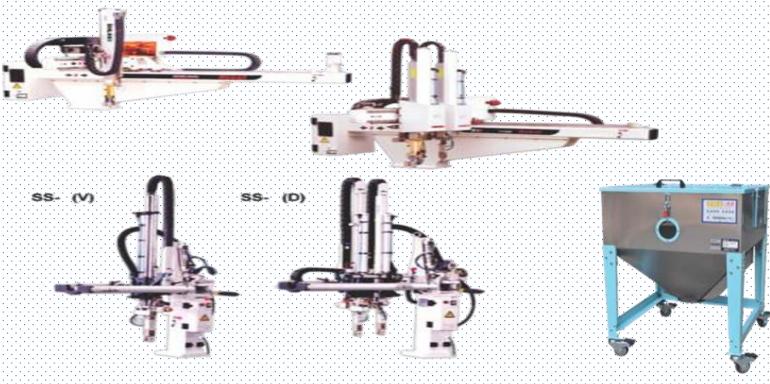


# Peculiar Plastic Machinery

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www.peculiarplastic.com



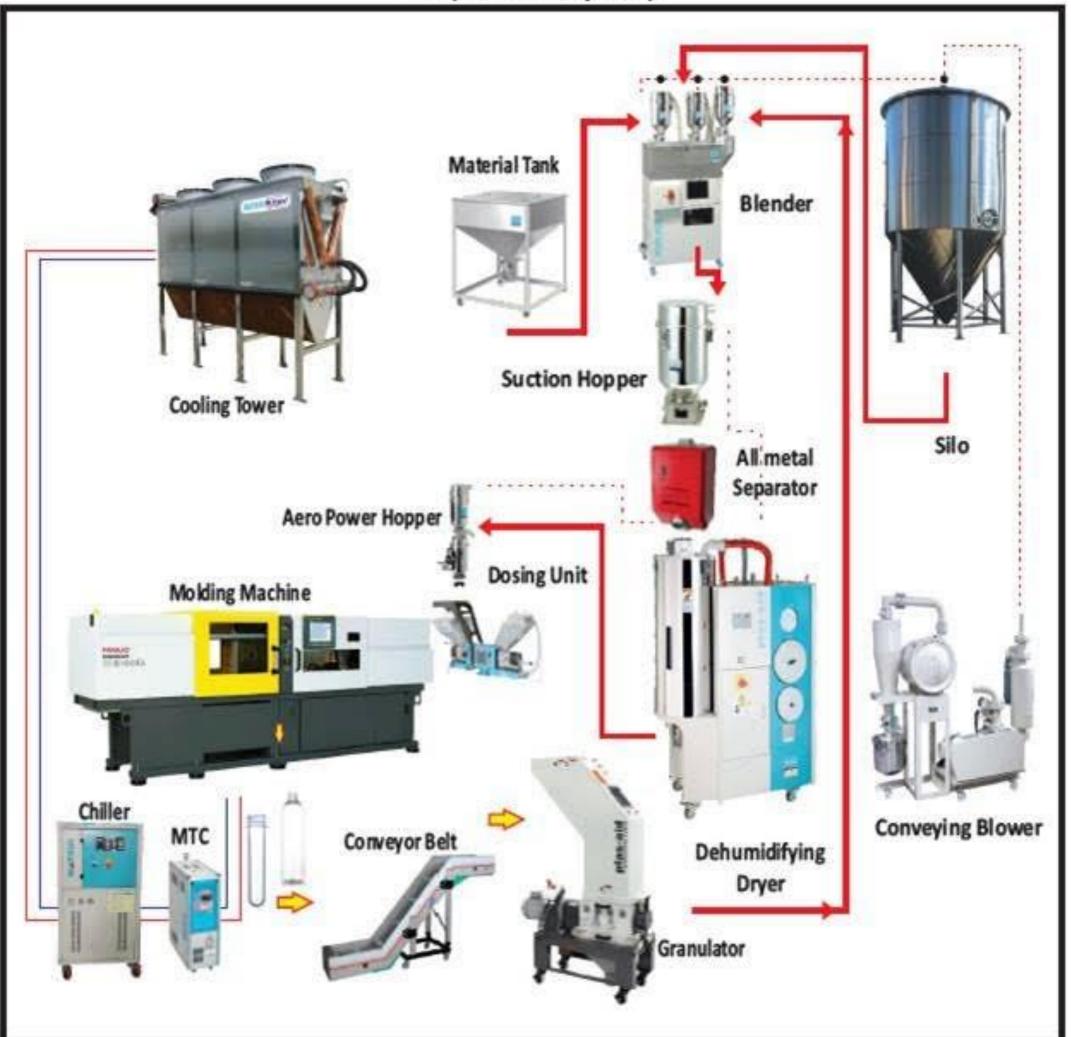


Mould Clamp
Hot Air Dryer
Cabinet Dryer
Chiller
Cooling Tower
Temperature control unit
Central Conveying System
Auto Loader
Granulator
Manifold
Metal Seprator





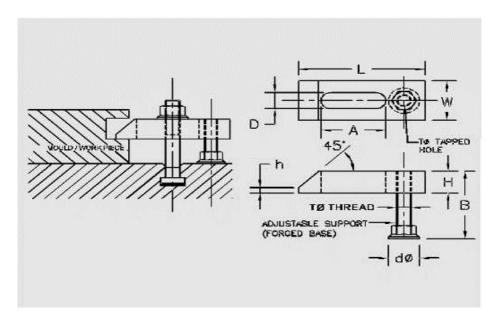
**Auxiliary Solution's** 

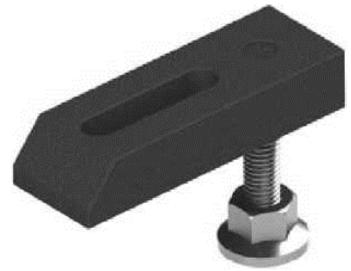


# **Mould Clmap**

## **Hardened & Tempered, Black Finish**

Tapped End Clamps are most useful clamps for injection moulding or pressure die casting machine where mould/die i in vertical position, these clamp have adjustable support to adjust the thickness of mould plate.





## For Plastic Injection Moulding & Pressure Die Casting Machines

It is one of the conventional type clamping system made up of S.G.I steel in 500/7 grade.

Used in clamping of heavy i plastic injection molding machines and pressure die casting machines.

It comes with forged stopper bolt for adjustment and special washer at top of clamp to move the bolt in slot at desired portion. It is used to clamp differe moulds on same machine through it height adjustment feature. It helps save the time of the operator while changing on machine therefore increase the productivity









# **Hopper Dryer**

energy efficient hot air dryers cover a performance range from 15 to 2000 kg. The dryers can be mounted directly on the throat of the processing machine or on a support frame beside the machine. All models have a micro-processor controlled temperature regulator and are equipped with a safety thermostat to prevent overheating of materials. The use of corrosion resistant materials ensures a long lifetime and avoids contamination











## **Cabinet Dryer**

The oven dryer is probably the simplest method used for drying resin. Resin is spread out evenly on a tray and 'cooked' in an industrial oven, in an effort to remove surface moisture.

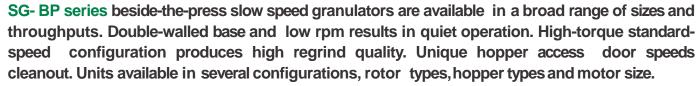
In addition to our standard models SD-5 and SD-9, we offer different models specially custom built to suit customer requirements.

We also design & manufacture Industrial overs for component heating especially suited for medical, automotive & packaging applications.

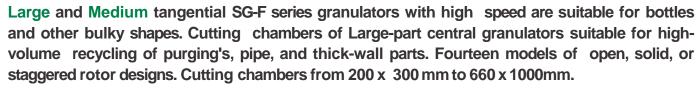


# Granulator





The SG-FET series of medium speed granulator for superior quality and performance for a wide variety of applications. Available with staggered blade design and throat sizes of 200 x 180mm to 200 x 420mm.



SLS Light Duty Shredder for processing injection and extrusion mold startup purge;

SMS Single Shaft Shredder for processing scrap from wood industries such as miscellaneous trim, panel scraps, furniture, heavy wall parts, paper, cardboard and film (baled or loose);

SPS Series Pipe Shredder for reduction of pipes up to 47" (1200mm) in diameter, and 25' (7.6m) in length from materials such as UPVC, PE and PP; and

SXS Series single shaft shredder is designed for processing plastic waste for reclamation and recycling of large extruder purgings, large rejection parts, trim scraps, baled or loose film, synthetic fiber, wood processing scrap, medical waste, cardboard, paper and carpe



# **Auto Loader**

High Speed Commutator Motor.

Micro Computer Control to accurate start and stop.

Electronic action detector and low fault rate.

For conveying Wide variety of Polymer.

Conveying Capacity from 250 Kg/Hr. to 1000 Kg/Hr.

Three phase motors for long service life.



# **Granual Mixture**

Double layer stainless steel, vertical design fast and even stirring.

Directly driven by the motor and high stirring efficiency.

Automatic stop device, automatic stop in 0-30 minutes can be set.

Multi safety protection device to ensure the operator safety.



# **Robots**

We offer a wide range of automation technology for the plastics industry, ranging from individual part-removal robots and end-of-arm-tooling to fully integrated factory automation for assembly, decoration, inspection, and packaging.

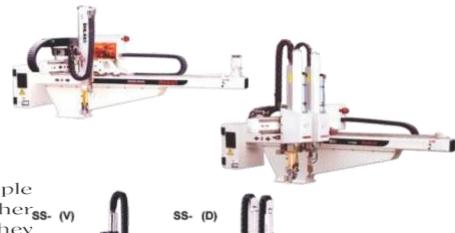


APM Sprue Pickers are simple designs compared to our others. (M) robot models, which means they are quick and very cost effective for

the important task of removing waste sprues or small products from injection molding machines.

The operation panel of our Robot Line is a handheld control system and you can select multiple languages, view powerful function, and support many group of extension input/output to improve the ROBOT performance.

Our robotic line has the **CE** standard complying with **EUROMAP** or SPI rules



## Chillers

- •PPM supply Portable and central chilling system in both air cooled and water cooled type from 2 tons to 50 tons. Chillers have compressor and control technologyto match process application.
- •PPM portable chillers from 0.5 to 30 hp supply chilled water from 7C to 18 C in a variety of flow rates and pressures, using single and dual pumps. PID auto tuned microprocessor controls ensure accuracy to ± 1° C. Many models feature scroll compressors for lower operating costs.
- •PPM central chilling systems are available along with comprehensive systems design and installation services. A central chilling station includes tank, refrigeration system, control system and pumping system in a small footprint with lower installationcosts.



## **Cooling Tower**



Metal cooling towers from 10 to 2000 tons and fiberglass units from 20 to 300 tons. Equipment, chemicals, and testing programs offered. Cooling towers, water reservoir and pumping systems, water filtration and treatment equipment available.

#### Its Benefits:

- Corrosion Resistance
   Environmentally Safe
- Non Conductivity
- Light Weight
- Ease of Maintenance
- Modular Evaporation Panel
- Consistent of Structural
- Low life Cycle Cost

# Temprature control unit

PPM offers Water and oil circulating temperature control systems for standard and high-temperature applications to 300° C. Line of compact temperaturecontrol units with 6, 9, 12 and 18 kW heaters and pumps from 0.75 to 5 hp.

Many models feature simplified internal cast or nonferrous fluid circuit with 20% fewer connections and 40% fewer mechanical parts than conventional designs. Simplified design provides balanced flow with lower pressure drop. Most of the co



## Hot Runner Controler

PPM-IBS is the absolute reference for modular and multi-zone Hot Runner temperature controllers, earning a reputation for innovation, robustness, and quality over the past 10 years.

In order to help our customers make great progress in production management and production efficiency, we have several different series, which are all super-quality, reasonable price and enthusiastic service. By now ,we have done business with many international famous corporations, and received

ver ygo o d evaluation.

DXC-MTC-> Touch screen controller panel . Control zones-> 2-128 nos

DXC-T T C-> One card control , 2 zones, Control zones-. 2-64 nos

DXC-TC->Multi function system, Control zones -> 1-60 nos

DXC-ETC->Multi function system with softtouch



## **Dosing Unit**

Products include digital dosing systems, volumetric additive feeders, and a variety of batch and continuous gravimetric blenders.

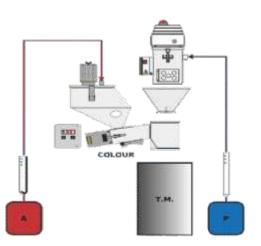
#### **Volumetric Dosing**

- Step by step motor for a wide range of production from 0.08kg/hr. to 15kg/hr. with same screw
- · Easy mounting system to move very fast the unit from one machine to another
- Noise level(<60db)</li>
- Memory to record 50 recipes for the future use.

#### **Gravimetric Blenders**

- · Dosing plastic materials by weight control technology, with an accuracy of 1/100 gm
- Auto-Adapting and constant dosing which ensure accuracy
- · Touch screen plug interface
- Regrind management as design of the valve in the bottom of hopper is different for virgin and regrind material, in order to guarantee the best performance in recycling.
- · All construction and material contact part are stainless steel.







## Central Conveying System



#### Need of Central Conveying System

As processors grow, they usually find that having multiple loaders drawing material from multiple day bins to multiple drying hoppers starts to clog the production area. It also requires material handlers and space to run forklifts. Production space should be used for production.

Material waste is a big issue – and dangerous when spilled on the floor. Then there is the energy issue. Add up the Kw used by all those small loader motors and compare that to the power used by one or two central pumps. The energy savings is considerable.

Ultimately, a central resin handling system -possibly with one or more central dryers is usually the most economical, energy-saving way to make your processing plant more productive and more competitive.

New or replaced plastics conveying systems can financially benefit a plastics processing operation by reducing part rejects and labor, material, and energy costs. An upgrade can eliminate line plugs and

improve the quality of your product and reduce delivery times. Not to be overlooked are a reduction of safety hazards, machine downtime, and maintenance requirements

#### SYSTEM COMPONENTS

#### Tubing Bends Couplers and Flexible Hose

There are a myriad of components through which resin and air are transferred in a central resin conveying system. Each component is chosen by our systems engineer, based on the resin being transferred, the velocity and the distance. The following list shows some of the typical components used but others are available if your material is highly abrasive or powdery or particularly soft and prone to producing angel hair.

Typical offerings:

### **Vacuum Pumps**

Vacuum pumps are the heart of any resin conveying system – providing the vacuum to pull resin through your system from each source to each destination. An integral filter and an external CYCLONE DUST COLLECTOR ensure to keep stray dust and fines out of the vacuum pump. A highly effective cyclone dust collector is an important component to ensure extended pump life. It should remove 99.9% of dust and fines from the airstream. At PPM we have several types of pumps from which to choose and multiple sizes within each type. Our resin-handling specialist advise us when choosing this important component of your handling system. So you can be assured of trouble free life in years to come.

**Controllers OMROM or SIEMENS. (LCD and TOUCH SCREEN Display available.)** 



# **Manifold**

Are you looking for a flexible water manifold system? The APM EURO Series water manifold is exactly what you expect from us. The EURO Series delivers superior design and flexibility to meet the most demanding applications.

- Chemical compatibility
- Corrosion resistant
- Leak tested
- Custom designs available
- Mounting brackets included
- Brass end plug included (NPT only)
   Optional flowmeters and ball valves
   Many sizes stocked for quick delivery
   304 stainless steel construction



## **Metal Seprator**

Requirement

All Metal Separator detects and removes even the smallest magnetic and non-magnetic metal particles from regranulates, virgin material and other bulk materials

- reduces production downtimes and damage to machinery
- reduces costs and increasesproductivity
- ensures metal-free bulk materials

Our RAPID Compact metal separators remove magnetic and non-magnetic metal particles (steel, stainless steel, aluminium, etc) from free-falling bulk materials.



## Spar es & Accessories

Electronic Controllers- Fuji, Omron, Gefran, Etc Screw & Barrel Assembly- As Per Customer Requirement. We Have Ready Stock Of Ring Plungers Available. Electrical Components- Thermocouples, Thermostats, Heaters Available Ex-stock Consumables- Filters Can Be Provided As Per Your

# Some of the installation Images



COMBO DR Y	ER (	DEHUM	DIFICA	TION+	CONV	EYING	)			
Model No	Capacity (L)	Dry Blower (m³/hr)		Power of dry blower (kw)	Power of rey. blower (kw)	Power of air pump (kw)	Power of rey. heater (kw)	Pipe diameter (mm)	Dimensions L*W*H	Weigh t (Kg)
SLH-40L/80	40	40	5	0.55	0.37	1.1	5	38	700*1200*1215	280
SLH-80L/80	80	80	5	0.55	0.37	1.1	5	38	700*1200*1215	319
SLH-120L/100	120	100	7	1.1	0.37	1.1	5	38	700*1200*1215	350
SLH-160L/100	160	100	9	1.1	0.37	1.1	5	38	800*1350*1300	380
SLH-230L/120	230	120	9	1.5	0.37	1.5	5	38	800*1350*1300	421
SLH-300L/150	300	150	12	1.5	0.55	1.5	7	38	900*1500*1450	417
SLH-380L/200	380	200	14.5	2.2	0.55	1.5	7	38	900*1500*1450	432
SLH-460L/300	460	300	14.5	3	0.75	2.2	9	38	1100*1650*1550	547
SLH-600L/400	600	400	18	4	0.75	1.5	9	38	1100*1650*1550	647
SLH-800L/500	800	500	24	5.5	1.1	1.5	12	51	1750*1900*1900	750
SLH-1000L/700	1000	700	30	7.5	1.5	2.2	145	51	1750*1900*1900	860
SLH-1200L/700	1200	700	30	7.5	1.5	2.2	15	51	1800*2200*2100	975
SLH-1300L/1000H	1300	1000	36	4*2	2.2	3	18	51	2100*200*2100	1020
SLH-1600L/1000H	1600	1000	42	4.2	2.2	3	18	51	2100*2200*2300	1140
SLH-2000L/1500H	2000	1500	42	5.5*2	2.2	5.5	21	51	2300*2400*2300	1260
SLH-2600L/1500H	2600	1500	60	5.5*2	2.2	5.5	21	51	2300*2400*2400	1400
SLH-3300L/2000H	3300	2000	60	7.5*2		7.5	27	51	2500*2600*2500	1530
SLH-4000L/2000H	4000	2000	80	7.5*2		7.5	27	51	2500*2600*2700	1680

Cabinet Dryer													
MODEL	SD-6	SD-12	SD-24	SD-30	SD-48								
Heat Power (KW)	3	4-5	6	7-5	9								
Blower Power (HP)	0.5	0.5	1	1	2								
Temp. Range <sup>⁰</sup> C			200										
Capacity (Kg)	96	160	240	300	360								
Tray size (cm)		400 X 800 X 400											

Auto-Lo	ader														
Model Motor Ca		Conveying Capacity (kg/hr)	Conveyi Height(	- Enn	per	Conveying Tube Calibre (mm)		Dim	ternal ensions (cm)	Weight (kg)					
SAL-300C- Phase	C-Single 1 250		4.5	4.5 6		38		360*260*500		10					
SAL-400-3	Phase	0.75	350	4.5	12	3		3	400*	300*500	25				
								ternal ensions		(kg) W	Veight				
Model	Motor (kw)	Conveyin Capacity (kg/hr)		Material Hopper Volume(L)	Conveying Tube Calibre(mm)	Controller (L*W*H)		Material (L*W		Controller	Material Hopper				
SAL-800G1	1.1	350	4.5	6	38	450*:	380*600	360*260	0*430	45	6				
SAL-800G2	1.5	400	5	6	38	450*3	380*600	400*260	0*430	50	10				
SAL-3HP	2.2	550	7	6	38	450*3	380*800	400*260*750		400*260*750		60	12		
SAL-5HP	3.7	700	8	12	51	450*3	380*800	400*350	0*750	75	20				
SAL-2HP-F	1.5	250X2	5	6LX2	38	450*:	380*6 00	400*260*430		400*260*430		400*260*430		55	8*2
SAL-3HP-F	2.2	400X2	7	6LX2	38	450*:	380*800	400*260	0*750	65	12*2				

Mould Te	emperatu	re C	ontrolle	r <b>: Eco</b> -	Series M	тс			
Model	Max Temp ⁰C	Heat (kw)	Pump (kw)	Flux L/min	Heating Medium	Cooling Mode	Mold Tie (Inch)	External Dimensions (L*W*H)	Weight (kg)
STC-6W	95	6	0.75	60	Water		3/8*2*2	780*260*650	65
STC-12W	95	12	1.5	100	Water	Direct	3/8*6*2	780*260*650	70
STC-18W	95	9*2	1.5	200	Water		3/8*6*2	900*400*810	100
STC-6	160	6	0.37	45	Oil		3/8*2*2	780*260*650	70
STC-9	160	6	0.75	60	Oil	Indirect	3/8*4*2	780*260*650	73
STC-12	160	12	1.5	100	Oil	mairect	3/8*6*2	780*260*650	75
STC-18	160	9*2	1.5	200	Oil		3/8*6*2	900*400*810	110
STC-9 (H)	200	9	0.75	60	Oil		3/8*2*2	780*260*650	70

SLOW SPEE	D GRANI	JLATOR						
Model	Chamber Calibre (mm)	Crush Capacity (Kg/H)	Rotating /Fixed Blade(Pcs)	Rotational Speed	Motor(Kw)	Blower	External Dimensions (L*W*H)	Weight (kg)
SG-2416	240*160	15-30	ROTAR TYPE	28	1.5	0.55	1020*400*1400	110
SG-2425	240*250	30-50	ROTAR TYPE	28	1.5	0.55	1020*400*1400	120
SG-2838	280*380	50-80	/	28	2.2	0.55	1020*500*1400	180
SG-4140	410*400	80-100	/	28	3	0.55	1400*550*1500	250

#### MEDIUM SPEED GRANULATOR

Model	Chamber Calibre (mm)	Crush Capacity (Kg/H)	Rotating /Fixed Blade(Pcs)	Rotational Speed	Motor (Kw)	External Dimensions (L*W*H)	Weight (kg)
SG-180FET	190*220	30-50	9/2	358	1.5	1020*400*1115	120
SG-240FET	250*220	50-80	12/2	358	1.5	1020*400*1115	160
SG-300FET	310*270	50-100	15/2	358	2.2	1100*500*1200	200
SG-420FET	430*270	80-150	22/2	358	2.2	1250*850*1400	380

#### HIGH SPEED GRANULATOR

Model	Chamber Caliber (mm)	Crush Capacity (Kg/h)		Fixed Blade (Pcs)	Motor (Kw)	Extern al Dimensions (L*W*H)	Welght (kg)
SG-230F	200*230	100-150	3*2	2*1	4	920*610*1050	250
SG-300F	200*300	150-200	3*3	2*1	5.5	950*470*1190	400
SG-400F	235*400	200-250	3*4	2*1	7.5	980*840*1300	500
SG-500F	290*500	300-350	3*5	2*2	11	1100*1020*1530	950
SG-600F	320*600	350-450	3*6	2*2	15	1200*1110*1690	1300
SG-800F	540*810	450-600	3*4	2*2	22	2200*1500*2300	2100
SG-1000F	660*1000	600-1000	3*5	2*3	30	2300*1750*2650	2500
SG-1200F	800*1200	800-1200	3*6	2*3	45	2700*2100*3100	3500

#### Batch Mixer

MODEL	Power(Kw)	Mixing capacity(Kg)	External Size(W)	Weight(Kg)
SSB-50	1.5	50	830*830*1120	130
SSB-100	3	100	1000*1000*1280	190
SSB-150	4	150	1130*1130*1380	250
SSM-100	0.55	100	950*950*1380	190
SSM-500	2.2	500	1450*1100*2500	500
SST-50	1.5	50	830*830*1120	130

#### **Dosing Unit: Volumetric**

Туре	Colour-1		Colour-2
Power supply	230V/50 -60Hz		230V/50 -60Hz
Power (KW)	0,1		0,15
Max.electrical input(A)	0.4		0.6
Software	Standard/Basic		ХТ
Weight(Kg)	8[12]/14[18]		16[20]/20[24]
Hopper Capacity(It)	3/8/15		15/30
Dosing screw		B(solo XT)	24mm
Minproduction(Kg/h)	0.025	0.045	6
Maxproduction(Kg/h)	7	15	140

#### **SPRUE PICKERS**

Model	Unit	SS-550 (V)	SS-650 (V)	SS-550D	SS-650D	
(Туре)	(Sir	ngle Arm Label)	(Double Arm lable)			
(I.M.M.range)	Ton	Ton 50~120 100~		50~120	100~180	
(Vertical Stroke)	MM	550	650	550	650	
Crosswise Stroke)	MM	120	120	120	120	
Swing angle	Degree	45~90	45~90	45~90	45~90	
Gripper rotation angle	Degree	90	90	90	90	
Max,Loding	Kg	2	2	2	2	
Dry Take Out Time)	Sec	0 7	0 8	0 7	0 8	
(Dry Cycle Time)	Sec	3.2	3.4	4.4	4.6	
(Drive System)			(Pneumatic Cylinder	)		
(Working Pressure)			5(±0.5)kgf/cm <sup>2</sup>			
Air Consumption)	NI/cycle	1.0	1.2	1.4	1.6	
Power Source)	Ac		AC50/60HZ			
Power (Capacity)	Kva	0.2	0.2	0.2	0.2	
Net Weight	Kg	40	42	50	52	

Mould Te	emper	ature	Con	itrol	ler:	Ultra	Ser	ries								
				_		sfer Flu	_							Exterr		
Model	Max emp ⁰C	Heat	Pump (kw)	FIIII		Expansio Valve	n Flu L/m	. I '	Heatin Vledlu		oling lode	Pres (Ba		Dimens (L*W	lons	Welgh (kg)
ATC-160	160	6	0.5	12		4	60		OIL/W2		direct	3.		570x250		60
ATC-160L	160	12	1.1	161		6	70	_	DIL/Wa		direct	5.	_	610x390	_	85
ATC-95	95	6	.75			-	60	0	Wate	r D	Direct	3.	.8	610x390	x630	80
AIR COO	LEDC	MI .	ED.	_	_											
Model	LLDC		_	L-3A	SL-	FA SI	-10A	SL-	154	SL-20A	SL-3	20Δ	SL-40A	SL-5	20 4	SL-60A
Model		TE														
Refrigeration	capacity	Kw		10 7740	15 129		30 800	387	700	60 51600	774		120 103200	1290		180 154800
		Kw		2.2	3.7		7.5	1		15	22		30	37.5		45
Compressor I	Inputpow	er HP		3	5.7		10		5	20	30		40	50		60
/Type Refrige	erant									A-407						
Filling quanti	ity	Kg		1.5	2.5	5	5	7	.5	10	12	2	18	30		35
Water tank ca	apacity	L		60	90	) 1	80	2	70	360	_					
Evaporator typ	pe							S	Shell	and tub	oe					
Freezing water	er pipe	Inc	n	1	1		1.5		2	2	3	_	3	4		4
Freezing water	er flow rat	L/n	_	60	90		80		70	270	27	_	380	460	<u> </u>	550
	. now rat	M <sup>3</sup> /	h	3.6	5.4	1	11		6	16	10	j	23	28		33
Туре										ype blov				_	-	
Fan motor /P	ower	Kw		0.45	0.4	5 0.4	15x2	0.6	5x2	0.65x2	0.65	5x4	0.65x4	1.1x	2	1.8x4
Safeguard		(				& low p d, pump			Prote	ection of pun		•		ompress g.flow ra		rload,
Power			•			.,			'2 + NI	PE50/						
Touci		L		750	110	00 1/	450		200	2200	220	10	2500	220	2	3000
Dimensions(n	am)	w	_	680	680	_	90		000	1320	132	_	1200	200	_	2200
3	,	Н	_	900	110	_	120		00	2100	218	-	2290	218	_	2180
Weight		Kg	_	100	160	_	00		00	750	140	-	1600	220	_	2400
WATER C	OOLE	D CHI	_		772									-		
Model			5W					30W	40W		60WL				100WI	
Refrigeration ca	apacity	Kw	15		0		60	90	120	150	180	210	240	270	300	360
-		Kcal/h	1290							0 129000						
Compressor Inputpower		Kw HP	3.7		.5 0	11	15 20	22.5 30	30 40	37.5 50	45 60	52.5 70	80	67.5 90	75 100	90
Туре		111		1	O _	10	20		22/A		00	10	80	90	100	120
Refrigerant																
Filling quantity		Kg	2.5		5	7.5	10	15	20	25	30	35	40	45	50	60
Water tank cap	pacity	L	90	1:	80	270	360	360	_	-		_	_			V
Evaporator type	e							SI	nell an	d Tube						
Freezing water p	oipe	Inch	0.5	1	.5	2.0	2.5	3	3	4	4	4	4	4	4	4
Freezing water		L/min	90	13	80	270	270	270	380	460	550	630	730	920	1030	1200
flow rate		M³/h	5.4	. 1	1	16	16	16	23	28	33	38	44	55	62	72
Condenser Typ	ж			_	-				Shell				_			
Cooling ater p		Inch	1	_	.5	_	2.5	3	3	4	4	4	4	4	4	4
Cooling water frate	flow	L/min	110	_		_	350	350	480	610	710	830	950	1160	1330	_
		M³/h	7		3	21	21	21	29	37	43	50	57	70	80	90
Safeguard						ow pressi ump ove			Prote	ction of I				compres		erload,
Power					,			АС3	+N+P	- E50/60I	-			-		
		L	840	0 15	550	1660 1	800	1950	2180		2260	2870	2870	3000	3020	302
Dimensions (m	ım)	w	670		_		_	1000	1200		1200	1200	_	1300	1300	
		Н	980	0 11	.50	1400 1	700	1330	1420	1450	1590	1660	1660	1890	1910	191
Weight		Kg	160	Э 3	00	460	500	900	1120	1190	1430	1560	1590	2110	2230	235
Cooling T	owers															
Model No		apacity	(TQN)	Р	ump	Motor (	(W)		Model	No	Capa	clty (	TON)	Pump	Motor	(KW)
APM-10		10	<u>'</u>			0.5			APM-			80			3	
APM-15	_	15				0.5			APM-			100			3	
APM-20	)	20	)			1			APM-			125			5	
APM-25		25				1.5		F	APM-	150		150			5	
APM-30		30				2			APM-			175			7.5	
APM-40		40				2			APM-			200			7.5	
APM-50	,	50				2		F	APM-:	<b>450</b>		250			10	
APM-60		60				2			APM-:			300			10	