKNESS GAUGE



DIGITAL DIAL GAUGE



PLUNGER DIAL GAUGE



DIGITAL HEIGHT GAUGE



**DIAL BORE GAUGE** 

# LEVER TYPE DIAL GAUGE

# **MEASURING MACHINES**



VERTICAL PROFILE PROJECTOR



HORIZONTAL PROFILE PROJECTOR



VIDEO MEASURING MACHINE



DIGITAL READOUT SYSTEM

# TESTING MACHINES



**UNIVERSAL TESTING MACHINE** 



**TENSILE TESTING MACHINE** 



**COMPRESSION TESTING MACHINE** 



**ROCKWELL HARDNESS TESTER** 



**BRINELL HARDNESS TESTER** 



**VICKERS HARDNESS TESTER** 



**SPRING TESTING MACHINE** 



**ULTRASONIC TESTING MACHINE** 



**TORSION TESTING MACHINE** 



**IMPACT TESTING MACHINE** 



OPTICAL EMISSION SPECTROMETER



SAMPLE PREPARATION MACHINE

#### **TESTING & CALIBRATION SOLUTIONS**

We provide Testing, Calibration & Validation services at our Laboratory in Patiala(Pb). We also provide on-site calibration facility. Certificates issued are NABL approved or having NABL traceability. We have dedicated team of Engineers for carrying out quality calibration & testing activities.

#### **SCOPE OF CALIBRATION:**

- 1. **MECHNICAL**: Caliper, Micrometer, Height gauge, Dial Indicator, Snap Gauge, Bore Gauge Steel scale, Measuring tape.
  - A. MASTER INSTRUMENTS: Profile projector, Linear Height gauge, Electronic probe, Dial calibration Tester, Height master, Caliper Checker, Sine Bar, Plain Plug gauge.
  - B. MASS & VOLUME: Std. Weight Box, Dead Weight, Electronic/Physical Balance, Spring balance, Specific gravity balance, Density Hydrometer, Volume (Flask, Burette, Pipette).
  - C. PRESSURE & VACUUM: Digital Pressure gauge, Pressure gauge, Dead weight tester, Vacuum Gauge, Pressure Vacuum Transmitter/Manometer.
  - D. **TORQUE & FORCE**: Torque screw drive, Torque wrench, Push Pull Gauge, Rubber, Hardness Tester, Tension Gauge, Tachometer, Rockwell Hardness Tester, Load cell with indicator.
- ELECTRICAL: Amp Meter, Volt meter, Sound level, Lux meter, Ohm Meter, Frequency Meter, Watt Meter, Digital Millimeter, Inductance/capacitance meter, High Voltage tester, LCR meter, Power supply (AC/DC), Clamp Meter, Leakage Current, Power Factor meter.
- 3. **TEMPERATURE**: Temperature controller, PID controller, Temp Gauge, Thermocouple/RTD, Glass thermometer, Temp Controller with sensor, Dry/Wet Thermometer, Hygrometer/RH Meter, Refrigerator, Sterilizer/cold chamber, Envt. Chamber, Autoclave, Industrial Oven/Furnace (Validation), RTD Simulator, Infrared Thermometer.

SCOPE OF TESTING: Chemical Analysis of Ferrous & Non-Ferrous Materials using Optical Emission Spectrometer.





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